

Heritage - Moulded Gutters & Fittings

Contents



Heritage Moulded gutters are available in 3 sizes and 2 gutter lengths, together with a complete range of fittings. A socketed system, which can be finished to replicate cast iron or with polyester powder coated using the raincote range on a BBA approved process. Ideal for restoration or contemporary applications.

Notes:

All dimensions are in mm unless shown otherwise.

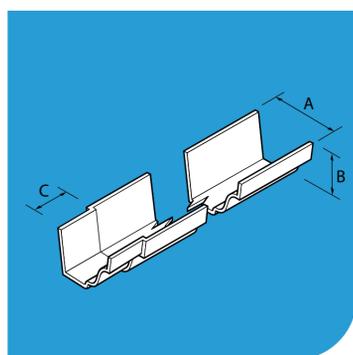
Gutter sizes shown are nominal.

100 x 75 & 125 x 100 moulded gutters are left hand spigot.

150 x 100 moulded gutter is right hand spigot.

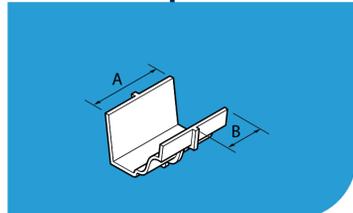
T = Gutter Thickness (nominal +/- 1mm)

Gutters



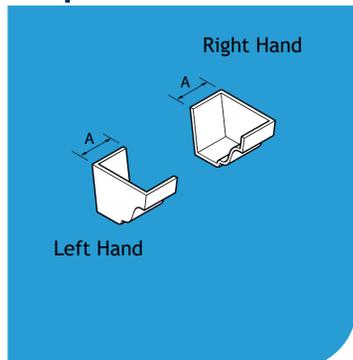
Gutter Size	Gutter Length	A	B	C	T	Weight (KG)	Product Code
100 x 75 (4" x 3")	1830	108	76	50	4	4.0	MG2/217PPC
125 x 100 (5" x 4")	1830	140	102	50	4	5.4	MG1/196PPC
150 x 100 (6" x 4")	1830	162	102	50	4	5.6	MG3/259PPC
100 x 75 (4" x 3")	610	108	76	50	4	1.4	MG2/220PPC
125 x 100 (5" x 4")	610	140	102	50	4	1.8	MG1/199PPC
150 x 100 (6" x 4")	610	162	102	50	4	1.9	MG3/262PPC

Union Clips



Gutter Size	A	B	Product Code
100 x 75 (4" x 3")	100	46	MG2/231PPC
125 x 100 (5" x 4")	100	46	MG1/213PPC
150 x 100 (6" x 4")	100	46	MG3/269PPC

Stop-Ends



Gutter Size	Type	A	Product Code
100 x 75 (4" x 3")	External Left Hand	50	MG2/233PPC
125 x 100 (5" x 4")	External Left Hand	50	MG1/215PPC
150 x 100 (6" x 4")	External Right Hand	50	MG3/271PPC
100 x 75 (4" x 3")	Internal Right Hand	50	MG2/232PPC
125 x 100 (5" x 4")	Internal Right Hand	50	MG1/214PPC
150 x 100 (6" x 4")	Internal Left Hand	50	MG3/270PPC

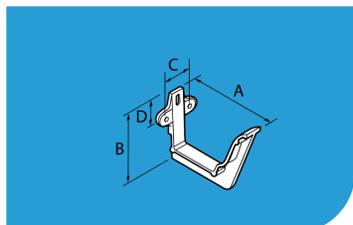
Fixing Supports



Gutter Size	A	B	C	Product Code
100 x 75 (4" x 3")	70	10	36	MG2/373PPC
125 x 100 (5" x 4")	94	12	36	MG1/374PPC
150 x 100 (6" x 4")	94	12	36	MG3/375PPC

When direct fixing this gutter, use 3No per 1.83 metre length / 2No Per angle 1No, Per outlet

