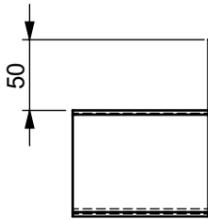
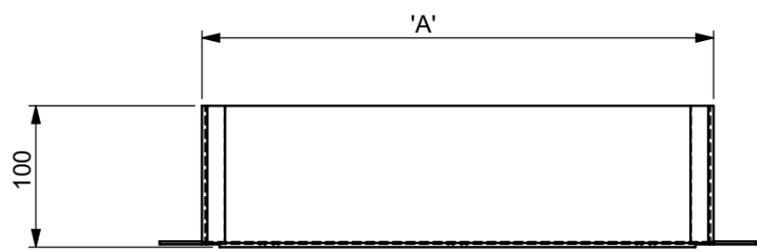
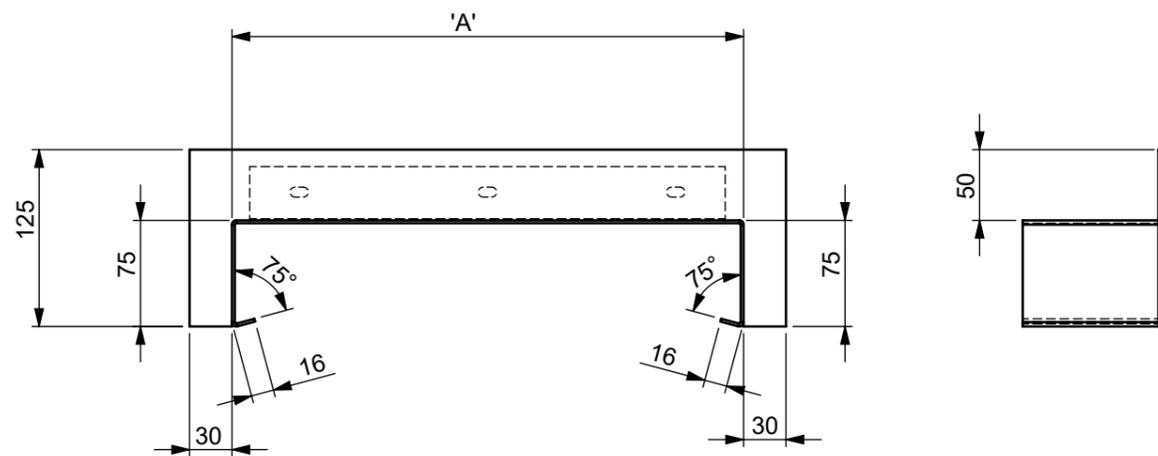




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PUNCH I.D.	'A' (mm)	THICKNESS (mm)
SL12/US	182	2
SL15/US	212	2
SL18/US	242	2
SL21/US	272	2
SL24/US	302	2
SL27/US	332	2
SL30/US	362	2
SL33/US	392	2
SL36/US	422	2
SL39/US	452	2
SL42/US	482	2
SL45/US	512	3
SL48/US	542	3
SL51/US	572	3
SL54/US	602	3
SL57/US	632	3
SL60/US	662	3
SL63/US	692	3
SL66/US	722	3
SL69/US	752	3
SL72/US	782	3
SL75/US	812	3
SL78/US	842	3
SL81/US	872	3
SL84/US	902	3
SL87/US	932	3
SL90/US	962	3
SL93/US	932	3
SL96/US	1022	3

SOR NO.	-
LINE NO.	-
PROJECT:	-
CUST REF:	-
SP REF NO.	-

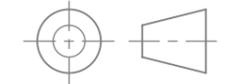
STAGE	DD/MM/YY	INITIALS
CUT		
PUNCH		
BRAKE		
WELD		

FOR PART QUANTITIES, AND REQUIRED FINISH, PLEASE REFER TO WORKS ORDER - ACCOMPANYING THIS DRAWING

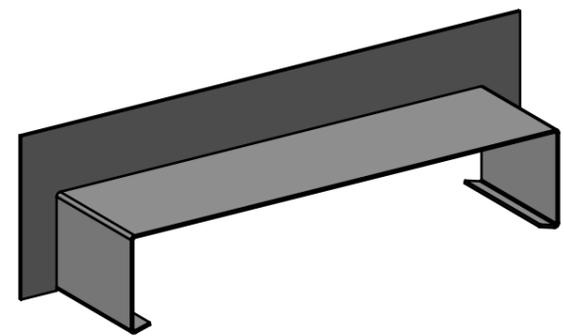
PARTS REQUIRING PPC FINISHES WILL REQUIRE HANGING HOLES, UNLESS SPECIFIED, HANGING HOLES WILL NOT BE POSITIONED WITHIN A 'SHOW' FACE (SHOW FACES INDICATED BY AN ASTERISK "**")

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS



PROJECTION: THIRD ANGLE



SUPPLIED WITH 1 X FIXING STRAP

CUSTOMER'S APPROVAL

FULL NAME DD/MM/YYYY SIGNATURE

TOLERANCES	
LINEAR +/-	1mm
ANGULAR +/-	1.0°

Designers, including but not limited to, Engineers and Architects, must satisfy themselves in respect of the adequacy of the design provided by Alumasc Water Management Solutions ("Alumasc"). It is the Designer's responsibility to ensure that the data has been correctly interpreted. Alumasc accepts no liability for inadequate or inaccurate designs based on limited or false information supplied by the Designer or misinterpretation of the data supplied. For the avoidance of doubt, designs provided by Alumasc prior to an order being placed are for illustrative purposes only and should not be relied upon save for at the Designer's own risk. Drawings issued by Alumasc in respect of an order after that order has been placed shall be fit for the purpose for which it was created.

DATE:	DESCRIPTION	REV
APPROVED: --	APRV DATE: -	
MATERIAL: -	WEIGHT (KG): -	
TITLE 1: SL COPING		REV.
TITLE 2: US		
DRAWN: SC	DATE: 04/06/2024	
SCALE: 1:5 @ A3	SHEET: 1 OF 1	