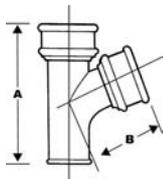
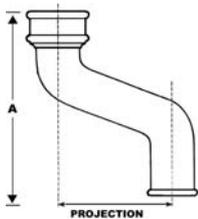
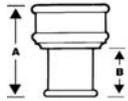


Eared Pipes						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
1829mm (6') Eared	S2001E	S2501E	S3001E	S3501E	S4001E	S6001E
1219mm (4') Eared	S2004E	S2504E	S3004E	S3504E	S4004E	S6004E
914mm (3') Eared	S2003E	S2503E	S3003E	S3503E	S4003E	S6003E
610mm (2') Eared	S2002E	S2502E	S3002E	S3502E	S4002E	S6002E
1829mm (6') Double Socket Eared	S2001DE	S2501DE	S3001DE	S3501DE	S4001DE	S6001DE
Plain Pipes						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
1829mm (6') Plain	S2001	S2501	S3001	S3501	S4001	S6001
1219mm (4') Plain	S2004	S2504	S3004	S3504	S4004	S6004
914mm (3') Plain	S2003	S2503	S3003	S3503	S4003	S6003
610mm (2') Plain	S2002	S2502	S3002	S3502	S4002	S6002
1829mm (6') Double Socket Plain	S2001D	S2501D	S3001D	S3501D	S4001D	S6001D
Access Pipes						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Oval Door	S2010	S2510	S3010	S3510	S4010	S6010
A	305mm	320mm	340mm	350mm	365mm	410mm
Bends						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
92.5°	S2020	S2520	S3020	S3520	S4020	S6020
A	130mm	161mm	172mm	175mm	176mm	206mm
B	130mm	141mm	146mm	160mm	152mm	200mm
112.5°	S2021	S2521	S3021	S3521	S4021	S6021
A	125mm	145mm	152mm	175mm	175mm	185mm
B	135mm	148mm	152mm	160mm	176mm	180mm
135°	S2022	S2522	S3022	S3522	S4022	S6022
A	148mm	152mm	165mm	175mm	175mm	185mm
B	100mm	125mm	150mm	160mm	176mm	180mm
with Door 92.5°	S2020D	S2520D	S3020D	S3520D	S4020D	S6020D
A	130mm	161mm	172mm	175mm	176mm	206mm
B	130mm	141mm	146mm	160mm	152mm	200mm
with Door 112.5°	S2021D	S2521D	S3021D	S3521D	S4021D	S6021D
A	125mm	145mm	152mm	170mm	171mm	206mm
B	135mm	148mm	152mm	160mm	165mm	200mm
with Door 135°	S2022D	S2522D	S3022D	S3522D	S4022D	S6022D
A	148mm	152mm	165mm	175mm	175mm	185mm
B	100mm	125mm	150mm	160mm	176mm	180mm
Expanding Pieces						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
75mm x 50mm (3" x 2") Spigot Large End			S3052			
A			300mm			
100mm x 50mm (4" x 2") Spigot Large End					S4052	
A					300mm	
100mm x 75mm (4" x 3") Spigot Large End					S4053	
A					300mm	
150mm x 100mm (6" x 4") Spigot Large End						S6052
A						300mm



Diminishing Pieces						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
75mm x 65mm (3" x 2.5") Spigot Small End			S3054			
A			240mm			
B			150mm			
100mm x 90mm (4" x 3.5") Spigot Small End					S4054	
A					251mm	
B					150mm	
Loose Sockets						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Eared	S2050E	S2550E	S3050E	S3550E	S4050E	S6050E
Plain	S2050	S2550	S3050	S3550	S4050	S6050
A	85mm	86mm	90mm	95mm	101mm	140mm
Offsets 112.5°						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
75mm (3") Projection	S2040	S2540	S3040	S3540	S4040	S6040
A	295mm	325mm	332mm	360mm	369mm	370mm
115mm (4.5") Projection	S2041	S2541	S3041	S3541	S4041	S6041
A	315mm	342mm	345mm	370mm	376mm	380mm
150mm (6") Projection	S2042	S2542	S3042	S3542	S4042	S6042
A	335mm	358mm	362mm	392mm	405mm	390mm
230mm (9") Projection	S2043	S2543	S3043	S3543	S4043	S6043
A	369mm	385mm	391mm	412mm	420mm	410mm
305mm (12") Projection	S2044	S2544	S3044	S3544	S4044	S6044
A	403mm	366mm	420mm	433mm	445mm	435mm
380mm (15") Projection	S2045	S2545	S3045	S3545	S4045	S6045
457mm (18") Projection	S2046	S2546	S3046	S3546	S4046	S6046
533mm (21") Projection	S2047	S2547	S3047	S3547	S4047	S6047
610mm (24") Projection	S2048	S2548	S3048	S3548	S4048	S6048
Branches						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Equal 92.5°	S2030	S2530	S3030	S3530	S4030	S6030
A	291mm	326mm	355mm	376mm	407mm	501mm
B	163mm	170mm	180mm	188mm	210mm	262mm
Equal 112.5°	S2031	S2531	S3031	S3531	S4031	S6031
A	295mm	327mm	353mm	380mm	407mm	480mm
B	160mm	168mm	173mm	180mm	185mm	225mm
Equal 135°	S2032	S2532	S3032	S3532	S4032	S6032
A	290mm	327mm	353mm	376mm	411mm	460mm
B	178mm	185mm	190mm	198mm	203mm	230mm

