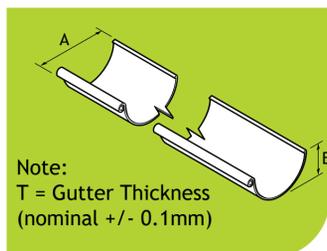


Gutter Size	HRS40	HRS50	HRS60
d <sub>1</sub>	18	18	20
d <sub>2</sub>	105	127	153
e <sub>1</sub>	7	7	9
f <sub>1</sub>	10	11	11
g	5	6	6

## Gutters - 3M Length



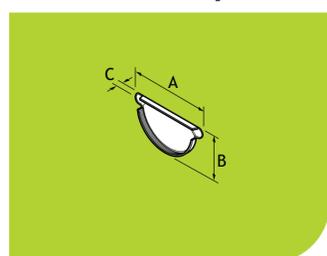
Gutter Size	A	B	T	Weight	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	100	75	0.6	3.24 KG	HRS40/3MA	HRS40/3MA/BLK	HRS40/3MA/GRY	HRS40/3M/9007MET
125mm (5")	125	80	0.6	3.63 KG	HRS50/3MA	HRS50/3MA/BLK	HRS50/3MA/GRY	HRS50/3M/9007MET
150mm (6")	150	90	0.6	4.32 KG	HRS60/3MA	HRS60/3MA/BLK	HRS60/3MA/GRY	-

## Union Connector



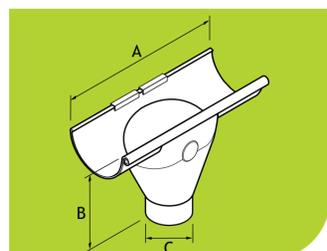
Gutter Size	A	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	45	HRS40/UC	HRS40/UC/BLK	HRS40/UC/GRY	HRS40/UC/9007MET
125mm (5")	45	HRS50/UC	HRS50/UC/BLK	HRS50/UC/GRY	HRS50/UC/9007MET
150mm (6")	45	HRS60/UC	HRS60/UC/BLK	HRS60/UC/GRY	-

## Push-Fit Stop-Ends



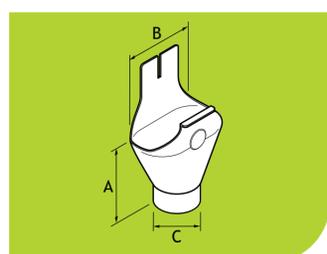
Gutter Size	A	B	C	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	140	75	10	HRS40/SE	HRS40/SE/BLK	HRS40/SE/GRY	HRS40/SE/9007MET
125mm (5")	165	85	10	HRS50/SE	HRS50/SE/BLK	HRS50/SE/GRY	HRS50/SE/9007MET
150mm (6")	190	100	10	HRS60/SE	HRS60/SE/BLK	HRS60/SE/GRY	-

## Prefabricated Gutter Outlet



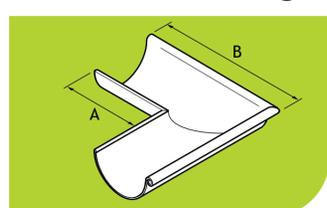
Gutter Size	Pipe Size	A	B	C	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	80 Dia	300	245	75	HRS40/ROA80A	HRS40/ROA80A/BLK	HRS40/ROA80A/GRY	HRS40/ROA80A/9007MET
125mm (5")	80 Dia	300	270	75	HRS50/ROA80A	HRS50/ROA80A/BLK	HRS50/ROA80A/GRY	HRS50/ROA80A/9007MET
150mm (6")	100 Dia	300	290	95	HRS60/ROA100A	HRS60/ROA100A/BLK	HRS60/ROA100A/GRY	-

## Wrap-Around Gutter Outlet



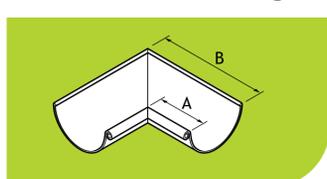
Gutter Size	Pipe Size	A	B	C	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	80 Dia	170	145	75	HRS40/RO80	HRS40/RO80/BLK	HRS40/RO80/GRY	HRS40/RO80/9007MET
125mm (5")	80 Dia	190	160	75	HRS50/RO80	HRS50/RO80/BLK	HRS50/RO80/GRY	HRS50/RO80/9007MET
150mm (6")	100 Dia	200	190	95	HRS60/RO100	HRS60/RO100/BLK	HRS60/RO100/GRY	-

## 90° External Angle



Gutter Size	A	B	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	160	295	HRS40/EA90A	HRS40/EA90A/BLK	HRS40/EA90A/GRY	HRS40/EA90A/9007MET
125mm (5")	145	300	HRS50/EA90A	HRS50/EA90A/BLK	HRS50/EA90A/GRY	HRS50/EA90A/9007MET
150mm (6")	110	295	HRS60/EA90A	HRS60/EA90A/BLK	HRS60/EA90A/GRY	-

