

GX - Smooth Gutters & Fittings

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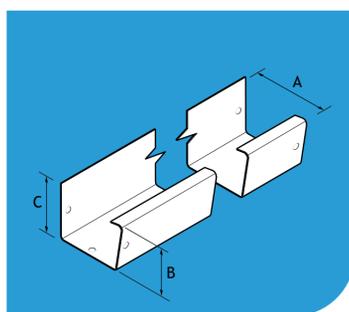


GX Smooth Gutters are available in 5 sizes, together with a complete range of fittings. The range comprises soft corner radius and an inclined front wall terminating to a radiused lip, and is directly fixing to the building fabric. Polyester powder coated using the raincote range on a BBA approved process.

Notes:
All dimensions are in mm unless shown otherwise.
Gutter sizes shown are nominal.
T = gutter thickness (nominal).

Gutter Lengths

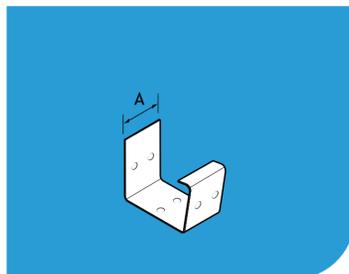
Note: Gutter lengths are supplied complete with union clip, bracket strap and fixings



Gutter Size	Gutter Length	A	B	C	T	Product Code
120 x 75	3000	121	75	95	1.5	GXS1/3MAPP
140 x 100	3000	140	98	119	1.5	GXS2/3MAPP
190 x 125	3000	190	125	150	1.5	GXS3/3MAPP
220 x 150	3000	220	150	175	1.5	GXS4/3MAPP
225 x 150	3000	224	150	170	1.5	GXS5/3MAPP

Union Clips

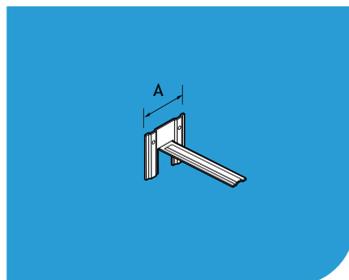
Note: Gutters & fittings are supplied with union clips included. The codes in this table are for additional items, ordered as extras



Gutter Size	A	Product Code
120 x 75	76	GXS1/UCAPP
140 x 100	76	GXS2/UCAPP
190 x 125	76	GXS3/UCAPP
220 x 150	76	GXS4/UCAPP
225 x 150	76	GXS5/UCAPP

Bracket/Straps

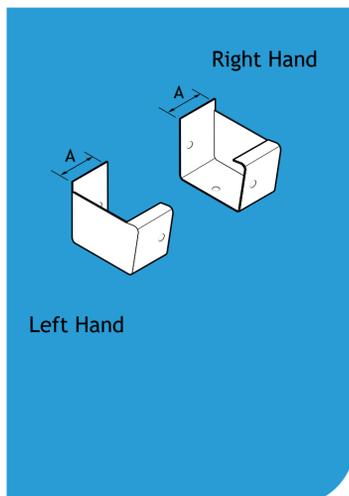
Note: Gutters & fittings are supplied with bracket straps included. The codes in this table are for additional items, ordered as extras



Gutter Size	A	Product Code
120 x 75	110	GXS1/BRKAPP
140 x 100	110	GXS2/BRKAPP
190 x 125	110	GXS3/BRKAPP
220 x 150	110	GXS4/BRKAPP
225 x 150	110	GXS5/BRKAPP

