

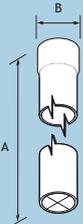
Swaged - Circular Pipes and Fittings



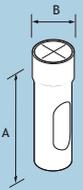
Swaged Circular Downpipes are available in a choice of three diameters and a complete range of fittings. The expanded pipe end creates an integral connection. Factory finished in a choice of BBA approved polyester powder coatings.

Notes: All dimensions are in mm unless shown otherwise.
Pipe sizes shown are nominal.

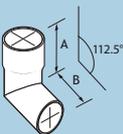
Pipes

	Pipe Size	Pipe Length (A)	B	Product Code
	63 dia	3000mm	63	SW25/3M
	"	2000mm	63	SW25/2M
	"	1000mm	63	SW25/1M
	75 dia	3000mm	75	SW30/3M
	"	2000mm	75	SW30/2M
	"	1000mm	75	SW30/1M
	100 dia	3000mm	100	SW40/3M
	"	2000mm	100	SW40/2M
	"	1000mm	100	SW40/1M

Access Pipes

	Pipe Size	A	B	Product Code
	63 dia	300	63	SW25/ACP
	75 dia	300	75	SW30/ACP
	100 dia	300	100	SW40/ACP

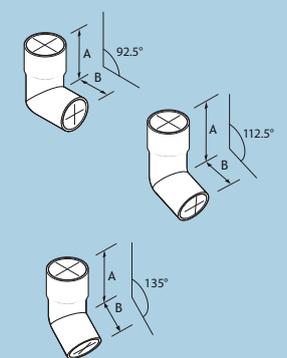
Shoes

	Pipe Size	A	B	Product Code
	63 dia	100	25	SW25/SH
	75 dia	100	25	SW30/SH
	100 dia	100	25	SW40/SH

Note: The products are available in a plain mill finish or with a BBA accredited polyester powder coated finish. Product codes in the tables refer to the mill finish. For polyester powder coated finish please add the suffix /PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

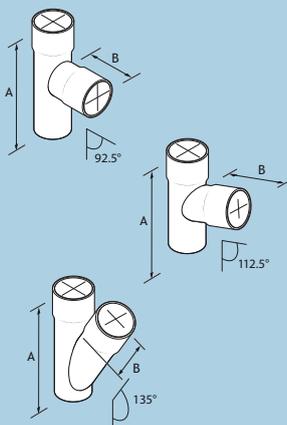
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Bends



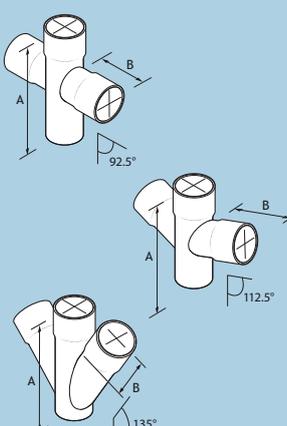
Pipe Size	Type	A	B	Product Code
63 dia	92.5 Degree	100	100	SW25/B/92
75 dia	"	100	100	SW30/B/92
100 dia	"	100	100	SW40/B/92
63 dia	112.5 Degree	100	100	SW25/B/112
75 dia	"	100	100	SW30/B/112
100 dia	"	100	100	SW40/B/112
63 dia	135 Degree	100	100	SW25/B/135
75 dia	"	100	100	SW30/B/135
100 dia	"	100	100	SW40/B/135

Branches



Pipe Size	Type	A	B	Product Code
63 dia	92.5 Degree	300	100	SW25/BR/92
75 dia	"	300	100	SW30/BR/92
100 dia	"	300	100	SW40/BR/92
63 dia	112.5 Degree	300	100	SW25/BR/112
75 dia	"	300	100	SW30/BR/112
100 dia	"	300	100	SW40/BR/112
63 dia	135 Degree	300	100	SW25/BR/135
75 dia	"	300	100	SW30/BR/135
100 dia	"	300	100	SW40/BR/135

Double Branches

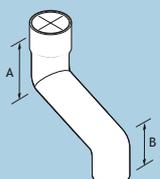


Pipe Size	Type	A	B	Product Code
63 dia	92.5 Degree	300	100	SW25/DBR/92
75 dia	"	300	100	SW30/DBR/92
100 dia	"	300	100	SW40/DBR/92
63 dia	112.5 Degree	300	100	SW25/DBR/112
75 dia	"	300	100	SW30/DBR/112
100 dia	"	300	100	SW40/DBR/112
63 dia	135 Degree	300	100	SW25/DBR/135
75 dia	"	300	100	SW30/DBR/135
100 dia	"	300	100	SW40/DBR/135

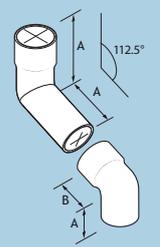
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112.5° Fixed Offsets

	Pipe Size	Offset	A	B	Product Code
	63 dia	75	100	100	SW25/FO/75
	75 dia	75	100	100	SW30/FO/75
	100 dia	75	100	100	SW40/FO/75

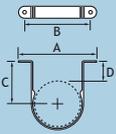
112.5° Two Part Offsets

	Pipe Size	Offset	A	B	Product Code
	63 dia	250	xx	100	SW25/TPO/250
	"	500	xx	100	SW25/TPO/500
	"	750	xx	100	SW25/TPO/750
	"	1000	xx	100	SW25/TPO/1000
	75 dia	250	xx	100	SW30/TPO/250
	"	500	xx	100	SW30/TPO/500
	"	750	xx	100	SW30/TPO/750
	"	1000	xx	100	SW30/TPO/1000
	100 dia	250	xx	100	SW40/TPO/250
	"	500	xx	100	SW40/TPO/500
	"	750	xx	100	SW40/TPO/750
	"	1000	xx	100	SW40/TPO/1000

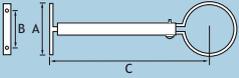
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Swaged - Circular Pipes and Fittings

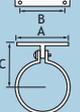
Standard Base Clips

	Pipe Size	A	B	C	D	Product Code
	63 dia	124	100	65	33.5	RW1/236
75 dia	137	112	71	33	RW2/237	
100 dia	163	138	90	39	RW3/238	

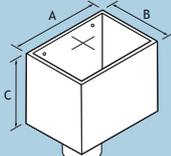
Extended Base Clips

	Pipe Size	A	B	C	Product Code
	63 dia	87	47	279	RW1/364
75 dia	87	47	285	RW2/365	
100 dia	87	47	304	RW3/366	

Small Base Clips

	Pipe Size	A	B	C	Product Code
	63 dia	87	47	74	RW1/SB/PC
75 dia	87	47	80	RW2/SB/PC	
100 dia	87	47	92	RW3/SB/PC	

Contemporary Rainwater Heads

	Pipe Size	A	B	C	Product Code
	63 dia	250	180	200	CP25/HOP
75 dia	250	180	200	CP30/HOP	
100 dia	250	180	200	CP40/HOP	

Note: Traditional design hopper heads can also be used if desired.
 The spigot position is suited to a standard pipe clip. If a small base pipe clip is required please state this at point of ordering, so that the hopper can be fabricated to suit.
 Please refer to sections of this brochure covering Heritage Pipes and Fittings.

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