Fascia Brackets



Gutter Size	A	B	C	D	Product Code
100 x 75 (4" x 3")	136	135	38	38	MG2/234PPC
125 x 100 (5" x 4")	135	136	38	39	MG1/216PPC
150 x 100 (6" x 4")	162	125	38	39	MG3/268PPC

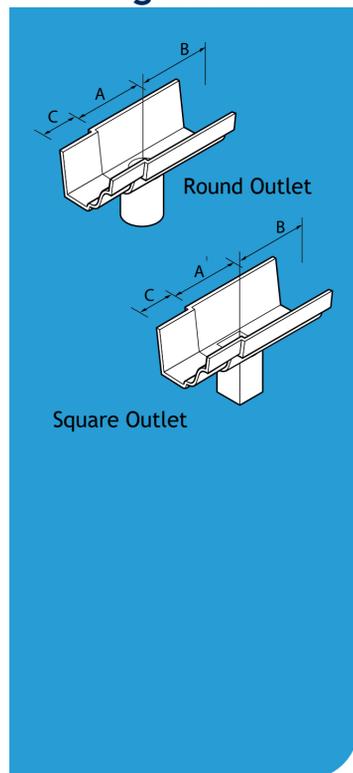
Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Heritage - Moulded Gutters & Fittings - Cont.

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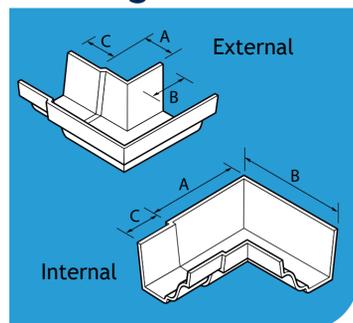
Running Outlet - with Single Spigot

Note: Designed to fit Heritage socketed aluminium pipes. Add suffix /F to product code to fit Flushjoint or Guardian pipes



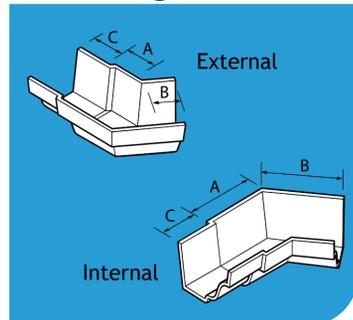
Gutter Size	Pipe Size	A	B	C	Spigot	Product Code
100 x 75 (4" x 3")	63	190	120	50	Left Hand	MG2/225PPC
125 x 100 (5" x 4")	63	190	120	50	Left Hand	MG1/205PPC
150 x 100 (6" x 4")	63	190	120	50	Right Hand	MG3/267PPC
100 x 75 (4" x 3")	75	190	120	50	Left Hand	MG2/370PPC
125 x 100 (5" x 4")	75	190	120	50	Left Hand	MG1/204PPC
150 x 100 (6" x 4")	75	190	120	50	Right Hand	MG3/266PPC
125 x 100 (5" x 4")	100	190	120	50	Left Hand	MG1/253PPC
150 x 100 (6" x 4")	100	190	120	50	Right Hand	MG3/265PPC
100 x 75 (4" x 3")	75 x 75	190	120	50	Left Hand	MG2/356PPC
125 x 100 (5" x 4")	75 x 75	190	120	50	Left Hand	MG1/358PPC
150 x 100 (6" x 4")	75 x 75	190	120	50	Right Hand	MG3/361PPC
100 x 75 (4" x 3")	100 x 75	190	120	50	Left Hand	MG2/357PPC
125 x 100 (5" x 4")	100 x 75	190	120	50	Left Hand	MG1/359PPC
150 x 100 (6" x 4")	100 x 75	190	120	50	Right Hand	MG3/362PPC
125 x 100 (5" x 4")	100 x 100	190	120	50	Left Hand	MG1/360PPC
150 x 100 (6" x 4")	100 x 100	190	120	50	Right Hand	MG3/363PPC

