

**Product: DHR53, 5x3 Deepflow Half Round Cast Iron Gutter**

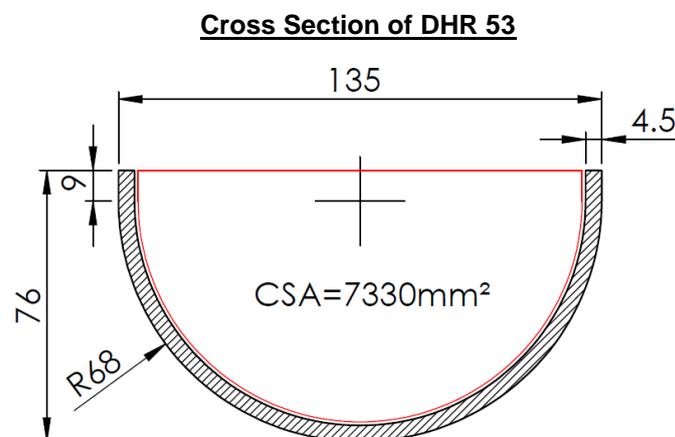
**Product range: Alumasc Cast Iron Rainwater Systems**

**Features and benefits:**

- System provides additional capacity and higher flow rate making it ideal for large or steep roofs or for minimising no. of down pipe drops.
- A complete range of accessories such as angles, outlets, stop ends and various brackets are available.
- Traditional sand cast iron (see specification for grade)
- Manufactured to BS 460:1964
- Supplied transit primed or factory applied wet paint finish
- Gutters are traditionally wet sealed with NBW socketed joints (external unions)
- For installation and maintenance guidance of the new system, use existing AWMS Cast Iron guides.

