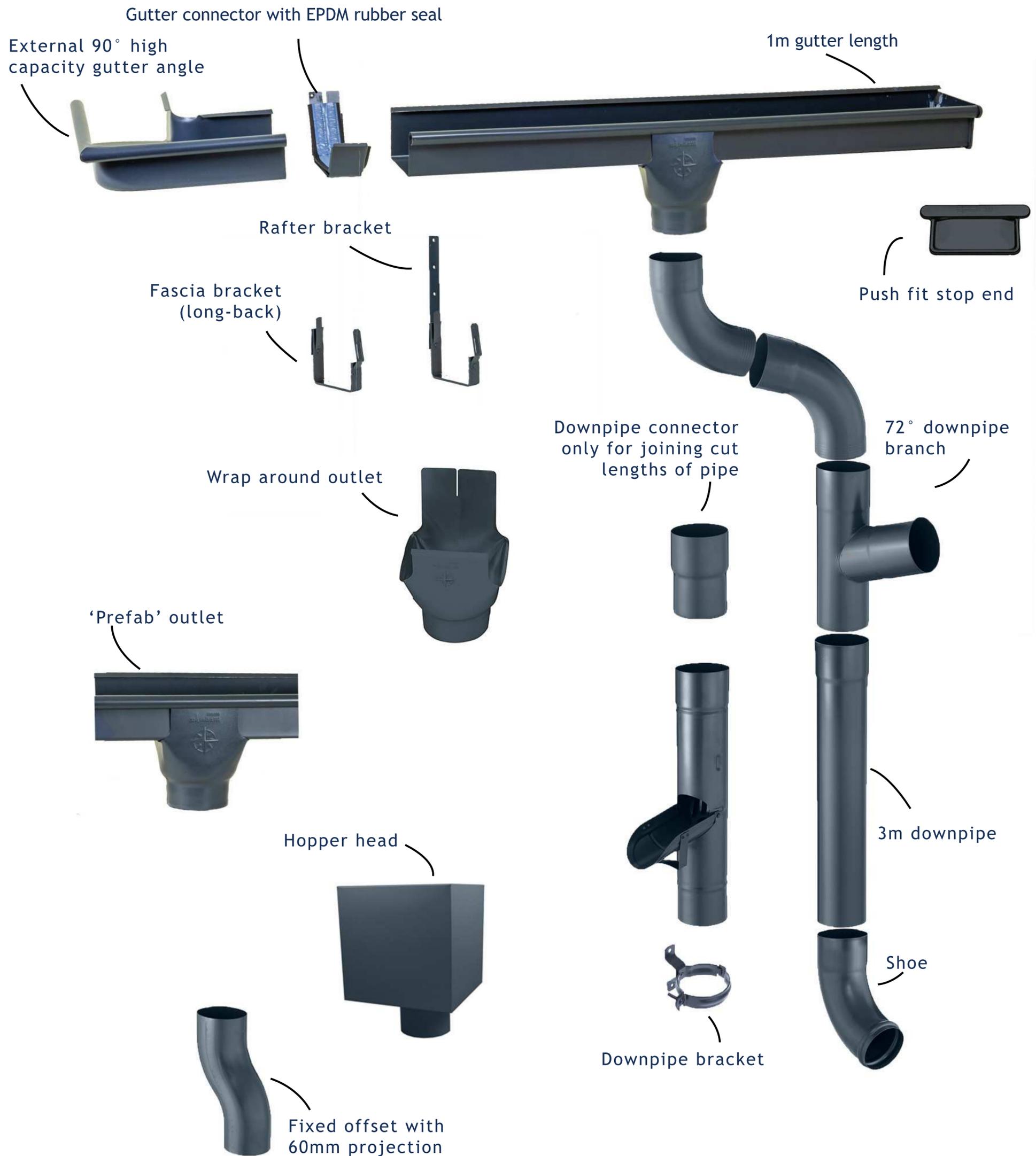


Box Gutter System Components

Rainwater guttering systems consist of a series of components that fit together to suit the required layout. Below is a schematic showing the component options of the box gutter system.



Galvanised & PPC Box Gutters

Discover the durability and versatility of steel box gutters. Our solutions seamlessly blend functionality and aesthetics, offering superior rainwater management for residential, commercial, and industrial structures.

