

A range of traditional cast iron socketed round rainwater pipes in a choice of 3 pipe diameters and 2 pipe lengths. There is a comprehensive range of cast iron fittings, and traditional holderbat and earbelt fixings. Cast iron rainwater hopper heads are also available to suit.

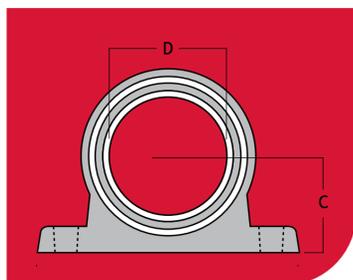
Notes:

All dimensions shown are in mm unless shown otherwise.

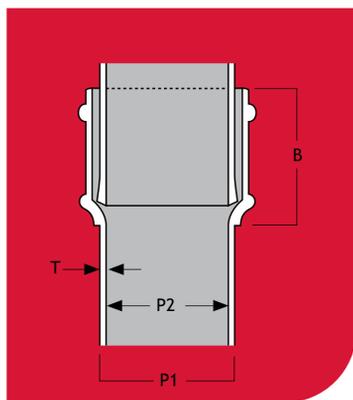
Pipe sizes shown are nominal.

Product codes in the tables refer to primed products.

For painted products add the suffix /PA to the product code reference.



Sockets (Nominal)	63	75	100
A Width of flange	146	162	191
B Depth of socket	63.5	63.5	63.5
C Distance of centre to wall	48	54	67
D Internal dia	73	90	111



Pipes (Nominal)	63	75	100
P1 External dia	63.5	82.5	108
P2 Internal dia	57	70	95
T Thickness	3	3	3

Notes:

If bends with ears are required, add one of the following suffixes to the Product Code according to its intended use:

- front bend /FE
- back bend /BE
- lefthand bend /LE
- righthand bend /RE

If plinth offsets with ears are required, add suffix PE to the Product Code.

Swan-necks can also be used as side offsets. If side offsets with ears are required, add one of the following suffixes to the Product Code according to its intended use:

- lefthand side offset /LE
- righthand side offset /RE

Shoes can also be used as side shoes. If side shoes with ears are required, add one of the following suffixes to the Product Code according to its intended use:

- lefthand side shoe /LE
- righthand side shoe /RE

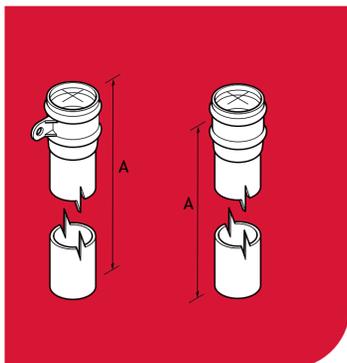
If shoes with ears are required, add suffix E to the Product Code.

If ears are required on single branches or diminishing pieces, please contact Alumasc Technical Services department for further details.

Should projections other than those shown be required for plinth offsets or swan-necks, please contact Alumasc Technical Services for further details.

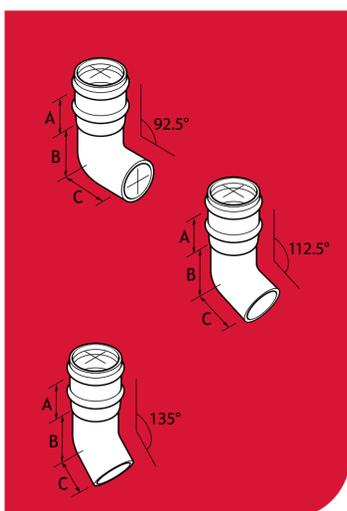
Non eared pipes require holderbats for fixing from the made to order range.

