

# Cast Iron Downpipes - Circular

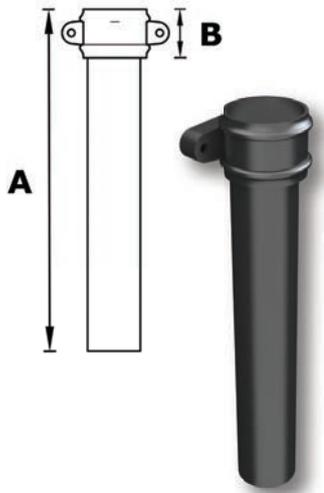
## System Overview



Number	Item	Number	Item
1	Pipe Length with Ears	10	Shoe without Ears
2	Pipe Length without Ears	11	Inspection Pipe with Ears
3	92.5° Bend	12	Inspection Pipe without Ears
4	112° Bend	13	1 Part Offsets
5	135° Bend	14	Loose Collar without Ears
6	92.5° Branch	15	Loose Collar with Ears
7	112° Branch	16	Earbelt Standard
8	135° Branch	17	Holderbat Standard
9	Shoe with Ears		

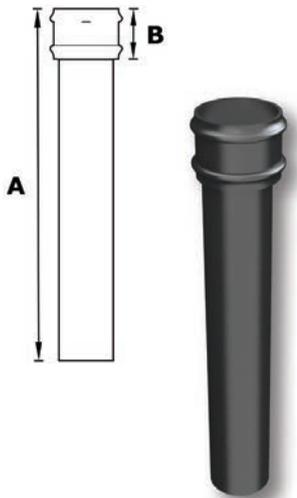
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## Pipe Lengths with Ears



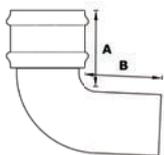
PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	1830 (6')	75	BI/P25/6FT/E
76 (3")	1830 (6')	75	BI/P30/6FT/E
101 (4")	1830 (6')	75	BI/P40/6FT/E

## Pipe Length no Ears



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	1830 (6')	75	BI/P25/6FT/NE
76 (3")	1830 (6')	75	BI/P30/6FT/NE
101 (4")	1830 (6')	75	BI/P40/6FT/NE

## 92.5° Bend

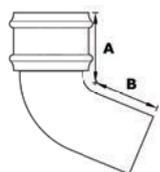


PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	99	102	BI/P25/B/92
76 (3")	99	102	BI/P30/B/92
101 (4")	99	104	BI/P40/B/92



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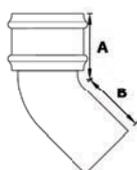
## 112° Bend



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	99	91	BI/P25/B/112
76 (3")	95	92	BI/P30/B/112
101 (4")	92	96	BI/P40/B/112



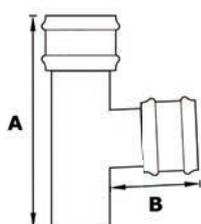
## 135° Bend



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	98	88	BI/P25/B/135
76 (3")	98	88	BI/P30/B/135
101 (4")	96	85	BI/P40/B/135



## 92.5° Branch

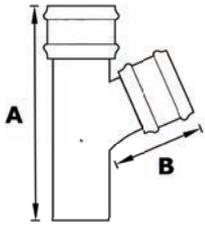


PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	273	105	BI/P25/BR/92
76 (3")	292	105	BI/P30/BR/92
101 (4")	330	105	BI/P40/BR/92



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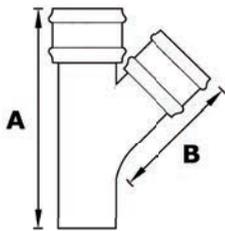
## 112° Branch



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	273	74	BI/P25/BR/112
76 (3")	292	74	BI/P30/BR/112
101 (4")	330	76	BI/P40/BR/112



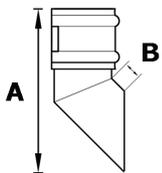
## 135° Branch



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	273	50	BI/P25/BR/135
76 (3")	292	50	BI/P30/BR/135
101 (4")	330	47	BI/P40/BR/135



## Shoe with Ears

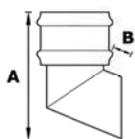


PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	82	21	BI/P25/SH/E
76 (3")	88	13	BI/P30/SH/E
101 (4")	95	10	BI/P40/SH/E



