

Available from the Gutter Centre
Tel: 0330 2231731 Email: sales@guttercentre.co.uk



Technical Guide

Rainwater

uPVC Gutter Systems

RAINWATER

TECHNICAL GUIDE

When selecting a rainwater system, you need to be sure of its pedigree, convinced of its ability to perform and confident of enduring quality.

The excellence of rainwater systems manufactured by Brett Martin Ltd is recognised by the achievement of BS EN ISO 9001:2015 registration of all of the company's four locations in the UK.

You can be confident that, as a BSI Registered Firm, our Quality Assurance programme guarantees that Brett Martin rainwater systems are first class products.

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TECHNICAL INFORMATION, DESIGN & INSTALLATION

TECHNICAL INFORMATION

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PRODUCT

BRETT MARTIN PLUMBING & DRAINAGE

Brett Martin Plumbing & Drainage are market leaders in the development of uPVC Rainwater Systems for new build and refurbishment projects for commercial, industrial, agricultural and residential applications in GB and Ireland.

GLOSS RAINWATER SYSTEMS

Brett Martin's Gloss Rainwater Systems have been designed to perform to industry standards and include features to make installation easy and straightforward.

Manufactured from high strength PVC, component parts have been designed to simply snap together for quick assembly and the systems offer excellent rigidity, particularly around fixing hole positions and retaining clips. Fixing lugs allow standard cordless power tools to be used and indicators are moulded into component parts to show correct gutter positioning, guiding the installer as to where to place gutter to allow for thermal movement. High quality integral seals also ensure a watertight joint, with twin seals incorporated into selected fittings.

The Gloss Rainwater Systems range requires little maintenance to keep the systems looking good and performing for many years.

Brett Martin's range is also compatible with a range of other manufacturer's systems and a Rainwater Compatibility Chart is available to download at www.brettmartin.com.

Brett Martin's Gloss Rainwater Systems are complemented by Brett Martin's Underground Drainage Systems, available in diameters ranging from 110mm to 400mm.

RAINWATER PRODUCT GUIDE

The Brett Martin Rainwater Product Guide illustrates all the components which make up Brett Martin's Gloss Rainwater systems. Information relating to dimensions, performance, installation, design and fitting are provided. The Brett Martin Rainwater Technical Guide is a comprehensive manual for architect, specifier and builder alike.

AVAILABILITY

Brett Martin's Gloss Rainwater Systems are available from builders merchants throughout GB and Ireland. There is a direct to site delivery service available for large quantities.

CONDITIONS OF SALE

Brett Martin's Gloss Rainwater Systems are sold subject to the Company's Conditions of Sale, copies of which are available on request.

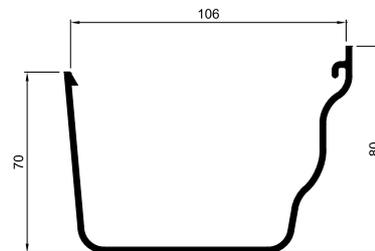
Brett Martin reserves the right to change the design of any system without prior notice.

In the event of a product claim arising and where replacement product or refund is offered by Brett Martin, no other claims for costs or consequential loss will be considered.

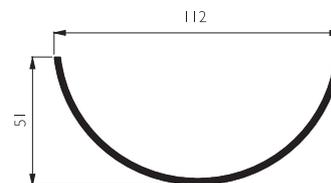
-PRODUCT & COLOUR RANGE

The Gloss Rainwater Systems range is outlined below.

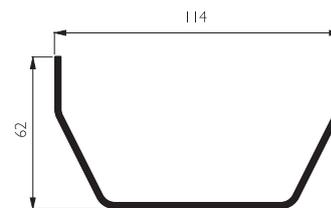
The 106mm Prostyle gutter system, compatible with both 65mm square downpipe and 68mm diameter downpipe systems is available in black, anthracite grey, white, brown and arctic white. This gutter system is ideal where a more classic guttering solution is required.



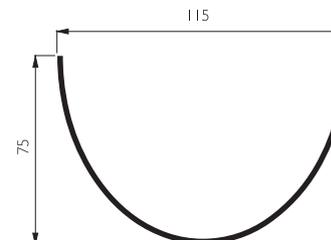
The 112mm nominal Roundstyle gutter system and 68mm diameter downpipe system, a standard in domestic rainwater systems, available in brown, white, arctic white, grey, anthracite grey and black.



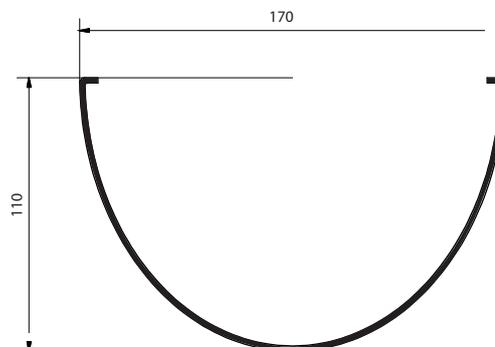
The 114mm nominal Squarestyle gutter system and 65mm square downpipe system provide a modern style for today's modern house designs, giving a greater drainage capacity than 112mm half round, available in brown, white, arctic white and black.



The 115mm Deepstyle gutter system, and 68mm round downpipe system is available in brown, white, arctic white, grey, anthracite grey and black. This system is extremely efficient, and can reduce the number of required downpipes in many installations, thus reducing costs dramatically.

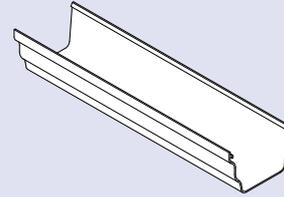
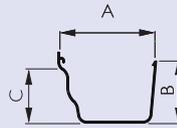


The new 170mm Deepstyle 170 gutter system and 110mm diameter downpipe, for larger industrial and commercial roofs, is available in black and grey. This maximum capacity system features innovative CLIP & SEAL technology for exceptional long-term sealing reliability.