3m Length



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/3	●	/BLK	/GRY

- Galvanized coated steel for permanent corrosion prevention
- Colour coated options available for
- High UV resistance (RUV-4)
- Formed from 0.6mm galvanised steel
- 3m length as standard

1m Length With Stop End Left Hand



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/1M/SELH	●	/BLK	/GRY

- Pre-fabricated unit within a 1000mm length of gutter
- Can be connected easily on site via union clips to speed installation and avoid having to cut the outlet for the wrap around version
- Handed due to box gutter profile

1m Length With Stop End Right Hand



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/1M/SERH	●	/BLK	/GRY

- Pre-fabricated unit within a 1000mm length of gutter
- Can be connected easily on site via union clips to speed installation and avoid having to cut the outlet for the wrap around version
- Inclusive of bead connector and union clips
- Handed due to box gutter profile

Fascia Bracket



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/FB*	●	/BLK	/GRY

- Manufactured to match the box gutter profile exactly for secure connection to both gutter and structure
- Generally position at 915mm centres, 3no. per 3m length
- Manufactured from 1.25mm galvanised steel
- Maximum stability due to deep stamping of the reinforcing seam

Union Cip



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/UC*	●	/BLK	/GRY

- Inclusive of rubber seal
- Snap fix system via Z spring to ensure secure and robust connection between gutter lengths and fittings
- Demountable and reusable
- Allowance for expansion within the system
- Manufactured to fit the box gutter with exact precision

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example BXS50/3MA/GRY for a 120mm gutter 3m length in Anthracite Grey finish.

Galvanised & PPC Box Gutters

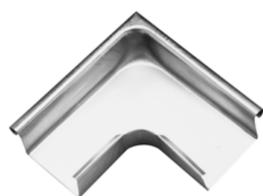
Top Fix Rafter Bracket



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/RB/TF*	●	/BLK	/GRY

- For use in applications where no fascia is present and the rafters are exposed
- Box gutter profile to secure the gutter in place once installed
- Must be installed before the roof covering has been installed

External 90° Angle



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/EA90	●	/BLK	/GRY

- Additional stability provided by welding point on the fixed bead
- Designed to connect directly onto length without the need to mitre on site
- Other angles available upon request

Internal 90° Angle



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/IA90	●	/BLK	/GRY

- Additional stability provided by welding point on the fixed bead
- Designed to connect directly onto length without the need to mitre on site
- Other angles available upon request

Wrap Around Running Outlet



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/RO100	●	/BLK	/GRY

- Patented reinforced bend for maximum stability
- Chamfered for accuracy and speed during installation
- Three point connection around profile to ensure secure fit
- Requires cutting on site, refer to installation instructions
- Provides flexibility during installation as this unit can be installed anywhere along the length

Pre-Fabricated Running Outlet



	Product Code	Galvanized	Black	Anthracite Grey
120mm	BXS50/ROA100	●	/BLK	/GRY

- Pre-fabricated outlet within a 300mm length of gutter
- Can be connected easily on site via union clips to speed installation and avoid having to cut the outlet for the wrap around version
- Tapered outlet to allow higher flow rate and transition from horizontal to vertical drainage

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example BXS50/3MA/GRY for a 120mm gutter 3m length in Anthracite Grey finish.

Galvanised & PPC Box Gutters

Left Hand Glue In Stop End

	Product Code		Galvanized	Black	Anthracite Grey
	120mm	BXS50/SELH	●	/BLK	/GRY

- Consistant shape for accurate fitting onto box gutter profile
- Pressed form allows secure connection to gutter when using the rubber included

Right Hand Glue In Stop End

	Product Code		Galvanized	Black	Anthracite Grey
	120mm	BXS50/SERH	●	/BLK	/GRY

- Consistant shape for accurate fitting onto box gutter profile
- Pressed form allows secure connection to gutter when using the rubber included

Top-Fix Rafter Bracket Bending Tool

	Product Code		
		HRS/RAFTBEND	

- Top-fix rafter gutter-bracket bending tool
- For use on steel top fix brackets that need to be 'Bent On Site'

Infinity Adhesive

	Product Code		Quartz Zinc
	310ml	HRS/ADHESIVE	●

- Adhesive for Infinity Rainwater
- Strong adhesive to ensure secure connection
- Applicable on damp surfaces
- UV-resistant and solvent-free
- Grey in colour but is also coatable and odourless
- Volume: 310 ml

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example BXS50/3MA/GRY for a 120mm gutter 3m length in Anthracite Grey finish.



