

Heritage - Beaded Half Round Gutter and Fittings

Contents



Heritage Beaded Half Round socketed cast aluminium gutters are available in 2 sizes and 2 gutter lengths, together with a complete range of fittings. There is a pronounced feature bead on both lips. Can be finished to replicate cast iron or polyester powder coated using the raincote range on a BBA approved process.

Notes:

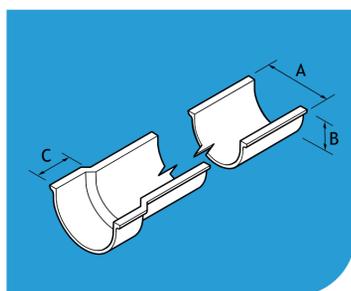
Beaded Half Round is an all socketed system and Union Clips are only available by special order.

All dimensions are in mm unless shown otherwise.

Gutter sizes shown are nominal.

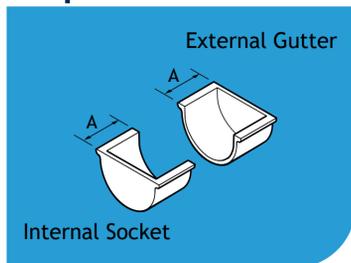
T = Gutter Thickness (nominal +/- 1mm)

Gutters



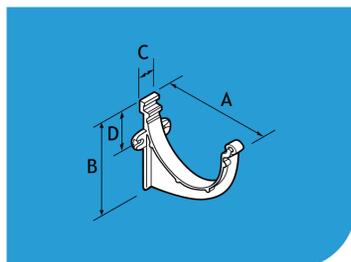
Gutter Size	Gutter Length	A	B	C	T	Weight (KG)	Product Code
113 (4.5")	1830	131	52	47	4	3.2	BHR5/300PPC
125 (5")	1830	143	56	47	4	3.33	BHR6/325PPC
113 (4.5")	610	131	52	47	4	1.0	BHR5/303PPC
125 (5")	610	143	56	47	4	1.0	BHR6/328PPC

Stop-Ends



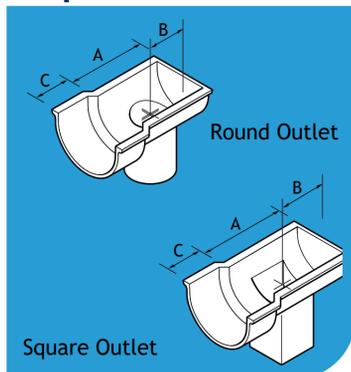
Gutter Size	Type	A	Product Code
113 (4.5")	External	51	BHR5/306PPC
125 (5")	External	51	BHR6/331PPC
113 (4.5")	Internal	45	BHR5/318PPC
125 (5")	Internal	45	BHR6/149PPC

Fascia Brackets



Gutter Size	A	B	C	D	Product Code
113 (4.5")	155	75	38	35	BHR5/315PPC
125 (5")	165	79	38	37	BHR6/337PPC

Stop End Outlet - with Socket



Gutter Size	Pipe Size	A	B	C	Product Code
113 (4.5")	63 Dia	213	106	47	BHR5/RO25SEPPC
125 (5")	63 Dia	213	106	47	BHR6/RO25SEPPC
113 (4.5")	75 Dia	213	106	47	BHR5/RO30SEPPC
125 (5")	75 Dia	213	106	47	BHR6/RO30SEPPC
113 (4.5")	75 x 75 Dia	213	106	47	BHR5/SO33SEPPC
125 (5")	75 x 75 Dia	213	106	47	BHR6/SO33SEPPC

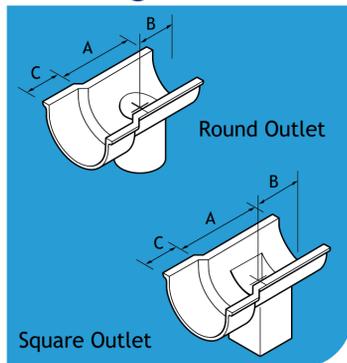
Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

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Running Outlet - with Single Spigot/Socket