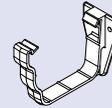
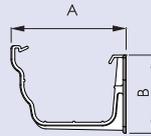
GUTTER

CODE	LENGTH	A	B	C
BR082	4m	106	70	80



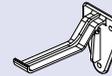
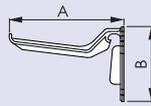
FASCIA BRACKET

CODE	A	B
BR083	127	87



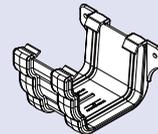
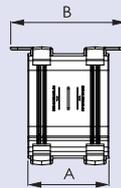
TOP HUNG FASCIA BRACKET

CODE	A	B
BR0833	119	78



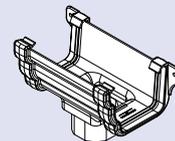
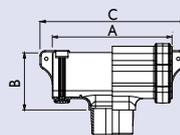
UNION BRACKET

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BR084	90	129



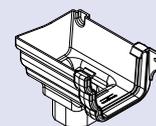
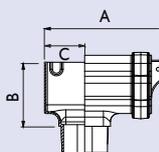
RUNNING OUTLET

CODE	A	B	C
BR085	190	92	229



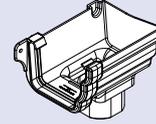
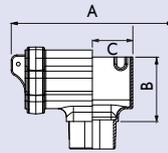
LEFT HAND STOPEND OUTLET

CODE	A	B	C
BR856L	172	92	57



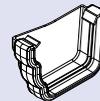
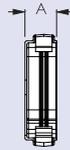
RIGHT HAND STOPEND OUTLET

CODE	A	B	C
BR856R	172	92	57



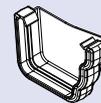
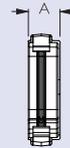
LEFT HAND EXTERNAL STOPEND

CODE	A
BR087L	37



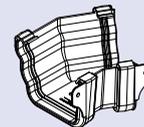
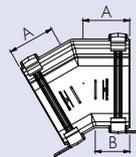
RIGHT HAND EXTERNAL STOPEND

CODE	A
BR087R	37



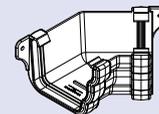
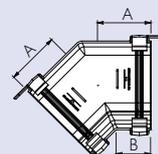
EXTERNAL GUTTER ANGLES

CODE	ANGLE	A	B
BR089E	45°	70	46
BR088E	90°	106	47
BR088/150E	150°	61	46



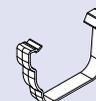
INTERNAL GUTTER ANGLES

CODE	ANGLE	A	B
BR089I	45°	70	46
BR088I	90°	106	47



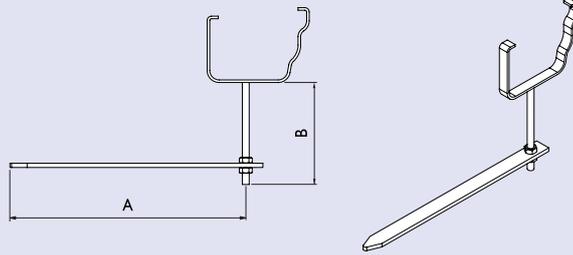
GUTTER CLIP

CODE	A
BR080	20



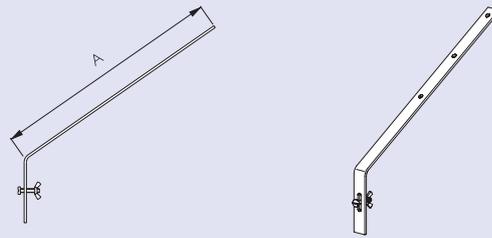
RISE AND FALL BRACKET

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BRF8	275	120



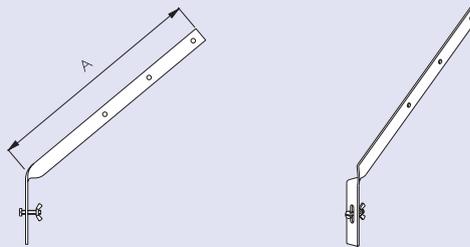
RAFTER TOP GUTTER BRACKET

CODE	A
BRT5	239



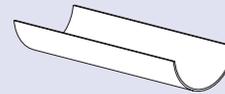
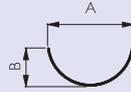
RAFTER SIDE GUTTER BRACKET

CODE	A
BRS5	239



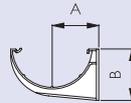
GUTTER

CODE	LENGTH	A	B
BR041	2m	112	51
BR042	4m	112	51



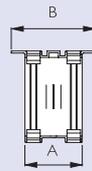
MULTI FIX FASCIA BRACKET

CODE	A	B
BR043	68	75



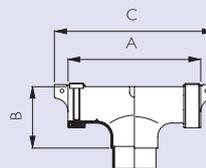
JOINT / UNION BRACKET

CODE	A	B
BR044	84	124



RUNNING OUTLET

CODE	A	B	C
BR045	194	91	234



INTERNAL STOPEND

CODE	A
BR046	42



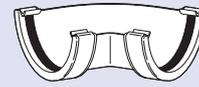
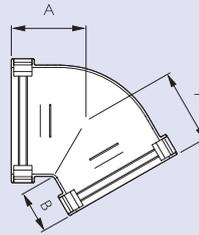
EXTERNAL STOPEND