# Cast Iron Downpipes - Circular

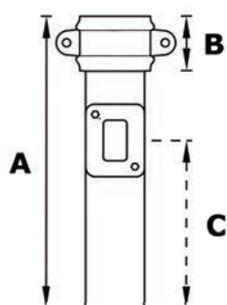
## Shoe without Ears



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	82	21	BI/P25/SH
76 (3")	88	13	BI/P30/SH
101 (4")	95	10	BI/P40/SH



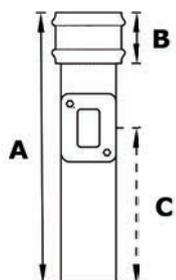
## Access Pipe with Ears



PIPE SIZE	A	B	C	PRODUCT CODE
63 (2½")	400	75	230	BI/P25/AP/E
76 (3")	400	75	230	BI/P30/AP/E
101 (4")	400	75	115	BI/P40/AP/E



## Access Pipe without Ears

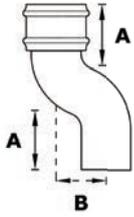


PIPE SIZE	A	B	C	PRODUCT CODE
63 (2½")	400	75	230	BI/P25/AP
76 (3")	400	75	230	BI/P30/AP
101 (4")	400	75	215	BI/P40/AP



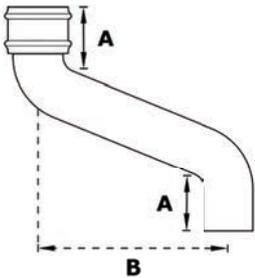
# Cast Iron Downpipes - Circular

## Small Offset



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	120	75 (3")	BI/P25/OS/03
63 (2½")	120	114 (4½")	BI/P25/OS/04
63 (2½")	120	150 (6")	BI/P25/OS/06
63 (2½")	120	224 (9")	BI/P25/OS/09
63 (2½")	120	300 (12")	BI/P25/OS/12
76 (3")	120	75 (3")	BI/P30/OS/03
76 (3")	120	114 (4½")	BI/P30/OS/04
76 (3")	120	150 (6")	BI/P30/OS/06
76 (3")	120	224 (9")	BI/P30/OS/09
76 (3")	120	300 (12")	BI/P30/OS/12
101 (4")	120	75 (3")	BI/P40/OS/03
101 (4")	120	114 (4½")	BI/P40/OS/04
101 (4")	120	150 (6")	BI/P40/OS/06
101 (4")	120	224 (9")	BI/P40/OS/09
101 (4")	120	300 (12")	BI/P40/OS/12

## Large Offset



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	120	375 (15")	BI/P25/OS/15
63 (2½")	120	450 (18")	BI/P25/OS/18
63 (2½")	120	525 (21")	BI/P25/OS/21
63 (2½")	120	600 (24")	BI/P25/OS/24
63 (2½")	120	675 (27")	BI/P25/OS/27
63 (2½")	120	750 (30")	BI/P25/OS/30
76 (3")	120	375 (15")	BI/P30/OS/15
76 (3")	120	450 (18")	BI/P30/OS/18
76 (3")	120	525 (21")	BI/P30/OS/21
76 (3")	120	600 (24")	BI/P30/OS/24
76 (3")	120	675 (27")	BI/P30/OS/27
76 (3")	120	750 (30")	BI/P30/OS/30
101 (4")	120	375 (15")	BI/P40/OS/15
101 (4")	120	450 (18")	BI/P40/OS/18
101 (4")	120	525 (21")	BI/P40/OS/21
101 (4")	120	600 (24")	BI/P40/OS/24
101 (4")	120	675 (27")	BI/P40/OS/27
101 (4")	120	750 (30")	BI/P40/OS/30

## Loose Collar with Ears



PIPE SIZE	A	PRODUCT CODE
63 (2½")	75	BI/P25/LS
76 (3")	75	BI/P30/LS
101 (4")	75	BI/P40/LS

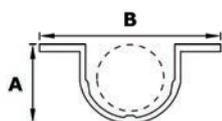
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## Loose Collar without Ears



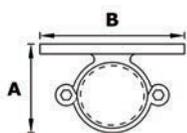
PIPE SIZE	A	PRODUCT CODE
63 (2½")	75	BI/P25/LS/E
76 (3")	75	BI/P30/LS/E
101 (4")	75	BI/P40/LS/E

## Earbelt Standard



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	65	150	BI/P25/EB/ST
76 (3")	70	160	BI/P30/EB/ST
101 (4")	75	170	BI/P40/EB/ST

## Holderbat Standard



PIPE SIZE	A	B	PRODUCT CODE
63 (2½")	215	204	BI/P25/HB/ST
76 (3")	215	204	BI/P30/HB/ST
101 (4")	215	204	BI/P40/HB/ST