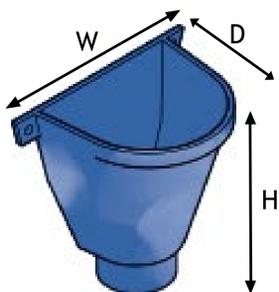


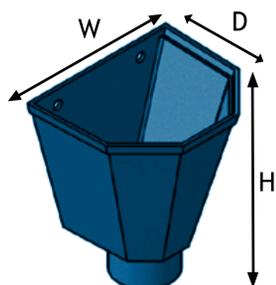
Flat Back (Curved Edge)



Pipe Size	W	D	H	Product Code
63mm Ø	190	170	180	RW1/72PPC
75mm Ø	190	170	180	RW2/86PPC
100mm Ø	190	170	180	RW3/131PPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

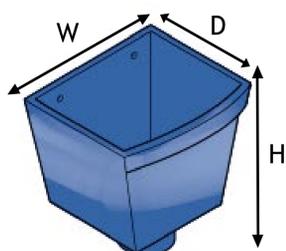
Flat Back (Fluted Edge)



Pipe Size	W	D	H	Product Code
63mm Ø	200	170	170	RW1/HOP/FBPPC
75mm Ø	200	170	170	RW2/HOP/FBPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

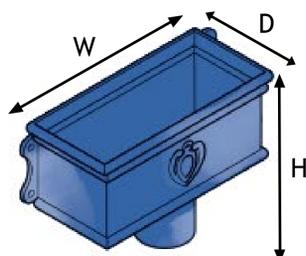
Rectangular



Pipe Size	W	D	H	Product Code
63mm Ø	260	190	180	RW1/111PPC
75mm Ø	260	190	180	RW2/112PPC
100mm Ø	260	190	180	RW3/113PPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

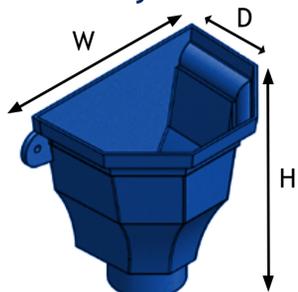
Ornamental



Pipe Size	W	D	H	Product Code
63mm Ø	410	190	180	RWOH/25PPC
75mm Ø	410	190	180	RWOH/30PPC
100mm Ø	410	190	180	RWOH/40PPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

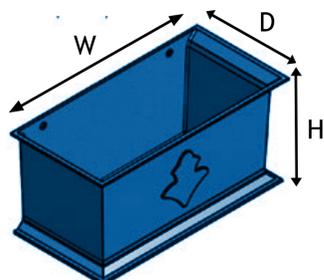
Berkeley



Pipe Size	W	D	H	Product Code
63mm Ø	315	200	230	RW1/HOP/BPPC
75mm Ø	315	200	230	RW2/HOP/BPPC
100mm Ø	315	200	230	RW3/HOP/BPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Chatsworth (with Motif)

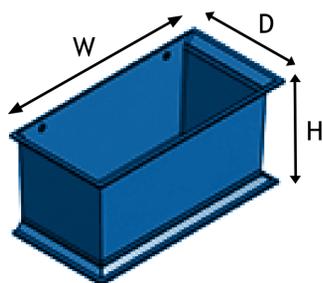


Pipe Size	W	D	H	Product Code
63mm Ø	380	190	180	RW1/HOP/CMPPC
75mm Ø	380	190	180	RW2/HOP/CMPPC
100mm Ø	380	190	180	RW3/HOP/CMPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

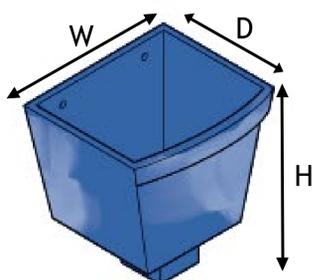
Chatsworth (without Motif)



Pipe Size	W	D	H	Product Code
63mm Ø	380	190	180	RW1/HOP/CPPC
75mm Ø	380	190	180	RW2/HOP/CPPC
100mm Ø	380	190	180	RW3/HOP/CPPC

Rectangular Hopper Head

NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES

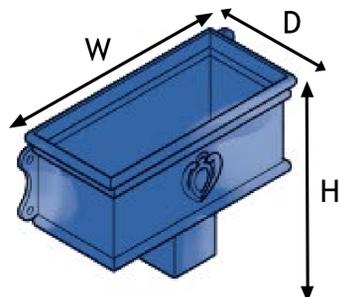


Pipe Size	W	D	H	Product Code
75 x 75mm	260	190	180	RW33/RHPPC
100 x 75mm	260	190	180	RW43/RHPPC
100 x 100mm	260	190	180	RW44/RHPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Ornamental Hopper Head

NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES

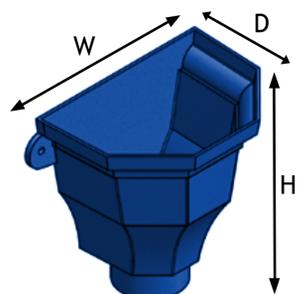


Pipe Size	W	D	H	Product Code
75 x 75mm	410	190	180	RWOH/33PPC
100 x 75mm	410	190	180	RWOH/43PPC
100 x 100mm	410	190	180	RWOH/44PPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Berkeley Hopper Head

NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES

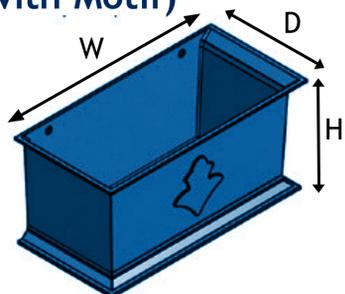


Pipe Size	W	D	H	Product Code
75 x 75mm	315	200	230	RW33/HOP/BPPC
100 x 75mm	315	200	230	RW43/HOP/BPPC
100 x 100mm	315	200	230	RW44/HOP/BPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Chatsworth Hopper Head (with Motif)

NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES

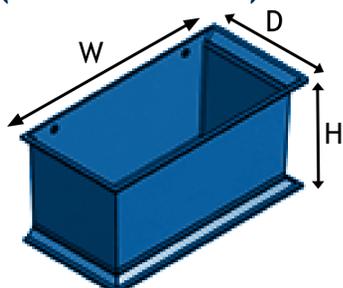


Pipe Size	W	D	H	Product Code
75 x 75mm	380	190	180	RW33/HOP/CMPPC
100 x 75mm	380	190	180	RW43/HOP/CMPPC
100 x 100mm	380	190	180	RW44/HOP/CMPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Chatsworth Hopper Head (without Motif)

NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES



Pipe Size	W	D	H	Product Code
75 x 75mm	380	190	180	RW33/HOP/CPPC
100 x 75mm	380	190	180	RW43/HOP/CPPC
100 x 100mm	380	190	180	RW44/HOP/CPPC

BESPOKE CODE NEEDED WHEN USING SMALL BASE CLIPS

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Aluminium Rainwater Systems - Overview of finishes

Alumasc Aluminium Rainwater Systems are available in plain mill finish or in the Raincote range of BBA approved polyester powder coatings. The standard aluminium RAL range offers a choice of 26 colours, all with a 30% gloss finish unless otherwise stated.

Traditional & Contemporary Aluminium Rainwater Systems: In-House Powder Coatings

Alumasc's in-house powder coating plant gives both the control and the freedom to produce a range of colour finishes to a level not typically available in the construction industry. Utilising the technologies and procedures adopted for its automotive precision castings division, Alumasc benefits from high specification coating techniques that fulfil the rigors of testing prescribed by some of the world's leading vehicle producers. Finishes of this quality maintain their appearance even when subject to harsh geographical weather conditions.

The aluminium undergoes a series of pretreatments to provide the ideal prepared surface to receive an electrostatically applied polyester powder in the chosen colour. This is then 'baked' and bonded to the fitting in a carefully controlled oven; the complete process is achieved on a continuous line to obtain the best results. The performance of polyester powder coated rainwater systems greatly exceeds that of site painted systems.

Approvals & Quality Control

Polyester powder coating is in accordance with BS EN 12206-1:2004. This refers to the coating of aluminium and aluminium alloys for architectural purposes. In the case of rainwater systems it is accepted that such coating is both decorative and protective. Alumasc systems will certainly be finished to this standard, and will in most cases exceed it.

Along with independent auditing to the ISO 9001:2008 Quality Management Standard, Alumasc maintains BBA certification for the powder coating of its aluminium rainwater goods in respect of longevity of performance and colour fastness - British Board of Agrément Certificate No. 86/1671.

Choice of Colour

The standard aluminium Raincote range comprises 26 colours with additional colours with a BS or RAL number available to special order, subject to quantity and cost.

The colours reproduced on this page are for general guidance only.

Please contact Alumasc marketing team for further information on colour choice and samples.

01536 383810



* Also available in a textured finish



“We can match any BS or RAL colour of your choice”