

Aqualine - Deep Run Gutters & Fittings

Contents



Aqualine Deep Run Gutters combine the clean lines of a modern half round gutter with high capacity and extra performance. Available in 1 size and in standard 3m gutter lengths, together with a complete range of fittings. Polyester powder coated using the raincote range on a BBA approved process.

Notes: All dimensions are in mm unless shown otherwise.

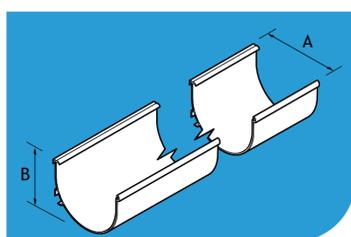
Gutter sizes shown are nominal.

Gutter Assemblies are complete 3 metre assemblies including gutter length, union clips, brackets & slide locks

T = Gutter thickness (nominal)

Gutter Assemblies

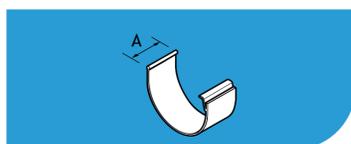
Note: Gutter Assemblies are supplied with Union Clips and Brackets included. The codes in the table are for additional items, ordered as extras.



Gutter Size	Gutter Length	A	B	T	Product Code
110 x 85	3000	137	88	3	EDR11/3MAPPCC

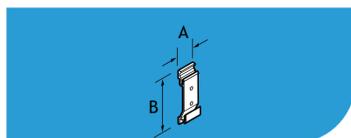
Union Clip Assemblies

Note: Union Clip Assemblies include Union Clips and Slide Locks



Gutter Size	A	Product Code
110 x 85	76	EDR11/3MAPPCC

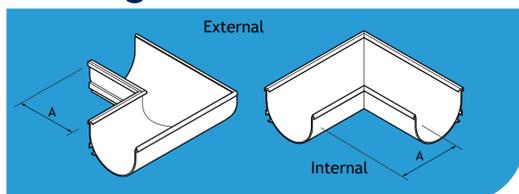
Brackets



Gutter Size	A	B	Product Code
110 x 85	40	80	EDR11/FBPPCC

90° Angle Assemblies

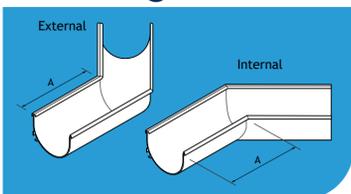
Note: Angle Assemblies include Union Clips and Slide Locks



Gutter Size	Type	A	Product Code
110 x 85	External	200	EDR11/EA90APPCC
110 x 85	Internal	200	EDR11/IA90APPCC

135° Angle Assemblies

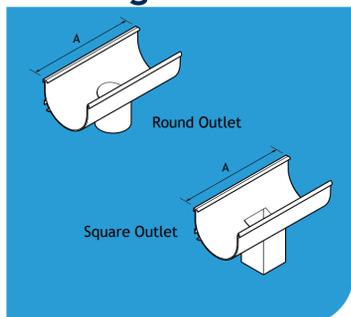
Note: Angle Assemblies include Union Clips and Slide Locks



Gutter Size	Type	A	Product Code
110 x 85	External	200	EDR11/EA13APPCC
110 x 85	Internal	200	EDR11/IA13APPCC

Running Outlet Assemblies

Note: A choice of three pipe systems is available. Product codes above denote that running outlets fit to Heritage socketed aluminium pipes. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES



Gutter Size	Pipe Size	A	Product Code
110 x 85	63	300	EDR11/RO25APPCC
110 x 85	75	300	EDR11/RO30APPCC
110 x 85	100	300	EDR11/RO40APPCC
110 x 85	75 x 75	300	EDR11/SO33APPCC
110 x 85	100 x 75	300	EDR11/SO43APPCC
110 x 85	100 x 100	300	EDR11/SO44APPCC

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Aluminium Rainwater Systems - Overview of finishes

Alumasc Aluminium Rainwater Systems are available in plain mill finish or polyester powder coated using the raincote range on a BBA approved process. The standard aluminium RAL colour range includes 26 colours to choose from. The standard range of colours are produced with a 30% gloss finish unless otherwise stated.

Traditional & Contemporary Aluminium Rainwater Systems: In-House Powder Coatings

Alumasc's in-house powder coating plant gives both the control and the freedom to produce a range of colour finishes to a level not typically available in the construction industry. Utilising the technologies and procedures adopted for its automotive precision castings division, Alumasc benefits from high specification coating techniques that fulfil the rigors of testing prescribed by some of the worlds leading vehicle producers. Finishes of this quality maintain their appearance even when subject to harsh geographical weather conditions.

The aluminium undergoes a series of pretreatments to provide the ideal prepared surface to receive an electrostatically applied polyester powder in the chosen colour. This is then 'baked' and bonded to the fitting in a carefully controlled oven; the complete process is achieved on a continuous line to obtain the best results. The performance of polyester powder coated rainwater systems greatly exceeds that of site painted systems.

Approvals & Quality Control

Polyester powder coating is in accordance with BS EN 12206-1:2004. This refers to the coating of aluminium and aluminium alloys for architectural purposes. In the case of rainwater systems it is accepted that such coating is both decorative and protective. Alumasc systems will certainly be finished to this standard, and will in most cases exceed it.

Along with independent auditing to the ISO 9001:2008 Quality Management Standard, Alumasc maintains BBA certification for the powder coating of its aluminium rainwater goods in respect of longevity of performance and colour fastness - British Board of Agrément Certificate No. 86/1671.



* Also Available in a textured finish



“We can match any BS or RAL colour of your choice”