Pipes - With and Without Ears



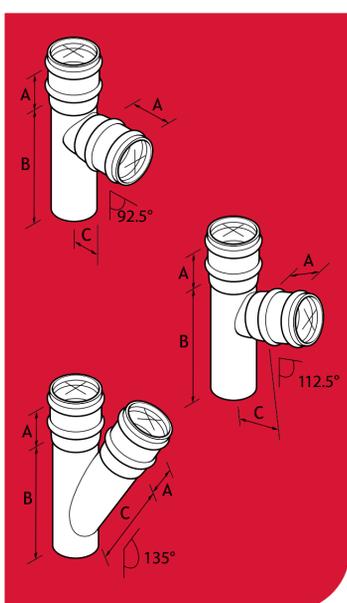
Pipe Size	A	Product Code
63	915	P25/3FT
75	915	P30/3FT
100	915	P40/3FT
63	1830	P25/6FT
75	1830	P30/6FT
100	1830	P40/6FT

Bends



Pipe Size	Bend	A	B	C	Product Code
63	92.5 Degree	63	76	140	P25/B/92
75	92.5 Degree	63	83	146	P30/B/92
100	92.5 Degree	63	95	159	P40/B/92
63	112.5 Degree	63	57	121	P25/B/112
75	112.5 Degree	63	60	124	P30/B/112
100	112.5 Degree	63	70	133	P40/B/112
63	135 Degree	63	44	108	P25/B/135
75	135 Degree	63	48	111	P30/B/135
100	135 Degree	63	51	114	P40/B/135

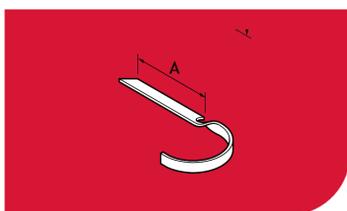
Branches



Pipe Size	Branches	A	B	C	Product Code
63	92.5 Degree	63	210	79	P25/BR/92
75	92.5 Degree	63	229	79	P30/BR/92
100	92.5 Degree	63	267	98	P40/BR/92
63	112.5 Degree	63	210	79	P25/BR/112
75	112.5 Degree	63	229	89	P30/BR/112
100	112.5 Degree	63	267	108	P40/BR/112
63	135 Degree	63	210	108	P25/BR/135
75	135 Degree	63	229	124	P30/BR/135
100	135 Degree	63	267	152	P40/BR/135

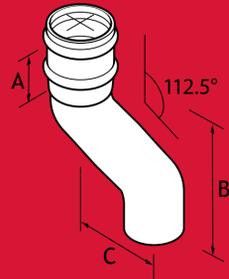
Drive in Pipe Support

Note: Drive in pipe supports should not replace eared sockets or holderbats as a fixing system. They are for additional support on long horizontal runs only



Pipe Size	A	Product Code
63	300	P25/HF
75	300	P30/HF
100	300	P40/HF

Side Offsets, Plinth Offsets and Swan Necks



Pipe Size	Branches	A	B	C	Product Code
63	112.5 Degree	63	190	76	P25/OF/03
63	112.5 Degree	63	210	114	P25/OF/04
63	112.5 Degree	63	225	152	P25/OF/06
63	112.5 Degree	63	257	229	P25/OF/09
63	112.5 Degree	63	289	306	P25/OF/12
63	112.5 Degree	63	321	381	P25/OF/15
63	112.5 Degree	63	352	457	P25/OF/18
75	112.5 Degree	63	200	76	P30/OF/03
75	112.5 Degree	63	216	114	P30/OF/04
75	112.5 Degree	63	232	152	P30/OF/06
75	112.5 Degree	63	264	229	P30/OF/09
75	112.5 Degree	63	295	306	P30/OF/12
75	112.5 Degree	63	327	381	P30/OF/15
75	112.5 Degree	63	359	457	P30/OF/18
100	112.5 Degree	63	219	76	P40/OF/03
100	112.5 Degree	63	235	114	P40/OF/04
100	112.5 Degree	63	248	152	P40/OF/06
100	112.5 Degree	63	279	229	P40/OF/09
100	112.5 Degree	63	311	306	P40/OF/12
100	112.5 Degree	63	343	381	P40/OF/15
100	112.5 Degree	63	375	457	P40/OF/18

Note:

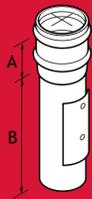
If offsets with ears are required, add one of the following suffixes to the Product Code:

Left Hand Side Offset /LE

Right Hand Side Offset /RE.

