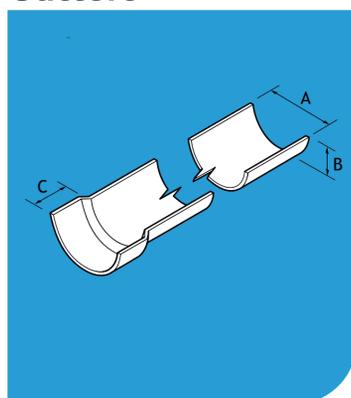




Heritage Half Round cast aluminium gutters are available in 4 sizes and 2 gutter lengths, together with a complete range of fittings. A classic socketed system, which can be finished to replicate cast iron or polyester powder coated using the raincote range on a BBA approved process.

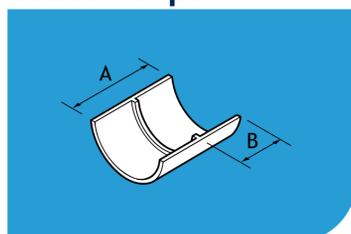
Notes:
All dimensions are in mm unless shown otherwise.
Gutter sizes shown are nominal.
Gutter Thickness (nominal +/- 1mm)

Gutters



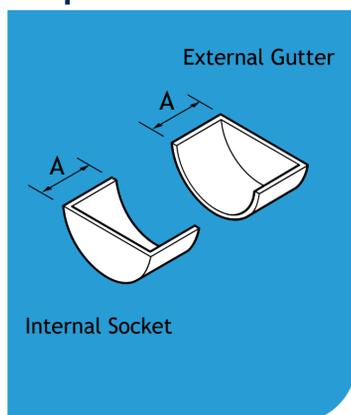
Gutter Size	Gutter Length	A	B	C	T	Weight (KG)	Product Code
100 (4")	1830	108	47	47	4	3	HR1/1PPC
113 (4.5")	1830	122	52	47	4	3	HR2/16PPC
125 (5")	1830	134	56	47	4	3.26	HR3/132PPC
150 (6")	1830	155	65	60	4	3.5	HR6/1830PPC
100 (4")	610	108	47	47	4	0.9	HR1/153PPC
113 (4.5")	610	122	52	47	4	1.4	HR2/154PPC
125 (5")	610	134	56	47	4	1.4	HR3/155PPC

Union Clips



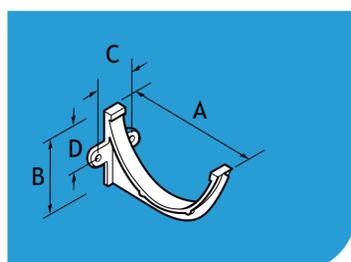
Gutter Size	A	B	Product Code
100 (4")	96	46	HR1/11PPC
113 (4.5")	96	46	HR2/26PPC
125 (5")	96	46	HR3/148PPC
150 (6")	96	46	HR6/UCPPC

Stop-Ends



Gutter Size	Type	A	Product Code
100 (4")	External	51	HR1/13PPC
113 (4.5")	External	51	HR2/28PPC
125 (5")	External	51	HR3/150PPC
150 (6")	External	51	HR6/SE/EXTPPC
100 (4")	Internal	45	HR1/12PPC
113 (4.5")	Internal	45	HR2/27PPC
125 (5")	Internal	45	HR3/149PPC
150 (6")	Internal	45	HR6/SE/INTPPC

Fascia Brackets



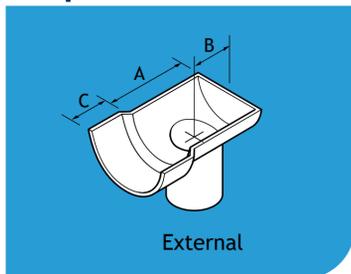
Gutter Size	A	B	C	D	Product Code
100 (4")	127	65	38	35	HR1/14PPC
113 (4.5")	140	70	38	40	HR2/29PPC
125 (5")	155	85	38	45	HR3/151PPC
150 (6")	180	81	45	52	HR6/FBPPC

Note: HR6FB Does not work with the Universal Drive-in Rise & Fall Bracket or the universal rafter arms.

