

# Swaged - Aluminium Downpipe System - Product Summary

An economical aluminium downpipe system with circular pipes available in a choice of three diameters.

## Applications

- Contemporary pipework system suitable for both new build and refurbishment projects
- Compatible with the AX extruded aluminium gutter range
- Long-life alternative to uPVC gutters

## Features & Performance

- Circular downpipe, in a choice of three sizes
- Expanded pipe end to create an integral connection
- Lightweight, durable and non-corrodible
- Material hardness and fixing mechanisms give excellent rigidity and high impact resistance
- Life expectancy of aluminium: 40 years (rural/suburban areas); up to 25 years (industrial/marine areas)
- Easy to handle and fix
- Aluminum is 100% recyclable

## Colours & Finishes

- BBA approved polyester powder coatings, factory applied at Alumasc
- 26 standard colours with additional BS or RAL colours available to special order
- Also available in plain mill finish for on-site painting

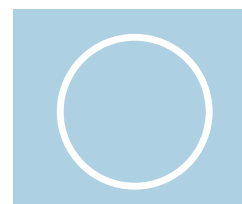
## Manufacture

- UK manufactured
- Made from extruded aluminium to BS EN 12020:2001, BS EN 515:1993, BS EN 573:1995 and BS EN 755, from grade 6063 T6 alloy.

## Installation & Fixing

- Swaged pipework is built from the gutter downwards starting with the offset
- Standard pipe clips can be used to fix the pipework to the building façade
- Minimal maintenance requirements

## Pipe Profile & Sizes



63mm dia  
75mm dia  
100mm dia