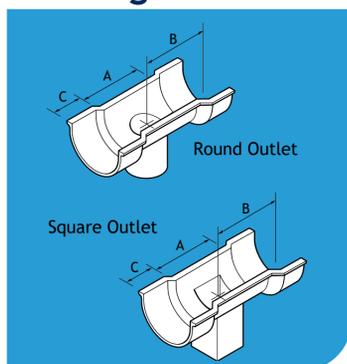
Note: designed to fit heritage socketed aluminium pipes. Add suffix /f to product code to fit flushjoint or guardian pipes



Gutter Size	Pipe Size	A	B	C	Product Code
113 (4.5")	63	213	106	47	BHR5/305PPC
125 (5")	63	213	106	47	BHR6/330PPC
113 (4.5")	75	213	106	47	BHR5/308PPC
125 (5")	75	213	106	47	BHR6/333PPC
113 (4.5")	75 x 75	213	106	47	BHR5/SO33PPC
125 (5")	75 x 75	213	106	47	BHR6/SO33PPC

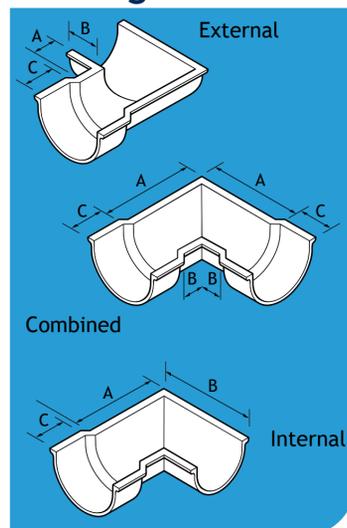
Running Outlet - with Double Socket

Note: designed to fit heritage socketed aluminium pipes. Add suffix /f to product code to fit flushjoint or guardian pipes



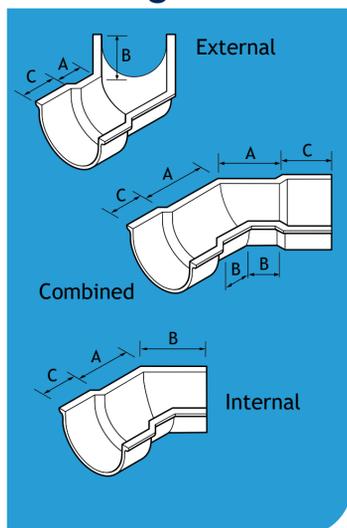
Gutter Size	Pipe Size	A	B	C	Product Code
113 (4.5")	63	213	160	47	BHR5/304PPC
125 (5")	63	213	160	47	BHR6/329PPC
113 (4.5")	75	213	160	47	BHR5/307PPC
125 (5")	75	213	160	47	BHR6/332PPC
113 (4.5")	75 x 75	213	160	47	BHR5/384PPC
125 (5")	75 x 75	213	160	47	BHR6/385PPC

90° Angles



Gutter Size	Type	A	B	C	Product Code
113 (4.5")	External	62	62	47	BHR5/311PPC
125 (5")	External	62	62	47	BHR6/336PPC
113 (4.5")	Combined	192	62	47	BHR5/309PPC
125 (5")	Combined	192	62	47	BHR6/334PPC
113 (4.5")	Internal	192	192	47	BHR5/310PPC
125 (5")	Internal	192	192	47	BHR6/335PPC

135° Angles



Gutter Size	Type	A	B	C	Product Code
113 (4.5")	External	62	62	47	BHR5/EA135PPC
125 (5")	External	62	62	47	BHR6/EA135PPC
113 (4.5")	Combined	192	62	47	BHR5/IA135DPPC
125 (5")	Combined	192	62	47	BHR6/IA135DPPC
113 (4.5")	Internal	192	192	47	BHR5/IA135PPC
125 (5")	Internal	192	192	47	BHR6/IA135PPC

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Heritage - Cast Aluminium Bracketry

Contents

Alumasc can provide traditional style Bracketry for all of its standard gutter profiles. Where building detailing dictates, Alumasc can provide bespoke Bracketry to meet individual project requirements.

Universal Brackets

For use with standard Fascia Bracket (purchased separately).