CODE	A
BR047	40



GUTTER ANGLES

CODE	ANGLE	A	B
BR048	90°	116	48
BR048 / 120	120°	81	46
BR049	135°	72	46



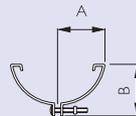
GUTTER CLIP

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BR040	20



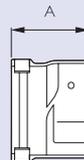
ROUNDSTYLE TO HALF ROUND ADAPTOR

CODE	A	B
BR491	62	73



***GUTTER ADAPTOR TO OGEE**

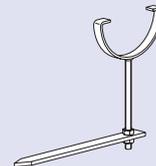
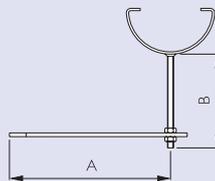
CODE	A
BR492	Right hand 100
BR493	Left hand 100



*Natural aluminium body with coloured strap

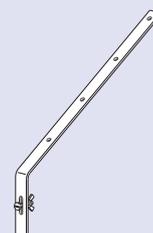
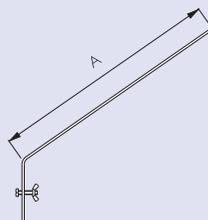
RISE AND FALL BRACKET

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BRF4	280	125



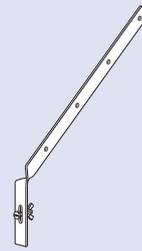
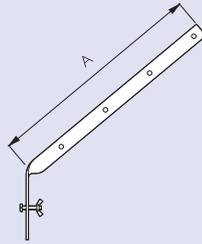
RAFTER TOP BRACKET

CODE	A
BRT5	305



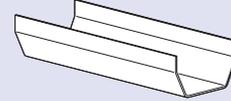
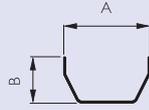
RAFTER SIDE BRACKET

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BR55	293



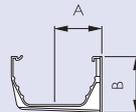
GUTTER

CODE	LENGTH	A	B
BR051	2m	114	62
BR052	4m	114	62



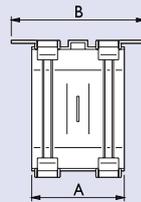
MULTI FIX FASCIA BRACKET

CODE	A	B
BR053	65	78



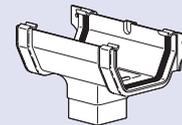
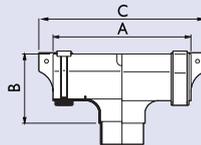
JOINT / UNION BRACKET

CODE	A	B
BR054	91	131



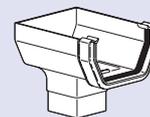
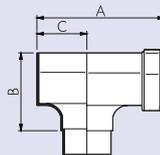
RUNNING OUTLET

CODE	A	B	C
BR055	194	98	234



STOPEND OUTLET

CODE	A	B	C
BR0556	160	98	63



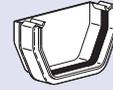
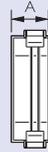
INTERNAL STOPEND

CODE	A
BR056	49



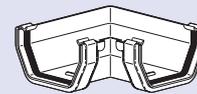
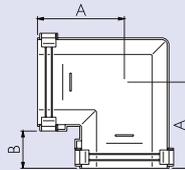
EXTERNAL STOPEND

CODE	A
BR057	50



GUTTER ANGLES

CODE	ANGLE	A	B
BR058	90°	119	51
BR058 / 120	120°	90	55
BR059	135°	81	55



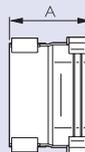
GUTTER CLIP

CODE	A
BR050	20



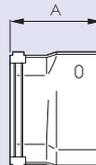
SQUARESTYLE TO HALF ROUND GUTTER ADAPTOR

CODE	A
BR591	94



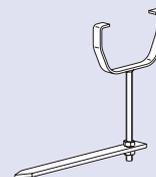
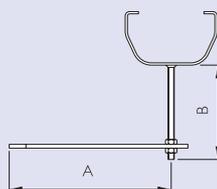
GUTTER ADAPTOR TO OGEE

CODE	A
BR592	Right hand 102
BR593	Left hand 102



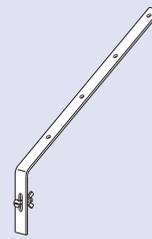
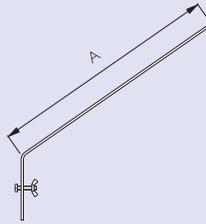
RISE AND FALL BRACKET

CODE	A	B
BRF5	270	125



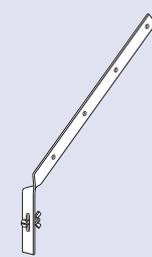
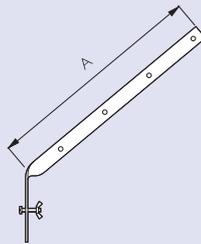
RAFTER TOP GUTTER BRACKET

CODE A
BRT5 305



RAFTER SIDE GUTTER BRACKET

CODE A
BR55 293

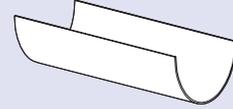
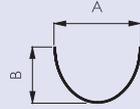


**DEEPSTYLE 115mm HIGH CAPACITY
DOMESTIC SYSTEM**

Available from the Gutter Centre
Tel: 0330 2231731 Email; sales@guttercentre.co.uk

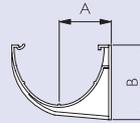
GUTTER

CODE	LENGTH	A	B
BR072	4m	115	75



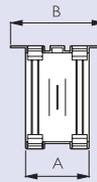
MULTI FIX FASCIA BRACKET

CODE	A	B
BR073	69	99



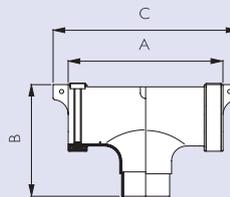
JOINT / UNION BRACKET

CODE	A	B
BR074	84	124



RUNNING OUTLET

CODE	A	B	C
BR075	205	116	245



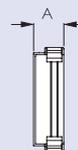
INTERNAL STOPEND

CODE	A
BR076	34



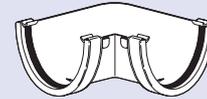
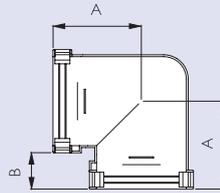
EXTERNAL STOPEND

