

# Gutter Centre Product Guide

## Aqualine - Extruded Aluminium Gutter Systems - Product Summary



Aqualine - Half Round Gutter



Aqualine - Deep Run Gutter



Aqualine - Modern Gutter



Aqualine - Moulded Gutter



Aqualine - Box Gutter



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## Aqualine - Extruded Aluminium Gutter Systems - Product Summary

Aqualine provides a compact and efficient rainwater system that significantly enhances and complements the appearance and architectural character of the building. A choice of 5 standard profiles is available with secret fix bracketry and all weather 'dry' jointing, with full provision for thermal movement.

### Applications

- Provides smooth lines and intricate detailing to contemporary designed buildings
- High flow capacity for enhanced performance
- Suited to both flush and projecting eaves applications

### Features & Performance

- 5 gutter profiles available in 3 metre lengths, in a choice of sizes
- Designed to fully accommodate thermal movement at every joint
- Lightweight, durable and non-corrodible
- Life expectancy of aluminium: 40 years (rural/suburban areas); up to 25 years (industrial/marine areas)
- Easy to handle and fix
- Aqualine is patented and is also 'Design Registered'
- Aluminium is 100% recyclable

### Colours & Finishes

- BBA approved polyester powder coatings, factory applied at Alumasc
- 26 standard colours with additional BS or RAL colours available to special order
- Also available in plain mill finish for on-site painting

### Manufacture

- UK manufactured
- Based on aluminium extrusions to BS 1474: 1972, material 6063, T6

### Installation & Fixing

- Concealed site fixing and jointing for a clean external appearance
- Once support brackets have been fixed to the building fabric all remaining assembly is by simple clip fix
- Joints are dry sealed using internal unions secured by sliding lock bars
- Minimal maintenance requirements

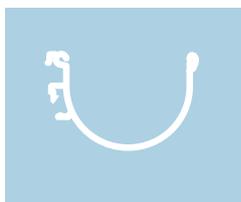


### Gutter Profiles & Sizes



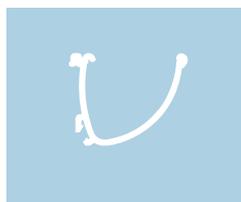
Half Round Gutter

100 x 50mm  
120 x 60mm  
150 x 75mm



Deep Run Gutter

110 x 85mm



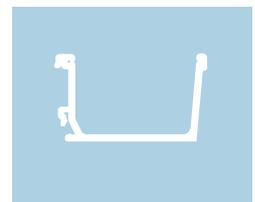
Modern Gutter

100 x 85mm  
150 x 120mm



Moulded Gutter

140 x 100mm  
160 x 100mm



Box Gutter

120 x 80mm  
140 x 100mm  
160 x 100mm