Stop-Ends - Internal

Note: Stop-Ends are supplied complete with union clip and fixings

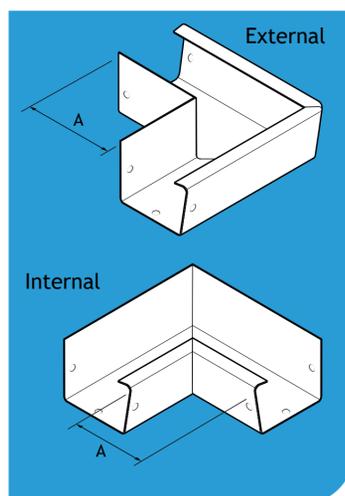


Gutter Size	Type	A	Product Code
120 x 75	Left Hand	40	GXS1/SELAPP
140 x 100	Left Hand	40	GXS2/SELAPP
190 x 125	Left Hand	40	GXS3/SELAPP
220 x 150	Left Hand	40	GXS4/SELAPP
225 x 150	Left Hand	40	GXS5/SELAPP
120 x 75	Right Hand	40	GXS1/SERAPP
140 x 100	Right Hand	40	GXS2/SERAPP
190 x 125	Right Hand	40	GXS3/SERAPP
220 x 150	Right Hand	40	GXS4/SERAPP
225 x 150	Right Hand	40	GXS5/SERAPP

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

90° Angles

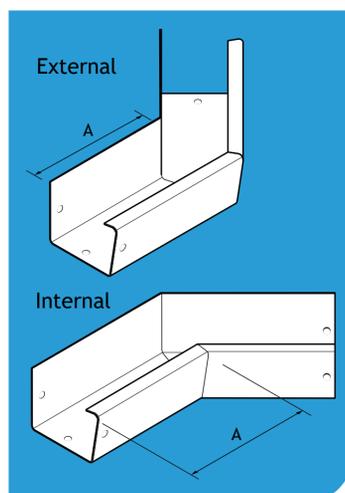
Note: Angles are supplied complete with union clip, bracket strap and fixings



Gutter Size	Type	A	Product Code
120 x 75	External	250	GXS1/EA90APPC
140 x 100	External	250	GXS2/EA90APPC
190 x 125	External	250	GXS3/EA90APPC
220 x 150	External	250	GXS4/EA90APPC
225 x 150	External	250	GXS5/EA90APPC
120 x 75	Internal	250	GXS1/IA90APPC
140 x 100	Internal	250	GXS2/IA90APPC
190 x 125	Internal	250	GXS3/IA90APPC
220 x 150	Internal	250	GXS4/IA90APPC
225 x 150	Internal	250	GXS5/IA90APPC

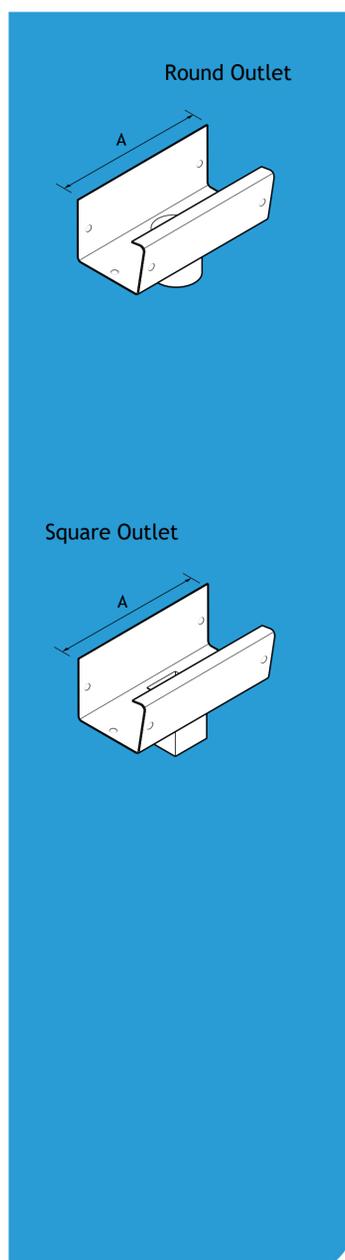
135° Angles

Note: Angles are supplied complete with union clip, bracket strap and fixings



Gutter Size	Type	A	Product Code
120 x 75	External	250	GXS1/EA135APPC
140 x 100	External	250	GXS2/EA135APPC
190 x 125	External	250	GXS3/EA135APPC
220 x 150	External	250	GXS4/EA135APPC
225 x 150	External	250	GXS5/EA135APPC
120 x 75	Internal	250	GXS1/IA135APPC
140 x 100	Internal	250	GXS2/IA135APPC
190 x 125	Internal	250	GXS3/IA135APPC
220 x 150	Internal	250	GXS4/IA135APPC
225 x 150	Internal	250	GXS5/IA135APPC

