



Code	Size (mm)	Nominal Length (m)	A (mm)	B (mm)
RE213	63 Ø	3	3000	50
RE313	76 Ø	3	3000	50
RE413	102 Ø	3	3000	50

Product description

Sleek circular aluminium downpipe system with concealed internal joints for modern building designs

- 63mm, 76mm and 102mm circular sizes
- Functional life expectancy of 50+ years with minimal maintenance
- Marine grade aluminium throughout for ultimate corrosion resistance – ideal for coastal or heavily polluted areas
- Compatible with Evolve and Aligator gutter ranges (gutter dependent)
- Cost effective Heritage Black finish emulates the appearance of cast iron and is available for fast delivery
- A circular aluminium downpipe system for use with a wide variety of our gutter systems (size dependant)
- Aluminium is a sustainable material, infinitely recyclable and responsibly sourced

Physical properties

Material	Marine grade 6063 T5 extrusion
Finish	Polyester powder coated to BS EN 12206-1:2004
Gutter compatibility	Evolve and Aligator ranges (gutter dependent)

Flow rate performance

Flow rate performance is dependent on chosen gutter system. Please see Product Data Sheet for chosen gutter system as listed in **Physical properties** section.

Functional Life Expectancy

Marley Alutec aluminium rainwater systems have a functional life-expectancy of 50+ years with minimal maintenance. All products are manufactured using only marine grade aluminium and coated with external grade architectural powders.

Clause: R10/370

Product: Flush-Fit circular aluminium rainwater system

Manufacturer: Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

Product information

Visit www.marleyalutec.co.uk or click on the individual links below.

Technical Services Department

Marley Alutec Technical Services Department has many years' experience in assisting specifiers with all aspects of drainage design and installation. For advice, contact them on technical@marleyalutec.co.uk, 01234 359438

Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards. For a full list download the range brochure in the **Product information** section.

Maintenance

Gutters should be periodically cleaned out and any built-up debris removed to maintain peak performance. Check all fixings are secure and take any remedial action to rectify if necessary. Leaf guards are available to fit each gutter system and are recommended for buildings close to trees, with restricted access, or areas susceptible to airborne debris. To maximise the life of the decorative paint finishes, all parts should be washed down with clean water at least every 12 months. This period would be shortened to 6 months in a marine/aggressive environment.

Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



Handling & storage

All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



elite ROOF OUTLET SYSTEMS

ALUTEC
ALUMINIUM RAINWATER SYSTEMS

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