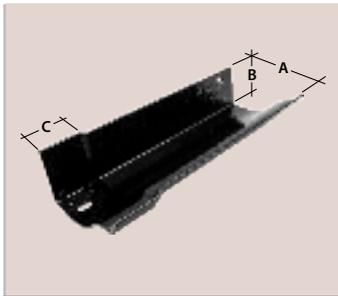
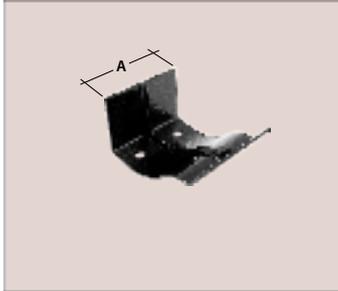


These products are compatible with 63mmØ, 76mmØ, 72x72mm and 102x76mm downpipes



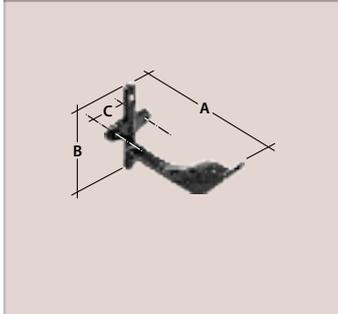
Gutter

Code	Size	Nominal Length(m)	A	B	C
GV406	100	1.83	109	54	45
GV106	113	1.83	121	61	45
GV506	125	1.83	134	68	45



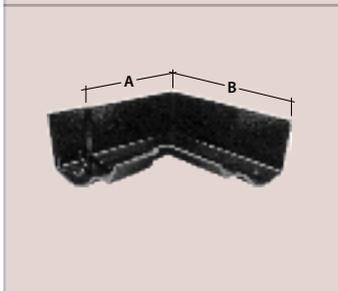
Union

Code	Size	A
GV420	100	96
GV120	113	96
GV520	125	96
External		



Fascia bracket

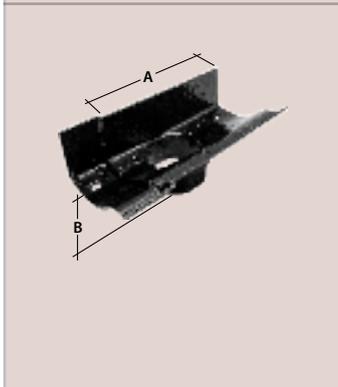
Code	Size	A	B	C
GV480	100	115	97	38
GV180	113	130	97	38
GV580	125	150	105	45



Angle

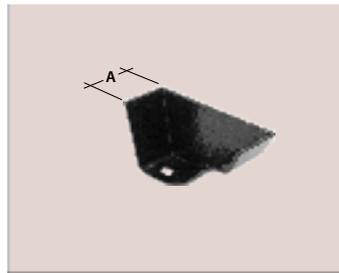
Code	Size	Angle	A	B
GV430	100	90° in.	125	176
GV431	100	90° ex.	68	16
GV435	100	135° in.	75	16
GV436	100	135° ex.	60	114
GV439	100	Non standard	-	-
GV130	113	90° in.	134	186
GV131	113	90° ex.	63	14
GV135	113	135° in.	124	67
GV136	113	135° ex.	70	23
GV139	113	Non standard	-	-
GV530	125	90° in.	152	212
GV531	125	90° ex.	77	18
GV535	125	135° in.	69	125
GV536	125	135° ex.	64	22
GV539	125	Non standard	-	-

Internal angle illustrated



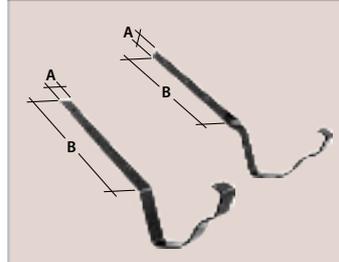
Outlet

Code	Size	Outlet	outlet centre		B
			A	Dr/fix Brkt/fix	
GV422	100	63Ø	195	54	63
GV423	100	76Ø	195	54	63
GV425	100	72x72	195	54	63
GV122	113	63Ø	187	54	63
GV123	113	76Ø	187	54	63
GV125	113	72x72	187	54	63
GV522	125	63Ø	190	54	63
GV523	125	76Ø	190	54	63
GV525	125	72x72	190	54	63
GV526	125	102x76	190	54	63



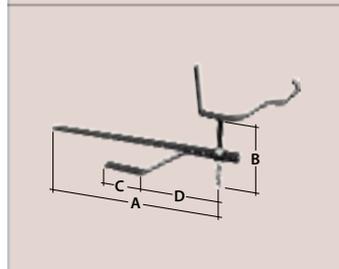
Stop end

Code	Size	A
GV450	100	In. left hand 47
GV455	100	Ex. right hand 47
GV150	113	In. left hand 45
GV155	113	Ex. right hand 45
GV550	125	In. left hand 45
GV555	125	Ex. right hand 45



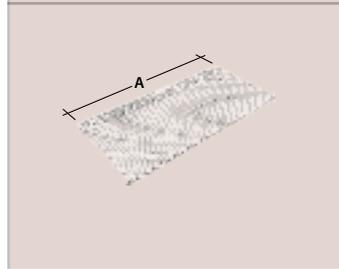
Fixed rafter arm

Code	Size	A	B
AV71	100	Side	20 240
AV72	113	Side	20 240
AV73	125	Side	20 240
AV74	100	Top	20 240
AV75	113	Top	20 240
AV76	125	Top	20 240



Rise & fall bracket

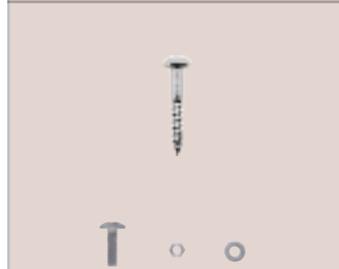
Code	Size	A	B	C	D
AV91	100	360	125	80	168
AV92	113	360	125	80	168
AV93	125	360	125	80	168



Leafguard

Code	Size	A
SL111	100	1220
SL113	113	1220
SL125	125	1220

Mill Finish



Installation sundries

Compatible fixing screws

Code	Description
SC201	No. 10 x 30mm - for fascia bracket
SC231	No. 12 x 50mm - for gutter direct fixing

Aluminium nuts, bolts and washers
For jointing gutters & fittings

Code	Description
SC501	M6 x 20mm aluminium bolt PPC - Pack 25
SC531	M6 Aluminium nut & washer set - pack 100

Sealant

Code	Description
SC101	310ml clear

Refer to sealant usage table, page 57.
Please note sealant shelf life is 12 months.

Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



Handling & storage

All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



elite ROOF OUTLET SYSTEMS

ALUTEC
ALUMINIUM RAINWATER SYSTEMS

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