CODE	A
BR077	40



GUTTER ANGLES

CODE	ANGLE	A	B
BR078	90°	117	48
BR078 / 120	120°	87	51
BR079	135°	78	52



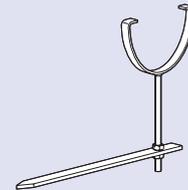
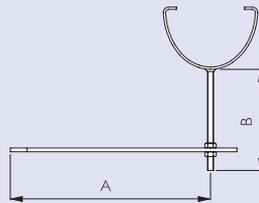
GUTTER CLIP

CODE	A
BR070	20



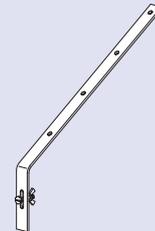
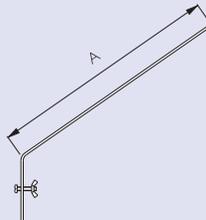
RISE AND FALL

CODE	A	B
BRF7	265	135



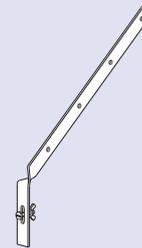
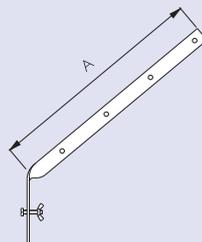
RAFTER TOP BRACKET

CODE	A
BRT5	305



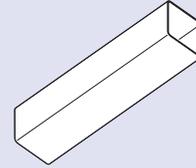
RAFTER SIDE BRACKET

CODE	A
BR55	293



DOWNPIPE - PLAIN ENDED

CODE	LENGTH	A
BR500	2m	65
BR501	2.5m	65
BR503	4m	65
BR504	5.5m	65



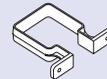
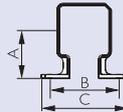
DOWNPIPE CONNECTOR

CODE	A	B
BR506	49	24



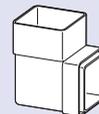
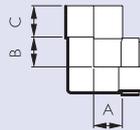
DOWNPIPE BRACKET

CODE	A	B	C
BR507	63	90	112



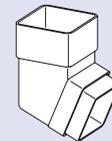
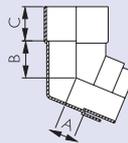
DOWNPIPE BEND - 92 1/2°

CODE	A	B	C
BR508	33	34	38



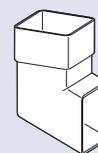
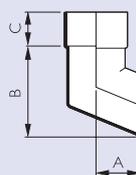
DOWNPIPE BEND TOP & BOTTOM OFFSET - 112 1/2°

CODE	A	B	C
BR509	22	41	38



DOWNPIPE SHOE - 112 1/2°

CODE	A	B	C
BR516	50	102	38

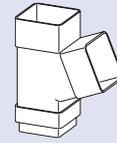
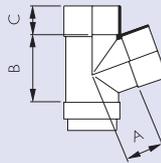


65mm SQUARE DOWNPIPE SYSTEM

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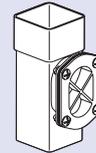
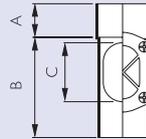
DOWNPIPE BRANCH - 112¹/₂°

CODE	A	B	C
BR518	52	91	38



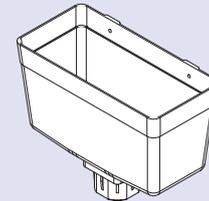
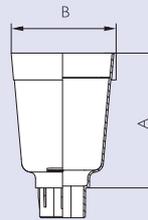
ACCESS PIPE

CODE	A	B	C
BR510	45	133	78



DOWNPIPE RAINWATER HEAD

CODE	A	B	OVERALL WIDTH
BR311	176	136	274



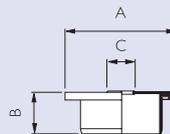
SQUARE TO ROUND ADAPTOR

CODE	A	B
BR517	46	3



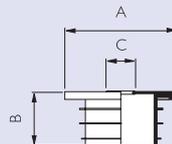
UNIVERSAL ADAPTOR (SOCKET)

CODE	A	B	C
B4901	148	57	31



UNIVERSAL ADAPTOR (PIPE)

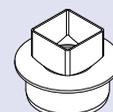
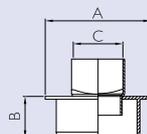
CODE	A	B	C
B4801	148	72	31



NB: Use Rainwater Adaptor BR517 to connect to Square Pipe

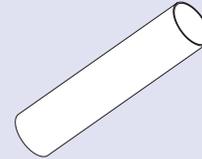
DRAIN CONNECTOR

CODE	A	B	C
BR520	139	55	65



DOWNPIPE - PLAIN ENDED

CODE	LENGTH	A
BR201	2.5m	68
BR203	4m	68
BR204	5.5m	68



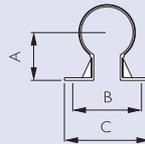
DOWNPIPE CONNECTOR

CODE	A	B
BR206	38	25



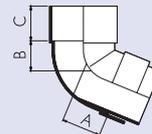
DOWNPIPE BRACKET

CODE	A	B	C
BR207	63	90	112



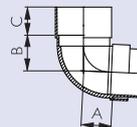
DOWNPIPE BEND TOP & BOTTOM OFFSET - 112 1/2°