90° Angles



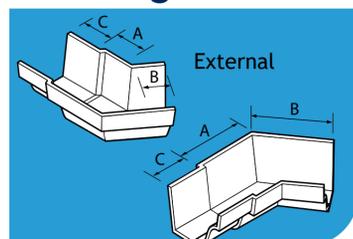
Gutter Size	Type	A	B	C	Spigot	Product Code
100 x 75 (4" x 3")	External Left Hand	25	75	50	Left Hand	MG2/221PPC
125 x 100 (5" x 4")	External Left Hand	25	75	50	Left Hand	MG1/200PPC
150 x 100 (6" x 4")	External Right Hand	25	75	50	Right Hand	MG3/263PPC
100 x 75 (4" x 3")	Internal Right Hand	127	183	50	Left Hand	MG2/222PPC
125 x 100 (5" x 4")	Internal Right Hand	158	215	50	Left Hand	MG1/201PPC
150 x 100 (6" x 4")	Internal Left Hand	185	238	50	Right Hand	MG3/264PPC

135° Angles



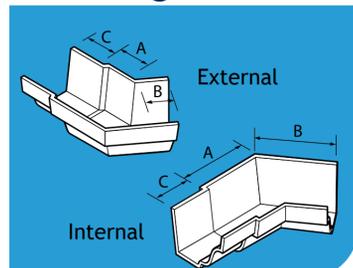
Gutter Size	Type	A	B	C	Spigot	Product Code
100 x 75 (4" x 3")	External Left Hand	25	75	50	Left Hand	MG2/223PPC
125 x 100 (5" x 4")	External Left Hand	25	75	50	Left Hand	MG1/202PPC
150 x 100 (6" x 4")	External Right Hand	25	75	50	Right Hand	MG3/272PPC
100 x 75 (4" x 3")	Internal Right Hand	127	183	50	Left Hand	MG2/224PPC
125 x 100 (5" x 4")	Internal Right Hand	158	215	50	Left Hand	MG1/203PPC
150 x 100 (6" x 4")	Internal Left Hand	185	238	50	Right Hand	MG3/273PPC

145° Angles



Gutter Size	Type	A	B	C	Spigot	Product Code
125 x 100 (5" x 4")	External Left Hand	25	75	50	Left Hand	MG1/329PPC
150 x 100 (6" x 4")	External Right Hand	25	75	50	Right Hand	MG3/333PPC
125 x 100 (5" x 4")	Internal Right Hand	97	47	50	Left Hand	MG1/330PPC
150 x 100 (6" x 4")	Internal Left Hand	118	68	50	Right Hand	MG3/334PPC

150° Angles



Gutter Size	Type	A	B	C	Spigot	Product Code
125 x 100 (5" x 4")	External Left Hand	25	75	50	Left Hand	MG1/331PPC
150 x 100 (6" x 4")	External Right Hand	25	75	50	Right Hand	MG3/335PPC
125 x 100 (5" x 4")	Internal Right Hand	94	44	50	Left Hand	MG1/332PPC
150 x 100 (6" x 4")	Internal Left Hand	118	68	50	Right Hand	MG3/336PPC

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Heritage - Cast Aluminium Bracketry

Contents

Alumasc can provide traditional style Bracketry for all of its standard gutter profiles. Where building detailing dictates, Alumasc can provide bespoke Bracketry to meet individual project requirements.

Universal Brackets

For use with standard Fascia Bracket (purchased separately).

Universal Rafter Arm

Type	Angle	Product Code
Top Fix	26°	UNI632915
Top Fix	40°	UNI632916
Side Fix	26°	UNI632917
Side Fix	40°	UNI632918

Universal Drive in Rise & Fall

Gutter Size	Product Code
Universal	UNI632919

Note: HR6FB Does not work with the Universal Drive-in Rise & Fall Bracket and Universal Rafter Arm

