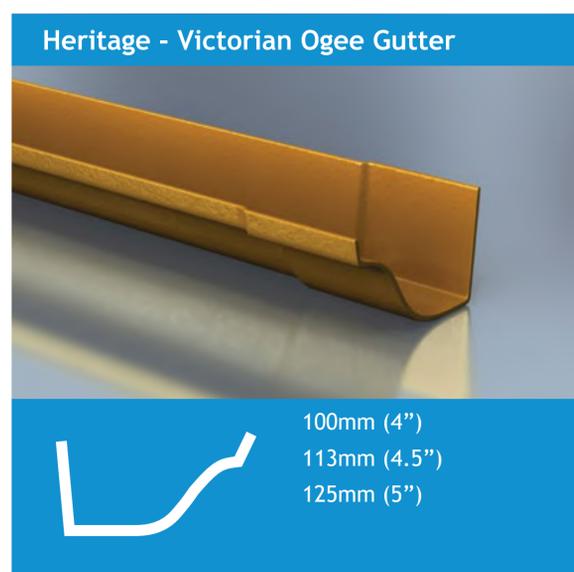


Heritage Cast Aluminium - Product Summary

Heritage is a comprehensive range of traditional gutter profiles, round, square and rectangular pipes and all associated fittings and accessories. Designed to provide all the essential architectural features appropriate to traditionally designed buildings, the Heritage range is also fully in tune with modern fast track building contracts.



Applications

- Ideal for traditionally designed buildings, in both new build and refurbishment applications
- Can be used as a direct replacement of cast iron
- For both flush and projecting eaves applications
- Can use any combination of aluminium gutter and aluminium downpipe ranges

Features & Performance

- 5 gutter and 3 downpipe profiles available in a choice of sizes
- Pipes available in 1, 2 and 3 metre lengths
- Lightweight, durable and non-corrodible
- Life expectancy of aluminium: 40 years (rural/suburban areas); up to 25 years (industrial/marine areas when using a marine grade coating)
- Easy to handle and fix
- BBA approved process
- Aluminium is 100% recyclable

Manufacture

- UK manufactured by Alumasc

- Gutters and fixings made from LM6 marine grade aluminium alloy.
- Gutters are gravity diecast, fittings are pressure diecast and downpipes are extruded aluminium
- Manufactured in accordance with BS 8530 (formerly BS 2997)

Installation & Fixing

- Gutters are wet sealed with bolted joints, with a range of fixing options
- Gutter joints are secured with screws or bolts through integral holes/slots
- Victorian Ogee and Moulded gutters provided with slots in rear for direct fixing
- Brackets and fittings provided with fixing holes where appropriate
- Circular pipe jointing up to 100mm diameter is by separate sockets giving maximum flexibility for installation. 150mm circular pipes and all square and rectangular pipes have welded on sockets
- Simple fixing to wall by eared sockets or by a choice of pipe clips
- Minimal maintenance requirements