Cast Iron Gutter and Pipe Sizing

When sizing any roof area for drainage purposes please refer to "Drainage of Roofs and Paved Areas" BS6367 1983 or the Institute of Plumbing Handbook. Alternatively contact us and we will be happy to calculate and advise you accordingly.



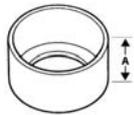
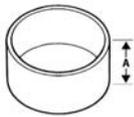
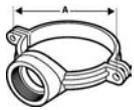
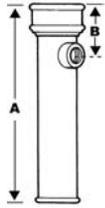
Cutting Cast Iron Pipes

There are three types of cutting tool:

- Powered disc cutter (the quickest and most popular)
- Tungsten tipped hacksaw
- Pipe wheel cutter
- It is important to follow the manufacturers safety precautions when using these tools.

Maintenance of Cast Iron Pipes and Gutters

Premier and **Premier Extra** cast iron rainwater and **Premier Traditional** cast iron soil systems require minimal maintenance, but should be inspected annually. Gutters should be cleared out, particularly if the building is situated near trees where leaves and debris could cause a blockage. All soil and rainwater pipes and gutters should be inspected for paint deterioration. During these inspections the painted surface should be cleared of any film or contaminant build up and any areas of damage to the painted surface should be made good.



Bossed Pipes						
Description					100mm (4")	
610mm (24") Overall: 1.25"					S4081	
A					610mm	
B					140mm	
610mm (24") Overall: 1.5"					S4082	
A					610mm	
B					140mm	
610mm (24") Overall: 2"					S4083	
A					610mm	
B					140mm	
Extra Boss					S4084	
Strap on Boss						
Description					100mm (4")	
2" Bspt					S4092	
A					200mm	
Blank End						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Blank End	S2070	S2570	S3070	S3570	S4070	S6070
A	50mm	55mm	60mm	60mm	64mm	72mm
Socket Reducers						
Description			75mm (3")		100mm (4")	
75mm x 50mm (3" x 2")			S3086			
A			60mm			
100mm x 50mm (4" x 2")					S4086	
A					64mm	
100mm x 75mm (4" x 3")					S4087	
A					64mm	
Ears						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Loose Ears	S2065	S2565	S3065	S3565	S4065	S6065
Extra for Fitting Ears to Any Item	S2065F	S2565F	S3065F	S3565F	S4065F	S6065F
Ornamental Earbands						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Ornamental Earband Please See Page 32 for Available Styles	S2062	S2562	S3062	S3562	S4062	S6062
Loose Door & Gasket						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Loose Door	S2069	S2569	S3069	S3569	S4069	S6069
Rubber Gasket	S2069G	S2569G	S3069G	S3569G	S4069G	S6069G
Cowl						
Description					100mm (4")	
100mm (4") to fit Socket					S4055	



Galvanised Wire Balloon						
Description	50mm (2")	65mm (2.5")	75mm (3")	90mm (3.5")	100mm (4")	150mm (6")
Wire Balloon	S2080	S2580	S3080	S3580	S4080	S6080
Wooden Bobbin						
Description						
30mm Projection	S0001					
Pipe Nails						
Description						
75mm (3") to Suit All Pipe Sizes	S0003					
100mm (4") to Suit All Pipe Sizes	S0004					
Set Screws						
Description						
Per Pair	S0002					
Gaskin						
Description						
Per Metre (White)	S0005					
Caulking Cord						
Description						
Per Metre	S0006					
CT1 Sealant						
Description						
290ml Cartridge (Black)	S0007					