Running Outlets - Standard



Gutter Size	Pipe Size	A	Product Code
120 x 75	63	500	GXS1/RO25APPC
140 x 100	63	500	GXS2/RO25APPC
190 x 125	63	500	GXS3/RO25APPC
220 x 150	63	500	GXS4/RO25APPC
225 x 150	63	500	GXS5/RO25APPC
120 x 75	75	500	GXS1/RO30APPC
140 x 100	75	500	GXS2/RO30APPC
190 x 125	75	500	GXS3/RO30APPC
220 x 150	75	500	GXS4/RO30APPC
225 x 150	75	500	GXS5/RO30APPC
140 x 100	100	500	GXS2/RO40APPC
190 x 125	100	500	GXS3/RO40APPC
220 x 150	100	500	GXS4/RO40APPC
225 x 150	100	500	GXS5/RO40APPC
120 x 75	75 x 75	500	GXS1/SO33APPC
140 x 100	75 x 75	500	GXS2/SO33APPC
190 x 125	75 x 75	500	GXS3/SO33APPC
220 x 150	75 x 75	500	GXS4/SO33APPC
225 x 150	75 x 75	500	GXS5/SO33APPC
120 x 75	100 x 75	500	GXS1/SO43APPC
140 x 100	100 x 75	500	GXS2/SO43APPC
190 x 125	100 x 75	500	GXS3/SO43APPC
220 x 150	100 x 75	500	GXS4/SO43APPC
225 x 150	100 x 75	500	GXS5/SO43APPC
140 x 100	100 x 100	500	GXS2/SO44APPC
190 x 125	100 x 100	500	GXS3/SO44APPC
220 x 150	100 x 100	500	GXS4/SO44APPC
225 x 150	100 x 100	500	GXS5/SO44APPC

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Aluminium Rainwater Systems - Overview of finishes

Alumasc Aluminium Rainwater Systems are available in plain mill finish or in the Raincote range of BBA approved polyester powder coatings. The standard aluminium RAL range offers a choice of 26 colours, all with a 30% gloss finish unless otherwise stated.

Traditional & Contemporary Aluminium Rainwater Systems: In-House Powder Coatings

Alumasc's in-house powder coating plant gives both the control and the freedom to produce a range of colour finishes to a level not typically available in the construction industry. Utilising the technologies and procedures adopted for its automotive precision castings division, Alumasc benefits from high specification coating techniques that fulfil the rigors of testing prescribed by some of the world's leading vehicle producers. Finishes of this quality maintain their appearance even when subject to harsh geographical weather conditions.

The aluminium undergoes a series of pretreatments to provide the ideal prepared surface to receive an electrostatically applied polyester powder in the chosen colour. This is then 'baked' and bonded to the fitting in a carefully controlled oven; the complete process is achieved on a continuous line to obtain the best results. The performance of polyester powder coated rainwater systems greatly exceeds that of site painted systems.

Approvals & Quality Control

Polyester powder coating is in accordance with BS EN 12206-1:2004. This refers to the coating of aluminium and aluminium alloys for architectural purposes. In the case of rainwater systems it is accepted that such coating is both decorative and protective. Alumasc systems will certainly be finished to this standard, and will in most cases exceed it.

Along with independent auditing to the ISO 9001:2008 Quality Management Standard, Alumasc maintains BBA certification for the powder coating of its aluminium rainwater goods in respect of longevity of performance and colour fastness - British Board of Agrément Certificate No. 86/1671.

Choice of Colour

The standard aluminium Raincote range comprises 26 colours with additional colours with a BS or RAL number available to special order, subject to quantity and cost.

The colours reproduced on this page are for general guidance only.

Please contact Alumasc marketing team for further information on colour choice and samples.

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* Also available in a textured finish



“We can match any BS or RAL colour of your choice”