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Stop End Outlet - with Socket

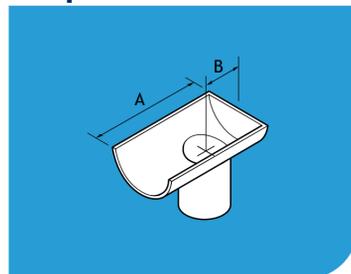
Note: designed to fit heritage socketed aluminium pipes. Add suffix /f to product code to fit flushjoint or guardian pipes



Gutter Size	Pipe Size	A	B	C	Product Code
100 (4")	63 Dia	125	61	47	HR1/9PPC
113 (4.5")	63 Dia	125	61	47	HR2/24PPC
125 (5")	63 Dia	125	61	47	HR3/144PPC
125 (5")	75 Dia	125	61	47	HR3/143PPC

Stop End Outlet - with Spigot

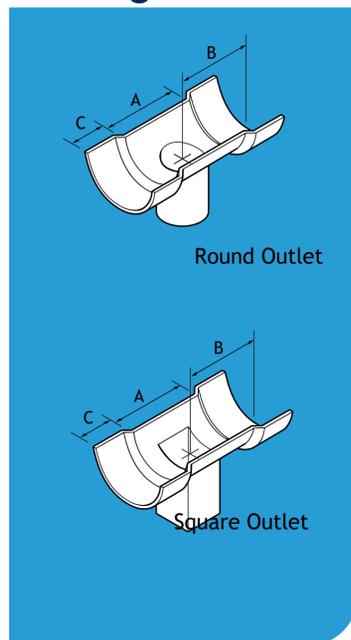
Note: designed to fit heritage socketed aluminium pipes. Add suffix /f to product code to fit flushjoint or guardian pipes



Gutter Size	Pipe Size	A	B	Product Code
100 (4")	63 Dia	172	64	HR1/10PPC
113 (4.5")	63 Dia	172	64	HR2/25PPC
125 (5")	63 Dia	172	64	HR3/147PPC
125 (5")	75 Dia	172	64	HR3/146PPC

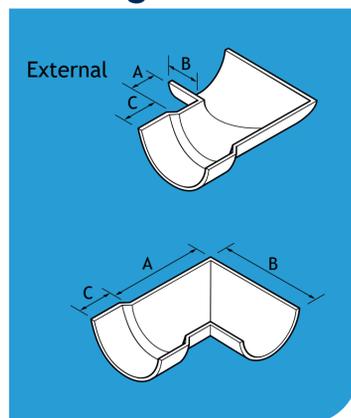
Running Outlet - with Double Socket

Note: designed to fit heritage socketed aluminium pipes. Add suffix /f to product code to fit flushjoint or guardian pipes



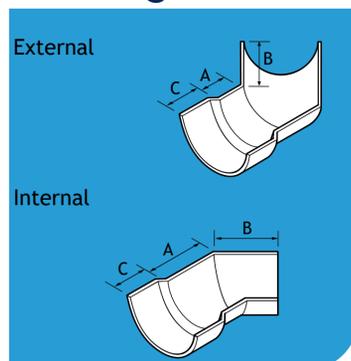
Gutter Size	Pipe Size	A	B	C	Product Code
100 (4")	63 Dia	148	121	47	HR1/8PPC
113 (4.5")	63 Dia	148	121	47	HR2/23PPC
125 (5")	63 Dia	148	121	47	HR3/141PPC
150 (6")	63 Dia	148	121	47	HR6/RO25PPC
100 (4")	75 Dia	148	121	47	HR1/367PPC
113 (4.5")	75 Dia	148	121	47	HR2/3/23PPC
125 (5")	75 Dia	148	121	47	HR3/140PPC
150 (6")	75 Dia	148	121	47	HR6/RO30PPC
125 (5")	100 Dia	148	121	47	HR3/139PPC
150 (6")	100 Dia	148	121	47	HR6/RO40PPC
100 (4")	75 x 75 Dia	148	121	47	HR1/381PPC
113 (4.5")	75 x 75 Dia	148	121	47	HR2/382PPC
125 (5")	75 x 75 Dia	148	121	47	HR3/383PPC

90° Angles



Gutter Size	Type	A	B	C	Product Code
100 (4")	External	27	77	47	HR1/5PPC
113 (4.5")	External	27	77	47	HR2/20PPC
125 (5")	External	27	77	47	HR3/136PPC
150 (6")	External	27	77	47	HR6/90EXTPPC
100 (4")	Internal	132	183	47	HR1/4PPC
113 (4.5")	Internal	146	197	47	HR2/19PPC
125 (5")	Internal	157	210	47	HR3/135PPC
150 (6")	Internal	165	217	47	HR6/90INTPPC

135° Angles



Gutter Size	Type	A	B	C	Product Code
100 (4")	External	27	77	47	HR1/7PPC
113 (4.5")	External	27	77	47	HR2/22PPC
125 (5")	External	27	77	47	HR3/138PPC
100 (4")	Internal	132	183	47	HR1/6PPC
113 (4.5")	Internal	146	197	47	HR2/21PPC
125 (5")	Internal	157	210	47	HR3/137PPC

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Heritage - Cast Aluminium Bracketry

Contents

Alumasc can provide traditional style Bracketry for all of its standard gutter profiles. Where building detailing dictates, Alumasc can provide bespoke Bracketry to meet individual project requirements.

