

PUNCH I.D.	'A' (mm)	THICKNESS (mm)	'B' (deg)
SC12/LHUS	182	2	84
SC15/LHUS	212	2	85
SC18/LHUS	242	2	85
SC21/LHUS	272	2	86
SC24/LHUS	302	2	86
SC27/LHUS	332	2	87
SC30/LHUS	362	2	87
SC33/LHUS	392	2	87
SC36/LHUS	422	2	87
SC39/LHUS	452	2	87
SC42/LHUS	482	2	88
SC45/LHUS	512	3	88
SC48/LHUS	542	3	88
SC51/LHUS	572	3	88
SC54/LHUS	602	3	88
SC57/LHUS	632	3	88
SC60/LHUS	662	3	88
SC63/LHUS	692	3	88
SC66/LHUS	722	3	88
SC69/LHUS	752	3	88
SC72/LHUS	782	3	89
SC75/LHUS	812	3	89
SC78/LHUS	842	3	89
SC81/LHUS	872	3	89
SC84/LHUS	902	3	89
SC87/LHUS	932	3	89
SC90/LHUS	962	3	89
SC93/LHUS	992	3	89
SC96/LHUS	1022	3	89

SOR NO.	-
LINE NO.	-
PROJECT:	-
CUST REF:	-
SP REF NO.	-

STAGE	DD/MM/YY	INITIALS
CUT		
PUNCH		
BRAKE		
WELD		

FOR PART QUANTITIES, AND REQUIRED FINISH, PLEASE REFER TO WORKS ORDER - ACCOMPANYING THIS DRAWING

PARTS REQUIRING PPC FINISHES WILL REQUIRE HANGING HOLES, UNLESS SPECIFIED, HANGING HOLES WILL NOT BE POSITIONED WITHIN A 'SHOW' FACE (SHOW FACES INDICATED BY AN ASTERISK '*')

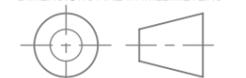
PLEASE NOTE PPC PARTS MAY REQUIRE A HANGING HOLE IN A FACE TO ENABLE PRODUCT TO BE HUNG VERTICALLY THROUGH PPC PLANT

IMPORTANT:
 AWMS OFFER DESIGN ASSISTANCE ONLY
 ALL DIMENSIONS ARE TO BE VERIFIED BY CUSTOMER

IF IN DOUBT, ASK!

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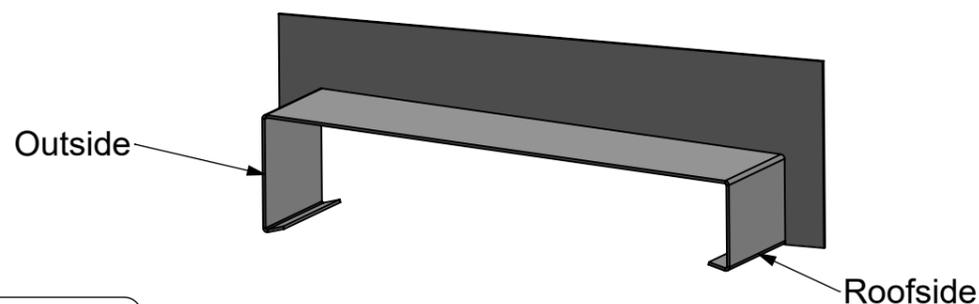
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS



PROJECTION: THIRD ANGLE

DATE:	DESCRIPTION	REV
APPROVED: -	APRV DATE: -	
MATERIAL: -	WEIGHT (KG): -	
TITLE 1: SLOPING COPING		REV.
TITLE 2: UPSTAND STOP END LH		
DRAWN: SC	DATE: 06/06/2024	
SCALE: 1:5 @ A3	SHEET: 1 OF 1	

DWG No. **SC/LHUS**



TOLERANCES	
LINEAR +/-	1mm
ANGULAR +/-	1.0°

CUSTOMER'S APPROVAL

FULL NAME DD/MM/YYYY SIGNATURE