Galvanised & PPC Circular Downpipes

3m Length

- Seamed with inside beading for clean aesthetic
- Integral socket at the top of the pipe to allow faster installation and secure connection between fittings
- 3m length as standard
- Roll formed from 0.6mm galvanised steel



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
60mm	SRW0/3M*	●	/GRY				/BLK		
80mm	SRW1/3M*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/3M*	●	/GRY				/BLK		

Please note: 2m pipe is available in 60mm pipe diameter upon request

Pipe Clip

- Safe fastening of pipework to structure
- Stainless steel screws provided to easily tighten or loosen bracket
- Precision accuracy to ensure pipe is secured
- Recommended 2m maximum distance between pipe clips



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/PC*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/PC*	●	/GRY				/BLK		

Pipe Clip M10 Boss

- Safe fastening of pipework to structure
- Stainless steel screws provided to easily tighten or loosen bracket
- Precision accuracy to ensure pipe is secured
- Recommended 2m maximum distance between pipe clips
- M10 boss connection to secure to structure
- You will need to order the M10 Screw and choose between 3 lengths



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
60mm	SRW0/PC/10*	●	/GRY				/BLK		
80mm	SRW1/PC/10*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/PC/10*	●	/GRY				/BLK		

Downpipe Connector

- For use connecting off cuts of pipework together and the socket at the top of the pipe has been removed
- Fast and simple installation
- Consistent shape and accuracy of dimensions to allow internal connection to pipework below and external connection via socket above



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/DC*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/DC*	●	/GRY				/BLK		

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example SRW0/3M/GRY for a 60mm downpipe 3m length in Anthracite Grey finish.

Galvanised & PPC Circular Downpipes

Reducer

- For use when a transition from a larger pipe diameter to a smaller pipe diameter is required
- SRW2 pipe reducers are dual spigoted to fit either SRW1 or SRW0
- Roll formed from 0.6mm galvanised steel



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/RED*	●	/GRY				/BLK		
100mm	SRW2/RED*	●							

72° Degree Branch

- Manufactured from butt welded seamless pipework
- Used in conjunction with 70° bend to connect onto additional pipework to create a system
- Precision engineering to ensure secure fit



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/BR/72*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/BR/72*	●	/GRY				/BLK		

70° Bend

- Manufactured from butt welded seamless pipework
- Used in conjunction with 72° branch to connect onto additional pipework to create a system
- Precision engineering to ensure secure fit



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
60mm	SRW0/OSB/70*	●	/GRY				/BLK		
80mm	SRW1/OSB/70*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/OSB/70*	●	/GRY				/BLK		

90° Bend

- Manufactured from butt welded seamless pipework
- When two 90° bends are used together this can create an offset to position downpipes against structure
- Can incorporate a length of pipe between two bends to work with larger soffit depths
- Precision engineering to ensure secure fit



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/OSB/90*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/OSB/90*	●	/GRY				/BLK		

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example SRW0/3M/GRY for a 60mm downpipe 3m length in Anthracite Grey finish.

Galvanised & PPC Circular Downpipes

Adjustable Two Part Offset

- Complete offset for use when eaves protrude away from the structure where the downpipe will be fixed
- Reduces the number of connections and cuts in comparison to bends
- Offset dimension is between 200-700mm to allow adjustment on site to ensure a secure fitting everytime



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/AOS/700*		/GRY	/DST	/BRW		/BLK		
100mm	SRW2/AOS/700*		/GRY				/BLK		

Fixed 60mm Offset

- Offset dimension fixed at 60mm
- Typically used at the base of a stack to line up with a gully or below ground drainage system
- Can also be used as a fixed offset at the top of the stack to achieve a 60mm offset if required



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
60mm	SRW0/FOS/60*	●	/GRY				/BLK		
80mm	SRW1/FOS/60*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/FOS/60*	●	/GRY				/BLK		

Shoe

- Seamed with inside beading for clean aesthetic
- Integral socket at the top of the pipe to allow faster installation and secure connection between fittings
- Used at the base of a stack to discharge water horizontally toward a gully or below ground drainage



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
60mm	SRW0/SH*	●	/GRY				/BLK		
80mm	SRW1/SH*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/SH*	●	/GRY				/BLK		

Short Heel Shoe

- Seamed with inside beading for clean aesthetic
- Integral socket at the top of the pipe to allow faster installation and secure connection between fittings
- Used at the base of a stack to discharge water horizontally toward a gully or below ground drainage
- Short heel version of the standard shoe to discharge at a shallower angle



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/SHS*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/SHS*	●							

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example SRW0/3M/GRY for a 60mm downpipe 3m length in Anthracite Grey finish.

