



Commitment to quality

Saint-Gobain PAM UK is committed to satisfying its customers' needs in both quality products and services.

It recognises the necessity for continual improvement in all disciplines throughout the organisation and clearly states this objective to its employees at all levels.

As a basis for this objective, the company is committed to operating strict quality management systems in accordance with BS EN ISO 9001:2000. It also recognises the responsibility of the company's employees in meeting the quality objectives and is conscious of their training and development needs.

Quality Assurance – Endorsed by British Standard BS EN ISO 9001: 2000

Products included in this manual are manufactured under the BS EN ISO 9001:2000 Quality Assurance Scheme, providing the highest guarantee of product quality, reliability and safety.

A strict quality control policy is maintained throughout the company from purchasing of raw materials to the inspection and testing of products. Spot checks are made throughout the year by the BSI inspectorate, to ensure that standards are not allowed to fall.

BS EN ISO 9001:2000 legislates for Quality Assurance and may be chosen as an alternative 'third party guarantee'. It also provides a means of underwriting the quality of products which lie outside the scope of product standards such as BS 460.

On occasions, owing to pressure on normal production units, it may be necessary to manufacture certain components outside the confines of the BS EN ISO 9001:2000 Quality Assurance license. Such items will be produced however, to a quality in keeping with that of accredited manufacturing units.

Components so produced will be identified on the order acknowledgement.

BS 460 Product standards

Classical cast iron rainwater systems conform to the dimensional requirements of BS 460. (Where applicable).

BBA Approval

Saint-Gobain PAM UK have been awarded a British Board of Agrément third party accreditation for its standard range of half round gutter systems and circular downpipe systems, within the Standard range.

It should be noted that these are the only cast iron rainwater and gutter systems with BBA approval and manufactured under BS EN ISO 9001:2000 scheme of Quality Assurance.



Manufacturing



Saint-Gobain PAM UK specialises in the manufacture of cast iron above and below ground drainage systems and rainwater and gutter systems.

Cast iron gutters have been manufactured at the Telford Sinclair site for over 100 years – previously under names Allied Iron pre-1969, then Glynwed Foundries before being acquired by Saint-Gobain in 1997.

Manufacturing at Telford is operated under strict quality management systems BS EN ISO 9001:2004 and has been awarded the 'manufacturing to Environmental Standards' accreditation BS EN ISO 14001:2004.

This standard was developed to help manufacturers maintain and improve their management of environmental responsibilities and assist them in ensuring compliance with environmental laws and regulations.

Quality manufacturing

Saint-Gobain PAM UK centrifugally spin their rainwater pipes that ensures consistent section dimensions.

The volume gutters are produced from spun castings using a plasma cutter – providing top quality gutters that are consistent and straight.

The gutter and rainwater downpipe fittings are manufactured using various methods:

- **Volume fittings made on a Disamatic**
- **Lower volume fittings in our special products plant.**

Services at Telford

- **Technical advisory –**
 - *Advice and guidance on installation*
 - *Complete CAD drawing design and take-off*
 - *Detailed bill of materials – FREE OF CHARGE*
- **Ability to make special castings**
 - *Replica castings made from existing iron fittings*
 - *Modify angle fittings to suit particular needs*
 - *Each casting is quoted on a job basis.*



Why cast iron is the green choice

Cast iron as a material provides many reasons why it's the first choice over plastic based systems when considering the future environmental impact.

- **Cast iron uses 97% recycled material in the manufacture of gutters and rainwater systems, which in turn are 100% recyclable. Cast iron which has come to the end of its long life has a residual value by taking it to a scrap merchant. Cast iron can be re-melted and made into new. Other materials such as plastic claim they are recyclable – but too often end up as landfill as the infrastructure to carry out such recycling just isn't there.**
- **Cast iron is a Greenpeace recommended drainage material. There can be no greater approbation than one from the world's foremost environmental campaigners who leave no stone unturned in their determination to husband our planets dwindling resources and safeguard its environment for the future.**

- **Long life. Strong and durable, cast iron has a proven long life span and it is not uncommon for it to exceed 100 years. Cast iron systems will last your lifetime, demanding little if any modernisation and minimal maintenance. The natural consequence of this of course is absolutely minimal environmental impact.**
- **Plastic may be able to resemble something like cast iron – but it will never be able to replace it.**

MAKE CAST IRON A MATTER OF FACT IN YOUR ENVIRONMENT

We do not own this planet. Every generation is but a caretaker for the next. How responsibly we husband this precious environment and its dwindling resources will be our greatest contribution to its sustainability. And our children's children will be our judges.



Contact us on Tel: 0330 223 1731 or Email: sales@guttercentre.co.uk

buildgreenbuildforlife



Environmental Standard BS EN ISO 14001: 2004



Saint-Gobain PAM UK manufacturing sites including Sinclair, at Telford have been awarded the 'Manufacturing to Environmental Standards' accreditation BS EN ISO 14001: 2004 which was developed to help manufacturers maintain and improve their management of environmental responsibilities and assist them in ensuring compliance with environmental laws and regulations.

Saint-Gobain PAM UK operates Integrated Pollution and Preventative Control (IPPC) regulations, and have implemented comprehensive environmental management systems throughout its manufacturing sites.

CEMARS certification

(Certified Emissions Measurement And Reduction Scheme)

Saint-Gobain PAM UK Ltd has been awarded certification to the world class, ISO-accredited CEMARS (Certified Emissions Measurement And Reduction Scheme) standard by the Achilles carbonReduction programme.

CEMARS certification demonstrates the company's commitment to measuring, managing and reducing greenhouse gas emissions in a robust and credible way. It confirms the company has measured its greenhouse gas emissions in compliance with ISO 14064-1:2006 and has committed to managing and reducing its emissions in respect of all operational activities across its Water & Sewer, Municipals and Soil & Drain business units.

Saint-Gobain PAM UK Ltd has achieved CEMARS for its operational carbon footprint for the period 2011–2014.

Contact us on Tel: 0330 223 1731
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