## 90° Internal Angle



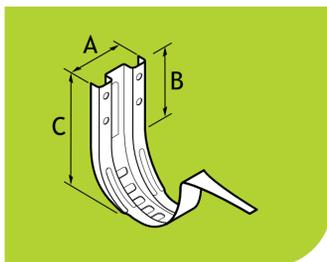
Gutter Size	A	B	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	160	290	HRS40/IA90A	HRS40/IA90A/BLK	HRS40/IA90A/GRY	HRS40/IA90A/9007MET
125mm (5")	150	300	HRS50/IA90A	HRS50/IA90A/BLK	HRS50/IA90A/GRY	HRS50/IA90A/9007MET
150mm (6")	120	300	HRS60/IA90A	HRS60/IA90A/BLK	HRS60/IA90A/GRY	-

Note: The products are available with an oxide primed coating or with a certified factory painted finish. Product codes in the tables refer to primed products. For painted products add the suffix /PA to the product code reference. All dimensions are in mm unless shown otherwise.

# Steel Gutter Pipes & Fittings

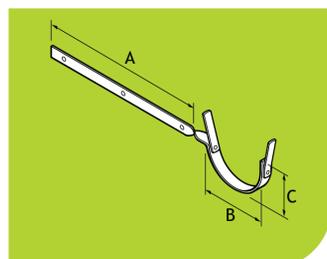
## Contents

### Fascia Bracket



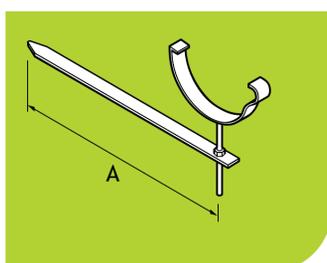
Gutter Size	A	B	C	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	80	70	135	HRS40/FB	HRS40/FB/BLK	HRS40/FB/GRY	HRS40/FB/9007MET
125mm (5")	80	70	145	HRS50/FB	HRS50/FB/BLK	HRS50/FB/GRY	HRS50/FB/9007MET
150mm (6")	80	70	160	HRS60/FB	HRS60/FB/BLK	HRS60/FB/GRY	-

### Gutter Rafter Arm



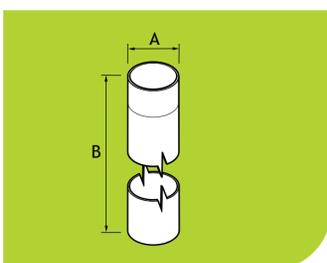
Gutter Size	A	B	C	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	300	130	205	HRS40/RB/SF	HRS40/RB/SF/BLK	HRS40/RB/SF/GRY	HRS40/RB/SF/9007MET
125mm (5")	300	130	225	HRS50/RB/SF	HRS50/RB/SF/BLK	HRS50/RB/SF/GRY	HRS50/RB/SF/9007MET
150mm (6")	300	130	240	HRS60/RB/SF	HRS60/RB/SF/BLK	HRS60/RB/SF/GRY	-

### Rise & Fall Bracket



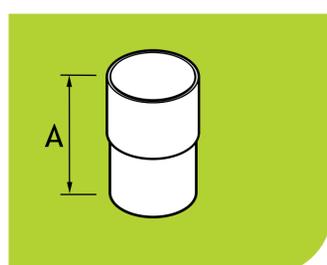
Gutter Size	A	Galvanised	Black	Anthracite Grey	RAL9007
100mm (4")	300	HRS40/R&F	HRS40/R&F/BLK	HRS40/R&F/GRY	HRS40/R&F/9007MET
125mm (5")	300	HRS50/R&F	HRS50/R&F/BLK	HRS50/R&F/GRY	HRS50/R&F/9007MET
150mm (6")	300	HRS60/R&F	HRS60/R&F/BLK	HRS60/R&F/GRY	-

### Pipes



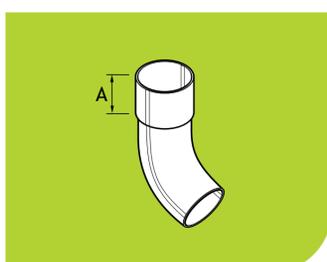
Pipe Size (A)	Pipe Length (B)	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	3000	SRW1/3M	SRW1/3M/BLK	SRW1/3M/GRY	SRW1/3M/9007MET
100 Dia	3000	SRW2/3M	SRW2/3M/BLK	SRW2/3M/GRY	SRW2/3M/9007MET

### Downpipe Connector



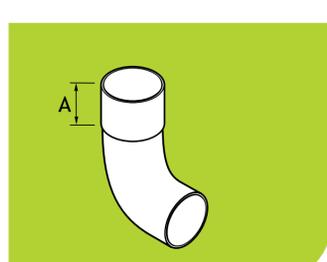
Pipe Size	A	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	118	SRW1/DC	SRW1/DC/BLK	SRW1/DC/GRY	SRW1/DC/9007MET
100 Dia	117	SRW2/DC	SRW2/DC/BLK	SRW2/DC/GRY	SRW2/DC/9007MET

