

Aqualine - Half Round Gutters and Fittings

Contents



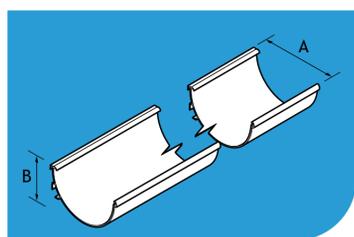
Aqualine Half Round Gutters are available in 3 sizes and in standard 3m gutter lengths, together with a complete range of fittings. A contemporary profile with clean lines that fits well into virtually any design aesthetic. Polyester powder coated using the raincote range on a BBA approved process.

Notes:

All dimensions are in mm unless shown otherwise.
Gutter sizes shown are nominal.
T = Gutter Thickness (nominal)

Gutter Assemblies

Gutter Assemblies are complete 3 metre assemblies including Gutter Length, Union Clips, Brackets & Slide locks



Gutter Size	Gutter Length	A	B	T	Product Code
100 x 50	3000	117	60	3	EHR10/3MAPPCC
120 x 60	3000	140	70	3	EHR12/3MAPPCC
150 x 75	3000	170	85	3	EHR15/3MAPPCC

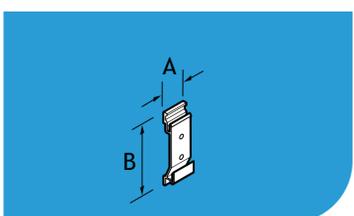
Union Clip Assemblies

Note: Union Clip Assemblies include Union Clips and Slide Locks



Gutter Size	A	Product Code
100 x 50	76	EHR10/UCAPPCC
120 x 60	76	EHR12/UCAPPCC
150 x 75	76	EHR15/UCAPPCC

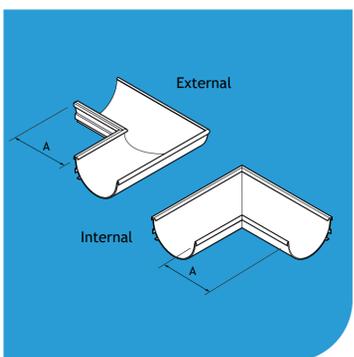
Brackets



Gutter Size	A	B	Product Code
100 x 50	40	70	EHR10/FBPPCC
120 x 60	40	70	EHR12/FBPPCC
150 x 75	40	80	EHR15/FBPPCC

90° Angle Assemblies

Note: Angle Assemblies include Union Clips and Slide Locks

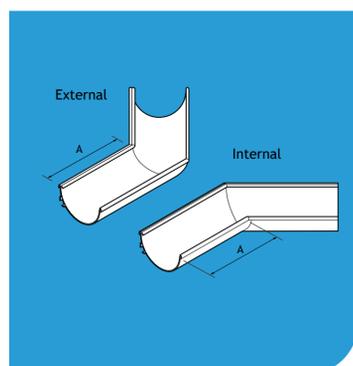


Gutter Size	Type	A	Product Code
100 x 50	External	200	EHR10/EA90APPCC
120 x 60	External	200	EHR12/EA90APPCC
150 x 75	External	200	EHR15/EA90APPCC
100 x 50	Internal	200	EHR10/IA90APPCC
120 x 60	Internal	200	EHR12/IA90APPCC
150 x 75	Internal	200	EHR15/IA90APPCC

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

135° Angle Assemblies

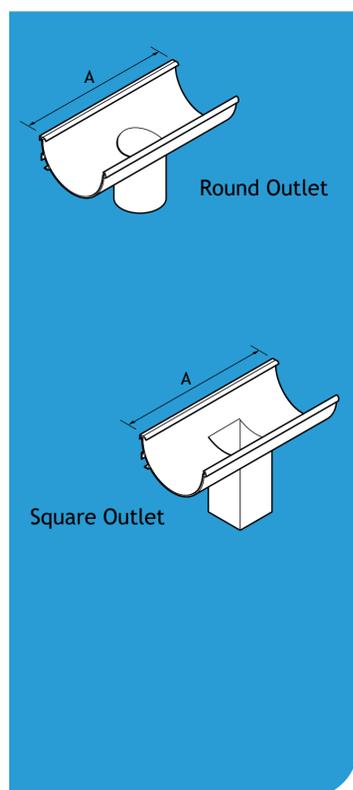
Note: Angle Assemblies include Union Clips and Slide Locks



Gutter Size	Type	A	Product Code
100 x 50	External	200	EHR10/EA13APPC
120 x 60	External	200	EHR12/EA13APPC
150 x 75	External	200	EHR15/EA13APPC
100 x 50	Internal	200	EHR10/IA13APPC
120 x 60	Internal	200	EHR12/IA13APPC
150 x 75	Internal	200	EHR15/IA13APPC