CODE	A	B	C
BR209	43	33	38



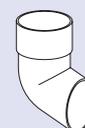
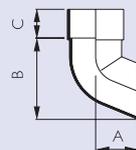
DOWNPIPE BEND - 92 1/2°

CODE	A	B	C
BR208	39	47	37



DOWNPIPE SHOE - 112 1/2°

CODE	A	B	C
BR216	56	108	38



68mm ROUND DOWNPIPE

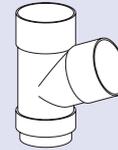
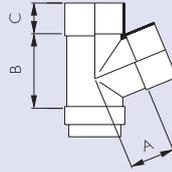
SYSTEM

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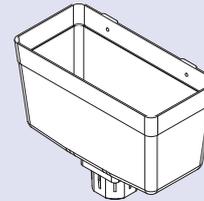
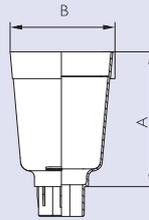
DOWNPIPE BRANCH - 112¹/₂°

CODE	A	B	C
BR218	55	91	38



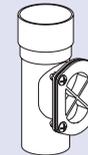
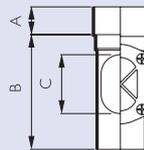
DOWNPIPE RAINWATER HEAD

CODE	A	B	OVERALL WIDTH
BR311	176	136	274



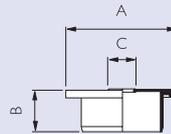
ACCESS PIPE

CODE	A	B	C
BR210	37	153	78



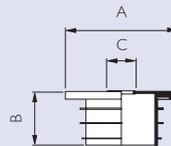
UNIVERSAL ADAPTOR (SOCKET)

CODE	A	B	C
B4901	148	57	31



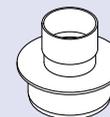
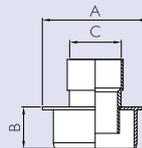
UNIVERSAL ADAPTOR (PIPE)

CODE	A	B	C
B4801	148	72	31



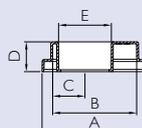
DRAIN CONNECTOR

CODE	A	B	C
BR220	139	55	68



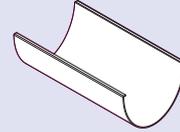
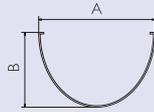
110mm TO 68mm RAINWATER ADAPTOR

CODE	A	B	C	D	E
BR223B	139	110	43	40	68



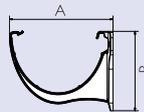
GUTTER

CODE	LENGTH	A	B
BR091	2m	170	110
BR092	4m	170	110



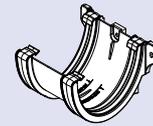
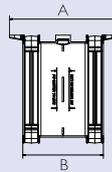
MULTI FIX FASCIA BRACKET

CODE	A	B
BR093	193	149



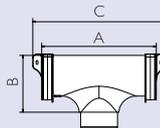
UNION BRACKET

CODE	A	B
BR094	150	200



RUNNING OUTLET

CODE	A	B	C
BR095	320	160	370



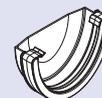
INTERNAL STOPEND

CODE	A
BR096	55



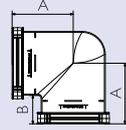
EXTERNAL STOPEND

CODE	A
BR097	57



GUTTER ANGLE 90

CODE	A	B
BR098	170	80



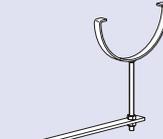
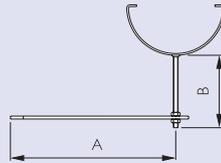
GUTTER CLIP

CODE	A
BR090	25



RISE AND FALL BRACKET

CODE	A	B
BRF9	330	140

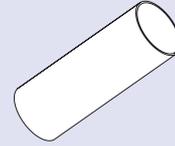


*Non-standard angles available on request.

Details of Deepstyle 170 angle and clip installation available on page 35.

DOWNPIPE - PLAIN ENDED

CODE	LENGTH	A
BS402	2.5m	110
BS403	3m	110
BS404	4m	110
BS405	6m	110
BS603	3m	160
BS604	4m	160
BS605	6m	160
B20300	3m	200
B20600	6m	200



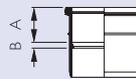
DOWNPIPE - SINGLE SOCKET

CODE	LENGTH	A
BS413	2.5m	110
BS414	3m	110
BS415	4m	110
BS430	6m	110
BS623	3m	160
BS624	4m	160
BS625	6m	160
B20003	3m	200
B20006	6m	200



PIPE CONNECTOR - SINGLE SOCKET

CODE	SIZE	A	B
BS432	110	60	10
BR607	160	80	13



PIPE CONNECTOR - DOUBLE SOCKET

CODE	SIZE	A	B
BS406	110	51	2
BR627	160	80	4
B20021	200	94	5



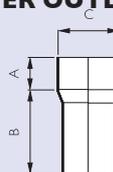
SLIP COUPLER - DOUBLE SOCKET

CODE	SIZE	A
BS478	110	104
B20022	200	193



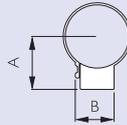
PIPE CONNECTOR TO ASBESTOS CEMENT GUTTER OUTLET

CODE	SIZE	A	B	C (INTERNAL)
BS433	110	55	200	118
BR628	160	190	145	178



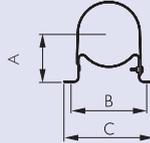
PIPE BRACKET - SINGLE FIXING

CODE	SIZE	A	B
BS438	110	90	67
BR619	160	121	88



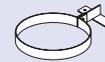
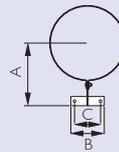
METAL PIPE BRACKET