### Offset Bend 70°



Pipe Size	A	Min Projection	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	34	182	SRW1/OSB/70	SRW1/OSB/70/BLK	SRW1/OSB/70/GRY	SRW1/OSB/70/9007MET
100 Dia	30	232	SRW2/OSB/70	SRW2/OSB/70/BLK	SRW2/OSB/70/GRY	SRW2/OSB/70/9007MET

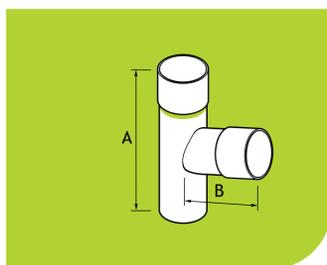
### Offset Bend 90°



Pipe Size	A	Min Projection	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	43	230	SRW1/OSB/90	SRW1/OSB/90/BLK	SRW1/OSB/90/GRY	SRW1/OSB/90/9007MET
100 Dia	34	290	SRW2/OSB/90	SRW2/OSB/90/BLK	SRW2/OSB/90/GRY	SRW2/OSB/90/9007MET

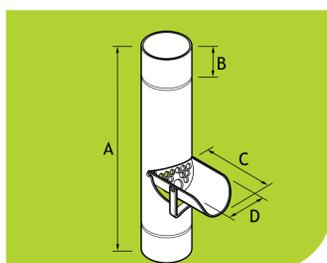
Note: The products are available with an oxide primed coating or with a certified factory painted finish. Product codes in the tables refer to primed products. For painted products add the suffix /PA to the product code reference. All dimensions are in mm unless shown otherwise.

### Branch 72°



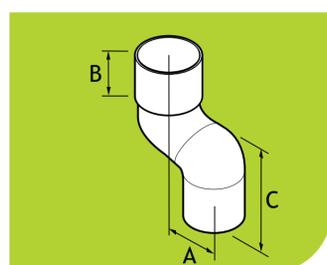
Pipe Size	A	B	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	280	72	SRW1/BR/72	SRW1/BR/72/BLK	SRW1/BR/72/GRY	SRW1/BR/72/9007MET
100 Dia	285	55	SRW2/BR/72	SRW2/BR/72/BLK	SRW2/BR/72/GRY	SRW2/BR/72/9007MET

### Rainwater Diverter



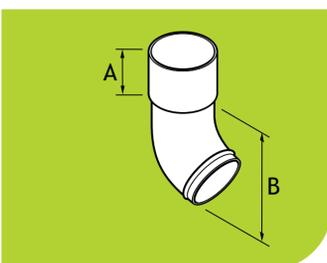
Pipe Size	A	B	C	D	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	400	57	135	78	SRW1/RDIV	SRW1/RDIV/BLK	SRW1/RDIV/GRY	SRW1/RDIV/9007MET
100 Dia	400	53	155	98	SRW2/RDIV	SRW2/RDIV/BLK	SRW2/RDIV/GRY	SRW2/RDIV/9007MET

### Fixed Offset



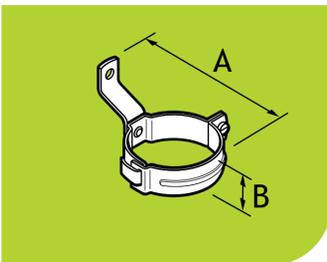
Pipe Size	A	B	C	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	64	60	160	SRW1/FOS/60	SRW1/FOS/60/BLK	SRW1/FOS/60/GRY	SRW1/FOS/60/9007MET
100 Dia	68	60	195	SRW2/FOS/60	SRW2/FOS/60/BLK	SRW2/FOS/60/GRY	SRW2/FOS/60/9007MET

### Shoe



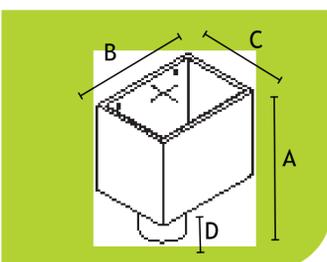
Pipe Size	A	B	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	36	127	SRW1/SH	SRW1/SH/BLK	SRW1/SH/GRY	SRW1/SH/9007MET
100 Dia	29	155	SRW2/SH	SRW2/SH/BLK	SRW2/SH/GRY	SRW2/SH/9007MET

### Pipe Clip



Pipe Size	A	B	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	120	25	SRW1/PC	SRW1/PC/BLK	SRW1/PC/GRY	SRW1/PC/9007MET
100 Dia	135	25	SRW2/PC	SRW2/PC/BLK	SRW2/PC/GRY	SRW2/PC/9007MET

### Hopper Head



Pipe Size	A	B	C	D	Galvanised	Black	Anthracite Grey	RAL9007
80 Dia	385	220	220	80	SRW1/HH/GSR	SRW1/HH/GSR/BLK	SRW1/HH/GSR/GRY	SRW1/HH/GSR/9007MET
100 Dia	385	220	220	80	SRW2/HH/GSR	SRW2/HH/GSR/BLK	SRW2/HH/GSR/GRY	SRW2/HH/GSR/9007MET

Note: The products are available with an oxide primed coating or with a certified factory painted finish. Product codes in the tables refer to primed products. For painted products add the suffix /PA to the product code reference. All dimensions are in mm unless shown otherwise.