Traditional 'Old' Style Gutter Brackets

Top Fix Rafter Arm - Half Round

Gutter Size	Product Code
100	HR1/RB/TFPPC
113	HR2/RB/TFPPC
125	HR3/RB/TFPPC

Top Fix Rafter Arm - Beaded Half Round/Deep Run

Gutter Size	Product Code
113	BHR5/RB/TFPPC
125	BHR6/RB/TFPPC
113 x 75	HR4/RB/TFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Top Fix Rafter Arm - Victorian Ogee

Gutter Size	Product Code
100	OG1/RB/TFPPC
113	OG2/RB/TFPPC
125	OG3/RB/TFPPC

Top Fix Rafter Arm - Moulded

Gutter Size	Product Code
100 x 75	MG2/RB/TFPPC
125 x 100	MG1/RB/TFPPC
150 x 100	MG3/RB/TFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Side Fix Rafter Arm - Half Round

Gutter Size	Product Code
100	HR1/RB/SFPPC
113	HR2/RB/SFPPC
125	HR3/RB/SFPPC

Side Fix Rafter Arm - Beaded Half Round/Deep Run

Gutter Size	Product Code
113	BHR5/RB/SFPPC
125	BHR6/RB/SFPPC
113 x 75	HR4/RB/SFPPC

Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

Side Fix Rafter Arm - Victorian Ogee

Gutter Size	Product Code
100	OG1/RB/SFPPC
113	OG2/RB/SFPPC
125	OG3/RB/SFPPC

Side Fix Rafter Arm - Moulded

Gutter Size	Product Code
100 x 75	MG2/RB/SFPPC
125 x 100	MG1/RB/SFPPC
150 x 100	MG3/RB/SFPPC

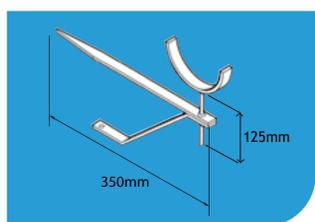
Note: Supplied with 40° angle of pitch as standard. Other pitches catered for on request - please specify pitch angle required.

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Heritage - Cast Aluminium Bracketry - Cont.

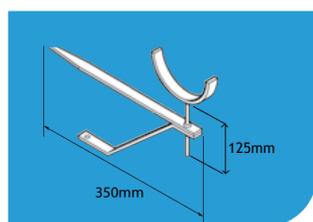
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Rise & Fall - Half Round



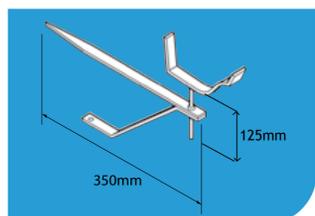
Gutter Size	Product Code
100	HR1/R&F/ASSYPPC
113	HR2/R&F/ASSYPPC
125	HR3/R&F/ASSYPPC

Rise & Fall - Beaded Half Round/Deep Run



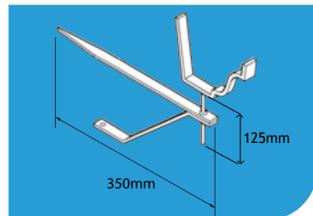
Gutter Size	Product Code
113	BHR5/R&F/ASSYPPC
125	BHR6/R&F/ASSYPPC
113 x 75	HR4/R&F/ASSYPPC

Rise & Fall - Victorian Ogee



Gutter Size	Product Code
100	OG1/R&F/ASSYPPC
113	OG2/R&F/ASSYPPC
125	OG3/R&F/ASSYPPC

Rise & Fall - Moulded



Gutter Size	Product Code
100 x 75	MG2/R&F/ASSYPPC
125 x 100	MG1/R&F/ASSYPPC
150 x 100	MG3/R&F/ASSYPPC



Bespoke Bracketry

Alumasc can design and manufacture a variety of Bracketry solution for gutters and pipes to create an integrated system solution. Such detailing can often be used to support fascia and soffit configurations.

Ornate holderbats and earbelts can be detailed to provide a unique, distinguished appearance to a rainwater stack.

Where standard fitting dimensions do not suit the project's requirements, Alumasc can fabricate its gutter and pipe Bracketry systems to accommodate building design.

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