Universal Brackets

For use with standard Fascia Bracket (purchased separately).

Universal Rafter Arm

Type	Angle	Product Code
Top Fix	26°	UNI632915
Top Fix	40°	UNI632916
Side Fix	26°	UNI632917
Side Fix	40°	UNI632918

Universal Drive in Rise & Fall

Gutter Size	Product Code
Universal	UNI632919

Note: HR6FB Does not work with the Universal Drive-in Rise & Fall Bracket and Universal Rafter Arm

Traditional 'Old' Style Gutter Brackets

Top Fix Rafter Arm - Half Round

Gutter Size	Product Code
100	HR1/RB/TFPPC
113	HR2/RB/TFPPC
125	HR3/RB/TFPPC

Top Fix Rafter Arm - Beaded Half Round/Deep Run

Gutter Size	Product Code
113	BHR5/RB/TFPPC
125	BHR6/RB/TFPPC
113 x 75	HR4/RB/TFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Top Fix Rafter Arm - Victorian Ogee

Gutter Size	Product Code
100	OG1/RB/TFPPC
113	OG2/RB/TFPPC
125	OG3/RB/TFPPC

Top Fix Rafter Arm - Moulded

Gutter Size	Product Code
100 x 75	MG2/RB/TFPPC
125 x 100	MG1/RB/TFPPC
150 x 100	MG3/RB/TFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Side Fix Rafter Arm - Half Round

Gutter Size	Product Code
100	HR1/RB/SFPPC
113	HR2/RB/SFPPC
125	HR3/RB/SFPPC

Side Fix Rafter Arm - Beaded Half Round/Deep Run

Gutter Size	Product Code
113	BHR5/RB/SFPPC
125	BHR6/RB/SFPPC
113 x 75	HR4/RB/SFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Side Fix Rafter Arm - Victorian Ogee

Gutter Size	Product Code
100	OG1/RB/SFPPC
113	OG2/RB/SFPPC
125	OG3/RB/SFPPC

Side Fix Rafter Arm - Moulded

Gutter Size	Product Code
100 x 75	MG2/RB/SFPPC
125 x 100	MG1/RB/SFPPC
150 x 100	MG3/RB/SFPPC

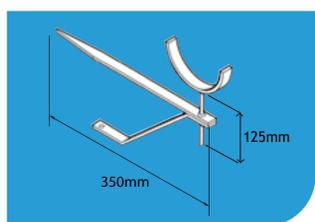
Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Heritage - Cast Aluminium Bracketry - Cont.

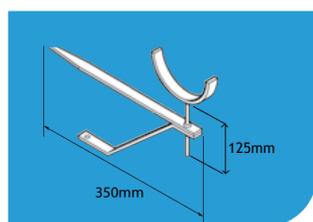
Contents

Rise & Fall - Half Round



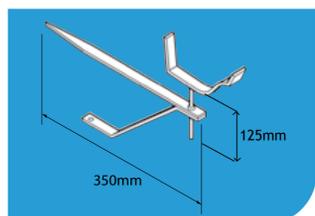
Gutter Size	Product Code
100	HR1/R&F/ASSYPPC
113	HR2/R&F/ASSYPPC
125	HR3/R&F/ASSYPPC

Rise & Fall - Beaded Half Round/Deep Run



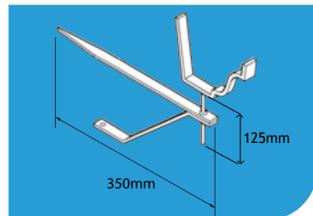
Gutter Size	Product Code
113	BHR5/R&F/ASSYPPC
125	BHR6/R&F/ASSYPPC
113 x 75	HR4/R&F/ASSYPPC

Rise & Fall - Victorian Ogee



Gutter Size	Product Code
100	OG1/R&F/ASSYPPC
113	OG2/R&F/ASSYPPC
125	OG3/R&F/ASSYPPC

Rise & Fall - Moulded



Gutter Size	Product Code
100 x 75	MG2/R&F/ASSYPPC
125 x 100	MG1/R&F/ASSYPPC
150 x 100	MG3/R&F/ASSYPPC



Bespoke Bracketry

Alumasc can design and manufacture a variety of Bracketry solution for gutters and pipes to create an integrated system solution. Such detailing can often be used to support fascia and soffit configurations.

Ornate holderbats and earbelts can be detailed to provide a unique, distinguished appearance to a rainwater stack.

Where standard fitting dimensions do not suit the project's requirements, Alumasc can fabricate its gutter and pipe Bracketry systems to accommodate building design.

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