Universal Rafter Arm

Type	Angle	Product Code
Top Fix	26°	UNI632915
Top Fix	40°	UNI632916
Side Fix	26°	UNI632917
Side Fix	40°	UNI632918

Universal Drive in Rise & Fall

Gutter Size	Product Code
Universal	UNI632919

Note: HR6FB Does not work with the Universal Drive-in Rise & Fall Bracket and Universal Rafter Arm

Traditional 'Old' Style Gutter Brackets

Top Fix Rafter Arm - Half Round

Gutter Size	Product Code
100	HR1/RB/TFPPC
113	HR2/RB/TFPPC
125	HR3/RB/TFPPC

Top Fix Rafter Arm - Beaded Half Round/Deep Run

Gutter Size	Product Code
113	BHR5/RB/TFPPC
125	BHR6/RB/TFPPC
113 x 75	HR4/RB/TFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Top Fix Rafter Arm - Victorian Ogee

Gutter Size	Product Code
100	OG1/RB/TFPPC
113	OG2/RB/TFPPC
125	OG3/RB/TFPPC

Top Fix Rafter Arm - Moulded

Gutter Size	Product Code
100 x 75	MG2/RB/TFPPC
125 x 100	MG1/RB/TFPPC
150 x 100	MG3/RB/TFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Side Fix Rafter Arm - Half Round

Gutter Size	Product Code
100	HR1/RB/SFPPC
113	HR2/RB/SFPPC
125	HR3/RB/SFPPC

Side Fix Rafter Arm - Beaded Half Round/Deep Run

Gutter Size	Product Code
113	BHR5/RB/SFPPC
125	BHR6/RB/SFPPC
113 x 75	HR4/RB/SFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Side Fix Rafter Arm - Victorian Ogee

Gutter Size	Product Code
100	OG1/RB/SFPPC
113	OG2/RB/SFPPC
125	OG3/RB/SFPPC

Side Fix Rafter Arm - Moulded

Gutter Size	Product Code
100 x 75	MG2/RB/SFPPC
125 x 100	MG1/RB/SFPPC
150 x 100	MG3/RB/SFPPC

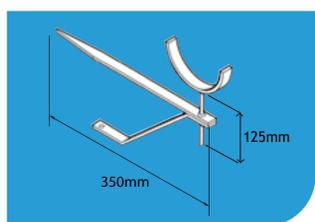
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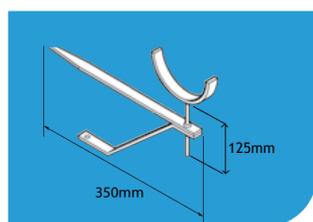
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Rise & Fall - Half Round



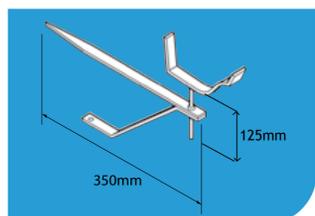
Gutter Size	Product Code
100	HR1/R&F/ASSYPPC
113	HR2/R&F/ASSYPPC
125	HR3/R&F/ASSYPPC

Rise & Fall - Beaded Half Round/Deep Run



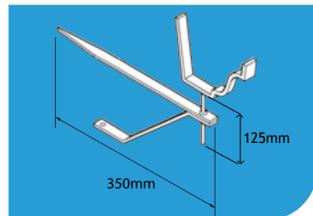
Gutter Size	Product Code
113	BHR5/R&F/ASSYPPC
125	BHR6/R&F/ASSYPPC
113 x 75	HR4/R&F/ASSYPPC

Rise & Fall - Victorian Ogee



Gutter Size	Product Code
100	OG1/R&F/ASSYPPC
113	OG2/R&F/ASSYPPC
125	OG3/R&F/ASSYPPC

Rise & Fall - Moulded



Gutter Size	Product Code
100 x 75	MG2/R&F/ASSYPPC
125 x 100	MG1/R&F/ASSYPPC
150 x 100	MG3/R&F/ASSYPPC



Bespoke Bracketry

Alumasc can design and manufacture a variety of Bracketry solution for gutters and pipes to create an integrated system solution. Such detailing can often be used to support fascia and soffit configurations.

Ornate holderbats and earbelts can be detailed to provide a unique, distinguished appearance to a rainwater stack.

Where standard fitting dimensions do not suit the project's requirements, Alumasc can fabricate its gutter and pipe Bracketry systems to accommodate building design.

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