CODE	SIZE	A	B	C
BR450	110	93	150	172
BR620	160	116	220	240



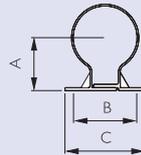
METAL PIPE BRACKET

CODE	SIZE	A	B	C
BR819	200	170	90	70



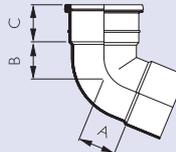
PIPE BRACKET - DOUBLE FIXING

CODE	SIZE	A	B	C
BS407	110	92	109-135	139-165



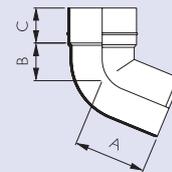
SINGLE SOCKET BEND TOP OFFSET - 112 1/2°

CODE	SIZE	A	B	C
BS408	110	64	63	63
BR630	160	99	67	79



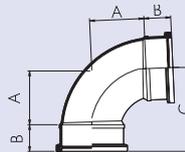
**SINGLE SOLVENT WELD SOCKET BEND
BOTTOM OFFSET - 112 1/2°**

CODE	SIZE	A	B	C
BS409	110	124	65	61
BR631	160	161	85	76



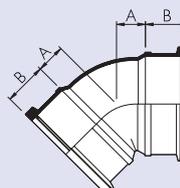
DOUBLE SOCKET BEND - 92 1/2°

CODE	SIZE	A	B	C
BS480	110	101	50	168



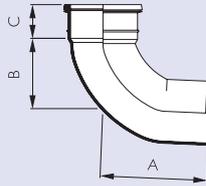
DOUBLE SOCKET BEND - 135°

CODE	SIZE	A	B
BS482	110	34	50



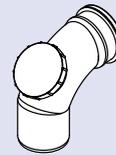
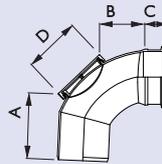
SINGLE SOCKET BENDS

CODE	SIZE	ANGLE	A	B	C
BS420	110	92½°	156	100	50
BS421	110	112½°	125	63	63
BS422	110	135°	116	50	63
BR608	160	92½°	212	141	80
BR609	160	112½°	169	83	80
BR610	160	135°	128	59	80
B20870	200	92½°	475	390	102
B20450	200	135°	210	510	102



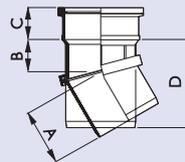
SINGLE SOCKET ACCESS BEND - 92½°

CODE	SIZE	A	B	C	D
BS436	110	142	94	53	103



ADJUSTABLE SINGLE SOCKET BEND - 0°-30°

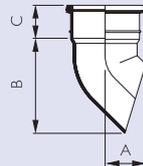
CODE	SIZE	A	B	C	D
BS424	110	88	51	50	140



NB. Product made from polypropylene, do not solvent weld. Available in grey only.

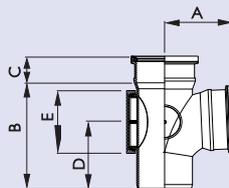
DOWNPIPE SHOE - 112½°

CODE	SIZE	A	B	C
BS416	110	70	164	57
BR611	160	120	205	79
BR811	200	140	520	102



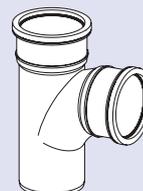
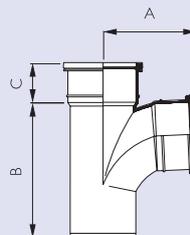
DOUBLE SOCKET ACCESS BRANCH - 92½°

CODE	SIZE	A	B	C	D	E
BS447	110	135	210	53	132	103



DOUBLE SOCKET BRANCH WITHOUT BOSSES

CODE	SIZE	ANGLE	A	B	C
BS417	110	92½°	156	228	67
BS448	110	104°	147	234	67
BS419	110	135°	145	253	58
BR615	160	92½°	223	312	80
BR616 (110 Branch)	160	135°	180	334	80
BR617	160	135°	205	334	80
B20110 (110 Branch)	200	135°	270	540	95
B20160 (160 Branch)	200	135°	300	540	95
B20200	200	135°	320	540	95

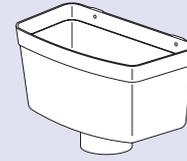
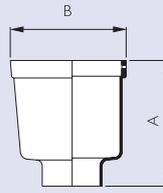


**110mm, 160mm & 200mm INDUSTRIAL
DOWNPIPE SYSTEMS**

Available from the Gutter Centre
Tel: 0330 2231731 Email: sales@guttercentre.co.uk

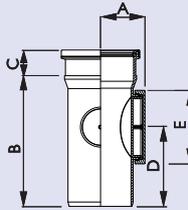
RAINWATER HEAD

CODE	SIZE	A	B	OVERALL WIDTH
BS411	110	200	160	280



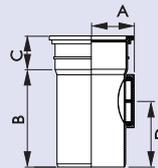
ACCESS PIPE - SINGLE SOCKET

CODE	SIZE	A	B	C	D	E
BS410	110	75	213	53	135	103



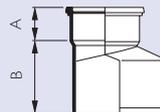
ACCESS PIPE - SINGLE SOCKET

CODE	SIZE	A	B	C	D	E
BS629	160	100	230	78	155	103



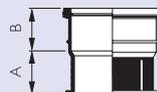
DRAIN CONNECTOR 110mm SOIL PIPE TO 160mm DRAIN

CODE	SIZE	A	B
BS423	160 X 110	57	126



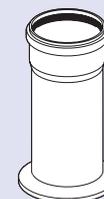
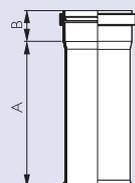
DRAIN CONNECTOR TO PVCu CAST IRON & SALT GLAZE SOCKET

CODE	SIZE	A	B
BS434	110	59	58
BR621	160	107	95



DRAIN CONNECTOR TO PVCu CAST IRON & SALT GLAZE SOCKET

CODE	SIZE	A	B
B20108	200	95	450



**TECHNICAL INFORMATION,
DESIGN & INSTALLATION**

TECHNICAL INFORMATION

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TECHNICAL

INFORMATION

FUNCTION

Brett Martin PVC Rainwater systems comprise gutter sections and fittings, with accompanying downpipe sections and fittings to efficiently convey rainwater from the roofs of domestic, commercial and industrial buildings.

