



30 x 25mm Return

## Product description

A pioneering concept in roofline solutions. Manufactured from composite aluminium, a material used on some of the world's most prestigious developments, where exceptional durability and aesthetics are key.

- Complements perfectly the long life expectancy and low maintenance of Marley Alutec aluminium gutter and downpipe systems
- Installs just like PVC and faster than sheet aluminium systems
- Functional life expectancy of 50+ years with minimal maintenance
- No need for specialist trades or tools. Can be cut, drilled and bent (formed) using standard carpentry skills and tools
- Can be fixed directly to roof truss ends, eliminating the expensive timber backers necessary when installing sheet aluminium system
- Aluminium is a sustainable material, infinitely recyclable and responsibly sourced

## Product Sizes

Code	Depth (A) mm*	Nominal length (m)
FC1150	150	3
FC1185	185	3
FC1235	235	3
FC1310	310	3
FC1435	435	3

\* Non standard sizes available on request

## Physical properties

<b>Material</b>	4mm thick aluminium composite. Polyethylene thermal break between external surfaces
<b>Finish</b>	Kynar 500 fluorocarbon PVDF paint system

## Functional Life Expectancy

Marley Alutec aluminium eaves solutions have a functional life-expectancy of 50+ years with minimal maintenance. All products are manufactured using only marine grade aluminium and coated with PVDF external architectural grade paint.

**Clause:** H72/470  
**Product:** Aluminium composite fascia system  
**Manufacturer:** Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

## Product information

Visit [www.marleyalutec.co.uk](http://www.marleyalutec.co.uk) or click on the individual links below.

## Technical Services Department

Marley Alutec Technical Services Department has many years' experience in assisting specifiers with all aspects of drainage design and installation. For advice, contact them on [technical@marleyalutec.co.uk](mailto:technical@marleyalutec.co.uk), 01234 359438

## Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards. For a full list download the range brochure in the **Product information** section.

## Maintenance

To maximise the life of the decorative paint finishes, all parts should be washed down with clean water at least every 12 months. This period would be shortened to 6 months in a marine/aggressive environment.

## Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



## Handling & storage

All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



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For general enquiries, please call **0330 223 1731**  
email: [sales@guttercentre.co.uk](mailto:sales@guttercentre.co.uk)

Unit 21 St Davids Square, Fengate  
Peterborough PE1 5QA

### Export Division

Telephone: **0330 223 1731**



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@marleyalutec

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