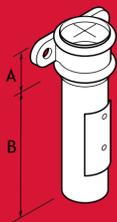
Other sizes are available on request.

Access Pipes - Without Ears



Pipe Size	A	B	Product Code
63	63	343	P25/AP/NE
75	63	343	P30/AP/NE
100	63	343	P40/AP/NE

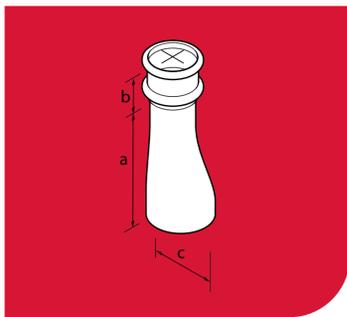
Access Pipes - With Ears



Pipe Size	A	B	Product Code
63	63	343	P25/AP
75	63	343	P30/AP
100	63	343	P40/AP

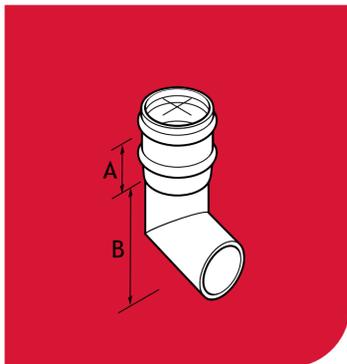
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Diminishing Pieces



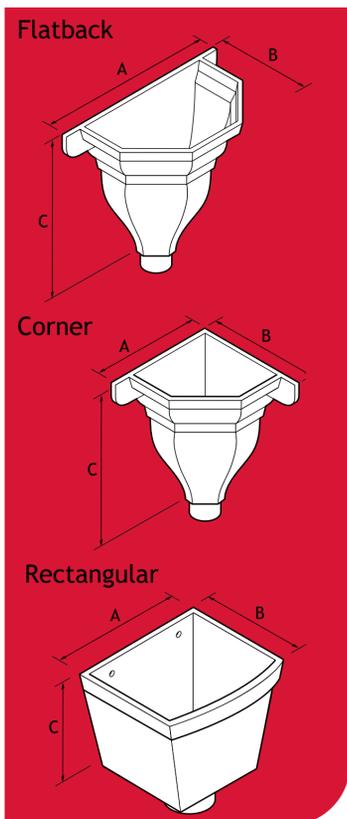
Pipe Size	A	B	C	Product Code
100	140	63	63	P40/DIM/25
100	140	63	76	P40/DIM/30

Shoes



Pipe Size	Type	A	B	C	Product Code
63	Regular	63	102		P25/SH
75	Regular	63	114		P30/SH
100	Regular	63	143		P40/SH
63	Anti-splash	63	159	149	P25/SH/A
75	Anti-splash	63	175	171	P30/SH/A
100	Anti-splash	63	197	206	P40/SH/A

Rainwater Heads



Pipe Size	Type	A	B	C	Product Code
63	Flatback	298	190	210	HH/001/25F
75	Flatback	298	190	210	HH/001/30F
100	Flatback	337	229	241	HH/001/40F
63	Corner	210	210	210	HH/001/25C
75	Corner	210	210	210	HH/001/30C
100	Corner	235	235	241	HH/001/40C
63	Small Rectangular	254	178	178	HH/002/25
75	Small Rectangular	254	178	178	HH/002/30
100	Small Rectangular	254	178	178	HH/002/40
63	Large Rectangular	305	250	250	HH/003/25
75	Large Rectangular	305	250	250	HH/003/30
100	Large Rectangular	305	254	203	HH/003/40