Brett Martin Rainwater systems are complemented by the Brett Martin Drain, Sewer, Surface Water, Soil and Waste systems, providing a complete solution for all drainage requirements.

AUTHORITY

Brett Martin Rainwater systems satisfy the requirements of the following:

- The Building Regulations 2010, as amended
- Building (Scotland) Regulations 2004, as amended
- Building Regulations (Northern Ireland) 2012, as amended.
- The Building Regulations 2010 (ROI), as amended

EUROPEAN STANDARDS

BS EN ISO 9001:2015

EN 12200-1:2000 Plastics rainwater piping systems for above ground external use - Unplasticized poly (vinyl chloride) (PVC-U)

EN 607:2004 Eaves, gutters and fittings made of PVC-U

EN 1462:2004 Brackets for eaves gutters - requirements and testing

EN 1329:2014 Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly (vinyl chloride) (PVC-U)

COMPOSITION

Extruded gutter and downpipe sections and injection moulded fittings are made from PVC compounds complying with the material requirements of EN 12200-1:2000 and EN 607:2004, containing the necessary processing additives, stabilisers and pigments to give products excellent appearance, durability, and performance. Seals in the gutter and downpipe fittings are manufactured from materials complying with EN 681:1996.

THERMAL EXPANSION

PVC has a coefficient of linear expansion of 6×10^{-5} . Consequently a 2m length of gutter or downpipe will expand by 2.4mm for a 20°C temperature rise. This expansion is taken into consideration in the design of Brett Martin Rainwater fittings and must be accommodated when installing.

BIOLOGICAL AND CHEMICAL RESISTANCE

Polluted industrial atmospheres will not effect Brett Martin rainwater systems. PVC is vermin and rot proof and resistant to most commonly occurring chemicals: notable exceptions however are solvents, including those incorporated in most timber preservatives.

TIMBER PRESERVATIVES

Wood preservative, which has been applied to a timber surface, must be allowed to dry thoroughly before any Rainwater fitting is fixed to that surface.

MAINTENANCE

The security of gutter and downpipe brackets should be checked regularly as part of the overall building maintenance programme: check also that no components have become dislodged or loose and that the gutter extrusions have not moved beyond any of the thermal expansion allowance marks in the fittings.

Rainwater gutter systems should be cleaned out on a regular basis, at least annually, more frequently in locations where there are large amounts of wind borne debris, eg. in sandy areas or in close proximity to deciduous trees. The high gloss surface finish retains little dirt. A mild detergent solution is ideal when cleaning dirt from the external surface is necessary.

Brett Martin Rainwater systems are self coloured, painting is not normally required for several years after installation. When painting is carried out, the surfaces of all components should be lightly roughened with sandpaper and cleaned. An oil based gloss paint is the most suitable. Do not use an undercoat.

BUILDING REGULATIONS

Brett Martin Rainwater installations should be designed to comply with the following:

- The Building Regulations 2010, Approved Document H, Section H3.
- Building (Scotland) Regulations 2004, Technical Handbook (Domestic & Non-Domestic) Section 3: Environment
- The Building Regulations (Northern Ireland) 2012, Technical Booklet N: Section 4
- Building Regulations 2010 (ROI), Part H, Section 1.5

Comprehensive guidance on the design and installation of rainwater systems is given in BS EN 12056-3: 2000 Roof Drainage Layout and Calculation.

UNDERGROUND DRAINAGE

It is necessary to dispose of the runoff collected by Brett Martin Rainwater systems in an efficiently designed underground drainage system. A Local Authority may permit the runoff to be conveyed in a combined sewer and rainwater system, or in a separate rainwater only system. Complete Brett Martin Drain and Surface Water systems are available for these applications - see Brett Martin Underground Product Guide.

SNOW LOADING

Heavy snow falls can create hazards on steep roof pitches and/or on smooth roof surface finishes when the accumulated snow slips down and off the roof. Additional support brackets (maximum 600mm centres) can cope with some extra snow load. However, the chances of a combination of snow loading on steep and/or smooth roof surfaces, coupled with improved roofspace insulation, necessitate the recommendation for the fitting of snow boards close to eaves to prevent damage to the installation and/or other property or person(s) below. (See Page 33). Also, in some Northern areas of the UK, where heavier snow can be anticipated, snow boards should be considered on less steep roofs. Wherever fixing points are provided in any gutter fittings, these must be utilised during installation.

RAINFALL INTENSITY

Rainfall intensity in the UK varies with location and surrounding topography: a rainfall intensity of

75mm/hour is usually taken as the UK maximum when calculating the discharge requirements for gutter, downpipe and underground drainage systems.

ROOF DRAINAGE REQUIREMENTS

The amount of rainwater collected by a given roof area largely determines the choice of gutter system to be used and the number and positioning of the outlets. It is necessary to calculate the effective area of a roof and to relate this to the draining capabilities of the Brett Martin Rainwater systems.

GUTTER FLOW CAPACITY

The draining capacity of a gutter system is determined by the gutter gradient and the size and positioning of the outlets.