Running Outlet Assemblies

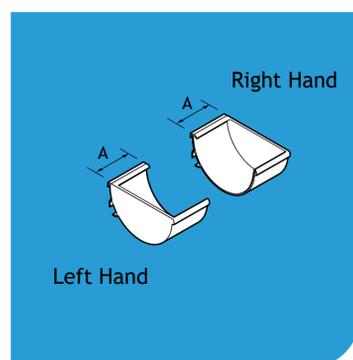
Note: A choice of three pipe systems is available. Product codes above denote that running outlets fit to Heritage socketed aluminium pipes. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES



Gutter Size	Pipe Size	A	Product Code
100 x 50	63	300	EHR10/RO25APPC
120 x 60	63	300	EHR12/RO25APPC
150 x 75	63	300	EHR15/RO25APPC
100 x 50	75	300	EHR10/RO30APPC
120 x 60	75	300	EHR12/RO30APPC
150 x 75	75	300	EHR15/RO30APPC
100 x 75	100	300	EHR15/RO40APPC
100 x 50	75 x 75	300	EHR10/SO33APPC
120 x 60	75 x 75	300	EHR12/SO33APPC
150 x 75	75 x 75	300	EHR15/SO33APPC
100 x 50	100 x 75	300	EHR10/SO43APPC
120 x 60	100 x 75	300	EHR12/SO43APPC
150 x 75	100 x 75	300	EHR15/SO43APPC
100 x 75	100 x 100	300	EHR15/SO44APPC

Stop-End Assemblies

Note: Stop-End Assemblies include Union Clips and Slide Locks



Gutter Size	Type	A	Product Code
100 x 50	Left Hand	50	EHR10/SELHAPPC
120 x 60	Left Hand	50	EHR12/SELHAPPC
150 x 75	Left Hand	50	EHR15/SELHAPPC
100 x 50	Right Hand	50	EHR10/SERHAPPC
120 x 60	Right Hand	50	EHR12/SERHAPPC
150 x 75	Right Hand	50	EHR15/SERHAPPC

Starter Pack (required with each order)

Includes:
 P80 joint/seal lubricant.
 2 x jointing tool.
 10 x spare lock bars.
 20 x spare No 12 screws.
 8 x spare seal strips.
 20 x shims.

Gutter Size	Product Code
100 x 50	EHR10/START
120 x 60	EHR12/START
150 x 75	EHR15/START

Note: The products are available in plain mill finish or polyester powder coated using a BBA approved process. Product codes in the tables refer to the powder coated finish. For mill finish please remove the suffix PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Aluminium Rainwater Systems - Overview of finishes

Alumasc Aluminium Rainwater Systems are available in plain mill finish or in the Raincote range of BBA approved polyester powder coatings. The standard aluminium RAL range offers a choice of 26 colours, all with a 30% gloss finish unless otherwise stated.

Traditional & Contemporary Aluminium Rainwater Systems: In-House Powder Coatings

Alumasc's in-house powder coating plant gives both the control and the freedom to produce a range of colour finishes to a level not typically available in the construction industry. Utilising the technologies and procedures adopted for its automotive precision castings division, Alumasc benefits from high specification coating techniques that fulfil the rigors of testing prescribed by some of the world's leading vehicle producers. Finishes of this quality maintain their appearance even when subject to harsh geographical weather conditions.

The aluminium undergoes a series of pretreatments to provide the ideal prepared surface to receive an electrostatically applied polyester powder in the chosen colour. This is then 'baked' and bonded to the fitting in a carefully controlled oven; the complete process is achieved on a continuous line to obtain the best results. The performance of polyester powder coated rainwater systems greatly exceeds that of site painted systems.

Approvals & Quality Control

Polyester powder coating is in accordance with BS EN 12206-1:2004. This refers to the coating of aluminium and aluminium alloys for architectural purposes. In the case of rainwater systems it is accepted that such coating is both decorative and protective. Alumasc systems will certainly be finished to this standard, and will in most cases exceed it.

Along with independent auditing to the ISO 9001:2008 Quality Management Standard, Alumasc maintains BBA certification for the powder coating of its aluminium rainwater goods in respect of longevity of performance and colour fastness - British Board of Agrément Certificate No. 86/1671.

Choice of Colour

The standard aluminium Raincote range comprises 26 colours with additional colours with a BS or RAL number available to special order, subject to quantity and cost.

The colours reproduced on this page are for general guidance only.

Please contact Alumasc marketing team for further information on colour choice and samples.

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* Also available in a textured finish



“We can match any BS or RAL colour of your choice”