Galvanised & PPC Circular Hoppers

Contemporary Hopper

- Used at the top of a stack to accept rainwater from a chute, rainwater outlet or downpipe
- Spigoted to allow connection into the standard socketed fittings
- Contemporary design with clean edges and box form
- Overall dimensions 385mm high x 220mm wide x 220mm deep



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/HH/GSR*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/HH/GSR*	●	/GRY				/BLK		

Ornamental Hopper

- Used at the top of a stack to accept rainwater from a chute, rainwater outlet or downpipe
- Spigoted to allow connection into the standard socketed fittings
- Ornamental decorative style with compass motif



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/HH/ORN*	●	/GRY	/DST	/BRW	/GWT	/BLK	/AGM	/WTE
100mm	SRW2/HH/ORN*	●	/GRY				/BLK		

Parapet Hopper

- Used at the top of a stack to accept rainwater from a chute, rainwater outlet or downpipe
- Spigoted to allow connection into the standard socketed fittings
- Elongated rounded style to accept the discharge from a chute or rainwater outlet



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/HH/PCH*		/GRY	/DST	/BRW	/GWT	/BLK		/WTE
100mm	SRW1/HH/PCH*		/GRY				/BLK		

Please note: Parapet hoppers may be on an extended leadtime

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example SRW013M/GRY for a 60mm downpipe 3m length in Anthracite Grey finish.

Galvanised & PPC Accessories

Leaf Guard

- Stops debris falling into the downpipe and creating a blockage in the following pipework system
- Generally used in areas where tree coverage is high
- Access pipes can be used as an alternative to clear blockages at ground level rather than having regular maintenance at eaves level



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
60mm	SRW0/LG*	●							
80mm	SRW1/LG*	●					/BLK		
100mm	SRW2/LG*	●					/BLK		

Access Pipe

- Seamed with inside beading for clean aesthetic
- Integral socket at the top of the pipe to allow faster installation and secure connection between fittings
- Used near to ground level to gain access to the pipe in order to clear blockages in either direction



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/AP*	●	/GRY				/BLK		/WTE
100mm	SRW2/AP*	●	/GRY				/BLK		

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example SRW0/3M/GRY for a 60mm downpipe 3m length in Anthracite Grey finish.

Rainwater Collector

- Seamed with inside beading for clean aesthetic
- Integral socket at the top of the pipe to allow faster installation and secure connection between fittings
- Diverts rainwater to collection system via smaller diameter pipework and threaded connection



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/COL*		/GRY	/DST	/BRW		/BLK	/AGM	/WTE
100mm	SRW2/COL*		/GRY		/BRW				

Drain Adaptor (Downpipe Cover)

- Downpipe cover used when connecting to below ground drainage system in conjunction with the rubber seal to ensure secure fitting
- Provides a clean aesthetic and avoids any gaps in pipework fitting
- Clean lines due to stamped form, concealing the gap between the differing pipe diameters
- Rubber seal is purchased separately



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/DADP*	●							
100mm	SRW2/DADP*	●					/BLK		

Rubber Seal

- Used with the downpipe cover shown above to create a seal between the smaller diameter downpipe and the larger diameter below ground drainage pipework
- Downpipe cover listed above is purchased separately



	Product Code	Galvanised	Anthracite Grey	Dusty Grey	Sepia Brown	Grey White	Jet Black	Aluminium Grey	Traffic White
80mm	SRW1/RS	●	●	●	●	●	●	●	●
100mm	SRW2/RS	●	●	●	●	●	●	●	●

Please note: Rubber seal is a black rubber suitable for finishes

Finishes - *to specify a plain galvanised finish order the code as shown in the first column, to specify a premium colour or finish add the correct suffix to the end of the product code, for example SRW0/3M/GRY for a 60mm downpipe 3m length in Anthracite Grey finish.