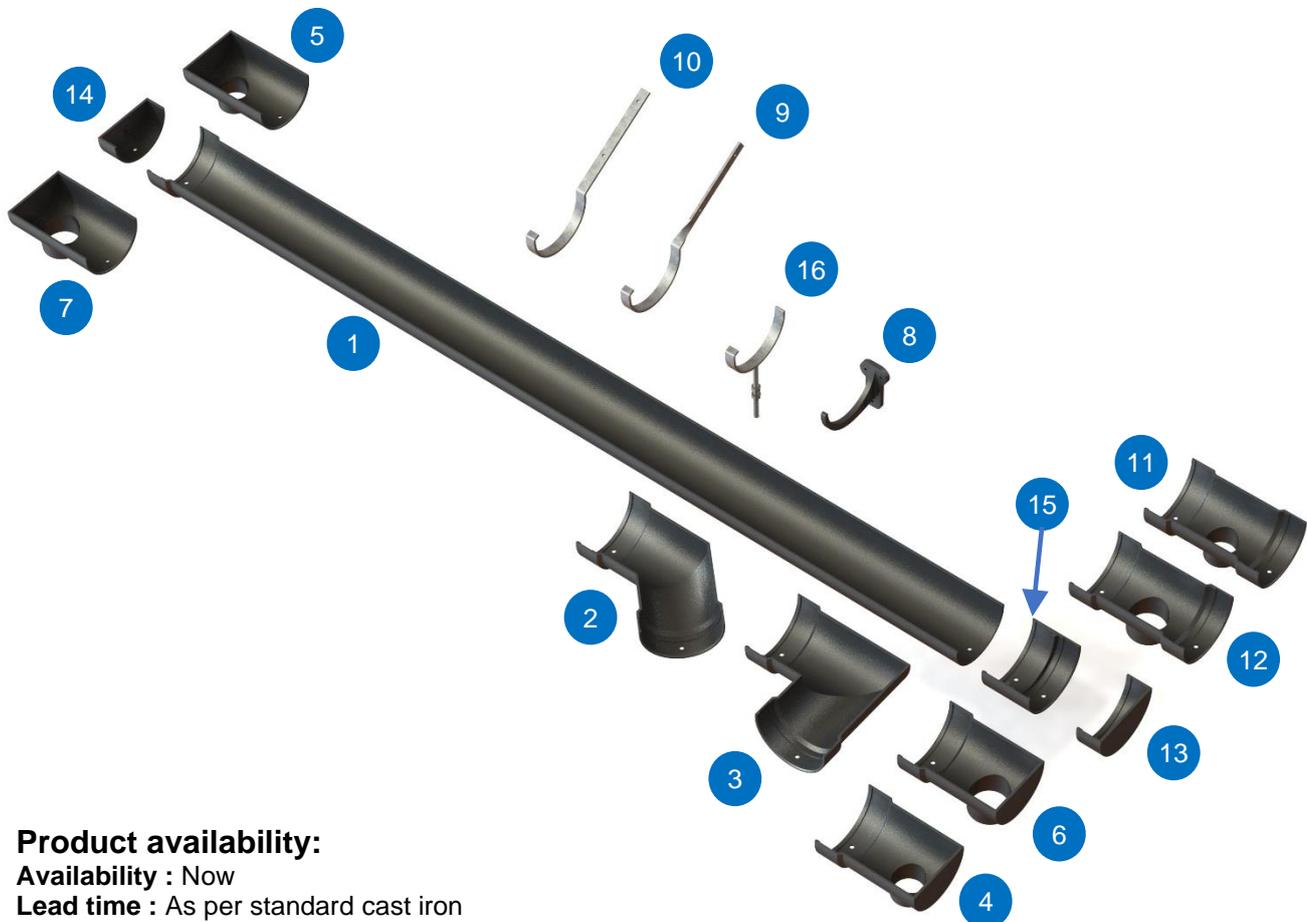
**Specification:**

- Manufactured from grey cast iron, material grade HT150 (GB), EN-GJL-150 (EN), GG15 (DIN)
- Gutters supplied in 1875mm overall lengths with an effective length of 1830mm (6ft)
- Gutter elements are marked 'DHR 5x3' on under side, close to socketed end. No other markings are currently present,
- Component drawings available on request.
- The DHR53 will not initially be supported by AWMS rainwater calculator software, contact [technical@alumascwms.co.uk](mailto:technical@alumascwms.co.uk) for latest info on this subject.



## DHR53 Components Available:

No.	AWMS Primed Code	AWMS Painted Code	Description
1	DHR53/6FT	DHR53/6FT/PA	5"x3" Deepflow Half Round Gutter x 6FT
2	DHR53/A/135	DHR53/A/135/PA	5"x3" Deepflow Half Round Gutter 135° Angle
3	DHR53/A/90	DHR53/A/90/PA	5"x3" Deepflow Half Round Gutter 90° Angle
4	DHR53/DE/25/E	DHR53/DE/25/E/PA	5"x3" Deepflow Half Round Gutter Dropend Outlet 2.5" Ext
5	DHR53/DE/25/I	DHR53/DE/25/I/PA	5"x3" Deepflow Half Round Gutter Dropend Outlet 2.5" Int
6	DHR53/DE/30/E	DHR53/DE/30/E/PA	5"x3" Deepflow Half Round Gutter Dropend Outlet 3" Ext
7	DHR53/DE/30/I	DHR53/DE/30/I/PA	5"x3" Deepflow Half Round Gutter Dropend Outlet 3" Int
8	DHR53/FB/CI	DHR53/FB/CI/PA	5"x3" Deepflow Half Round Gutter Fascia Bkt
9	DHR53/RB/SF	n/a (Galv)	5"x3" Deepflow Half Round Rafter Bkt Side Fix - Galv
10	DHR53/RB/TF	n/a (Galv)	5"x3" Deepflow Half Round Rafter Bkt Top Fix - Galv
11	DHR53/RO/25	DHR53/RO/25/PA	5"x3" Deepflow Half Round Gutter Outlet 2.5"
12	DHR53/RO/30	DHR53/RO/30/PA	5"x3" Deepflow Half Round Gutter Outlet 3"
13	DHR53/SE/E	DHR53/SE/E/PA	5"x3" Deepflow Half Round Gutter Ext Stopend
14	DHR53/SE/I	DHR53/SE/I/PA	5"x3" Deepflow Half Round Gutter Int Stopend
15	DHR53/UC	DHR53/UC/PA	5"x3" Deepflow Half Round Gutter Union
16	DHR53/R+F/WS	n/a (Galv)	5"x3" Deepflow Half Round Rise & Fall Bkt - Galv



### Product availability:

Availability : Now

Lead time : As per standard cast iron