106MM PROSTYLE GUTTER CAPACITIES

	GUTTER FLOW CAPACITY (LITRES PER SECOND)		MAXIMUM ROOF (AREA M ²)	
	Level	1:600	Level	1:600
OUTLET AT ONE END	2.05	2.55	97	121
OUTLET AT CENTRE	4.10	5.10	195	242

112MM ROUNDSTYLE GUTTER CAPACITIES

	GUTTER FLOW CAPACITY (LITRES PER SECOND)		MAXIMUM ROOF (AREA M ²)	
	Level	1:600	Level	1:600
OUTLET AT ONE END	1.00	1.30	48	62
OUTLET AT CENTRE	1.82	2.43	87	116

114MM SQUARESTYLE GUTTER CAPACITIES

	GUTTER FLOW CAPACITY (LITRES PER SECOND)		MAXIMUM ROOF (AREA M ²)	
	Level	1:600	Level	1:600
OUTLET AT ONE END	1.20	1.52	57	72
OUTLET AT CENTRE	2.20	3.03	106	144

115MM DEEPSTYLE GUTTER CAPACITIES

	GUTTER FLOW CAPACITY (LITRES PER SECOND)		MAXIMUM ROOF (AREA M ²)	
	Level	1:600	Level	1:600
OUTLET AT ONE END	1.88	2.30	90	110
OUTLET AT CENTRE	3.75	4.58	180	220

170MM DEEPSTYLE GUTTER CAPACITIES

	GUTTER FLOW CAPACITY (LITRES PER SECOND)		MAXIMUM ROOF (AREA M ²)	
	1:350	1:600	1:350	1:600
OUTLET AT ONE END	5.77	5.12	275	244
OUTLET AT CENTRE	11.54	10.24	550	488

INFLUENCE OF GUTTER ANGLES

When there is a gutter angle closer than 2m to the outlet, reduce the effective roof area that can be drained by 10%. When there is a gutter angle more than 2m from the outlet, reduce the area that can be drained by 5%.

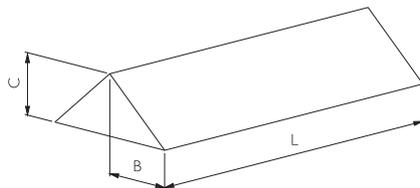
CALCULATION OF EFFECTIVE ROOF AREA

FLAT ROOF

For a flat roof the effective roof area is simply the plan area of the roof.

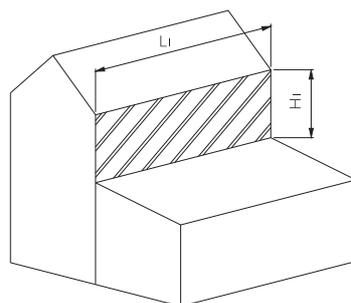
SLOPING ROOF

For complex roof structures involving several or unequal slopes, a method of calculation is given in BS EN 12056-3: 2000. In the case of simple roof slopes, as illustrated below, the effective roof area is derived from the formula $E = (B + C/2) \times L$ where
 B = half roof span (m)
 C = ridge to eaves height (m)
 L = slope length (m)
 E = effective roof area (sq. m)



EFFECTIVE AREA OF WALLS

Walls above abutting roofs drain on to the roofs below, adding to the amount of water which the rainwater system fitted to the roof has to convey.



For a single wall the effective catchment area is taken to be half the area of the elevation.

$$E = \frac{1}{2} (L_1 \times H_1) \text{ m}^2$$

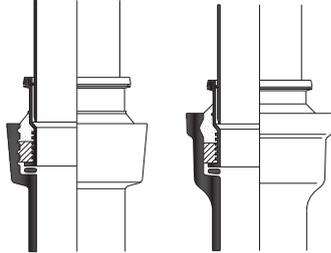
RAINWATER RUNOFF

The amount of rainwater runoff R from a calculated effective roof area E is given by the formula:

$$R = 0.021 \times E \text{ litres / sec}$$

INSTALLATION

Available from the Gutter Centre
Tel: 0330 2231731 Email; sales@guttercentre.co.uk



Adaptors are also available to connect Rainwater downpipes to underground drainage systems of other materials.

SCREWS

All fittings should be fixed with 25 × 5mm round head screws. These should be sherardised or otherwise protected against corrosion. **Do not use nails in any circumstances.**

CUTTING

Gutter and downpipe sections can be cut with a hand saw having 6-8 teeth per cm, held at a shallow angle, and sawing with slow steady strokes. A file should be used to remove any swarf or burrs. Clean all cuttings and swarf from the gutter and downpipe ends to avoid damaged or ineffective seals. Lubricate all seals in gutter and downpipe fittings for ease of installation.

TESTING

When rainwater installations are complete, gutters should be tested for watertightness under working conditions and internal downpipes should also be tested as prescribed in the relevant Building Regulations. Attention should be paid to the requirements of local authorities. Guidance is also given in BS EN 12056-3:2000.

REFERENCES

BS EN ISO 9001:2015: Quality Management Systems Requirements

BS EN 12200-1:2000: Plastics rainwater piping systems for above ground external use. Unplasticized poly (vinyl chloride) (PVC-U). Specifications for pipes, fittings and the system

BS EN 607:2004: Eaves gutters and fittings made of PVC-U. Definitions, requirements and testing

BS EN 1462:2004 Brackets for eaves gutters – Requirements and testing

BS EN 1329-1:2014: Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure. Unplasticized poly(vinyl chloride) (PVC-U). Specifications for pipes, fittings and the system

BS EN 681-1:1996: Elastomeric seals. Material requirements for pipe joint seals used in water and drainage applications. Vulcanized rubber

The Building Regulations 2010

Building (Scotland) Regulations 2004

Building Regulations (Northern Ireland) 2012

The Building Regulations 2010 (ROI)