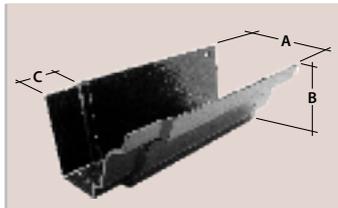
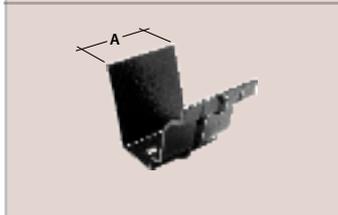


These products are compatible with 63mmØ, 76mmØ, 102mmØ, 72x72mm, 102x76mm and 102x102mm downpipes



## Gutter

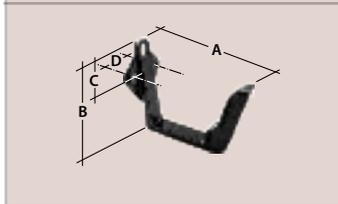
Code	Size	Nominal Length(m)	A	B	C
GM406	100	1.83	107	76	60
GM506	125	1.83	139	102	40
GM606	150	1.83	161	102	51



## Union

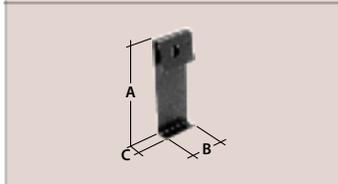
Code	Size	A
GM420	100	92
GM520	125	85
GM620	150	90

Internal



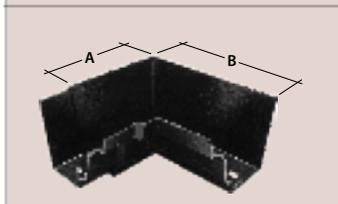
## Fascia bracket

Code	Size	A	B	C	D
GM480	100	117	99	30	38
GM580	125	137	115	38	36
GM680	150	155	121	38	38



## Direct fix bracket

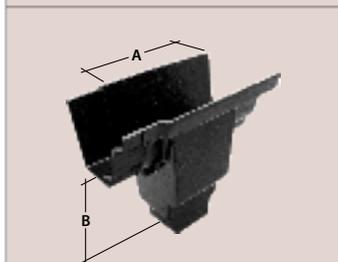
Code	Size	A	B	C
GM481	100	69	24	9
GM581	125	70	35	11
GM681	150	92	35	12



## Angle

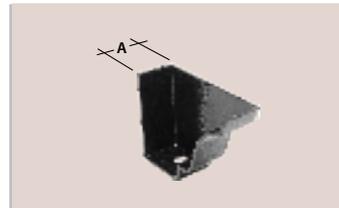
Code	Size	Angle	A	B
GM430	100	90° in.	127	183
GM431	100	90° ex.	75	19
GM435	100	135° in.	60	119
GM436	100	135° ex.	75	18
GM439	100	Non standard	-	-
GM530	125	90° in.	160	205
GM531	125	90° ex.	68	23
GM535	125	135° in.	80	135
GM536	125	135° ex.	85	27
GM539	125	Non standard	-	-
GM630	150	90° in.	183	235
GM631	150	90° ex.	77	24
GM635	150	135° in.	88	140
GM636	150	135° ex.	75	24
GM639	150	Non standard	-	-

Internal angle illustrated in. internal ex. external



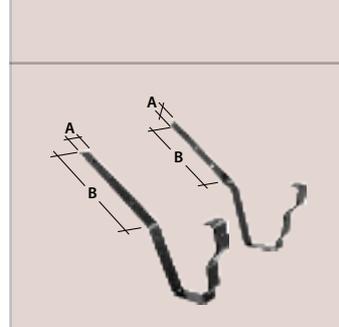
## Outlet

Code	Size	Outlet	A	B	Fascia to Outlet Centre
GM422	100	63Ø	192	50	50
GM423	100	76Ø	192	50	64
GM425	100	72x72	192	58	41
GM426	100	102x76	192	58	41
GM522	125	63Ø	190	57	55
GM523	125	76Ø	190	57	55
GM524	125	102Ø	190	57	72
GM525	125	72x72	190	125	65
GM526	125	102x76	190	125	65
GM527	125	102x102	190	56	72
GM622	150	63Ø	190	58	52
GM623	150	76Ø	190	58	67
GM624	150	102Ø	190	58	87
GM625	150	72x72	190	58	42
GM626	150	102x76	190	58	46
GM627	150	102x102	190	58	46



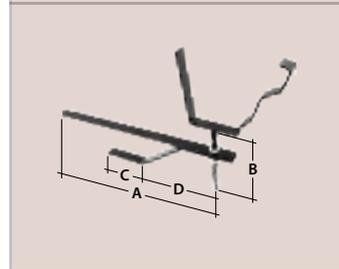
## Stop end

Code	Size	A
GM450	100	Ex. left handed 47
GM455	100	In. right handed 47
GM550	125	Ex. left handed 46
GM555	125	In. right handed 46
GM650	150	In. left handed 47
GM655	150	Ex. right handed 47



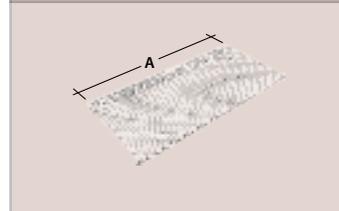
## Fixed rafter arm

Code	Size		A	B
AM71	100x75	Side	20	240
AM73	125x100	Side	20	240
AM75	150x100	Side	20	240
AM74	100x75	Top	20	240
AM76	125x100	Top	20	240
AM77	150x100	Top	20	240



## Rise & fall bracket

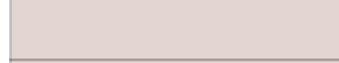
Code	Size	A	B	C	D
AM91	100	360	125	80	168
AM93	125	360	125	80	168
AM94	150	360	125	80	168



## Leafguard

Code	Size	A
SL114	100x75	1220
SL115	125x100	1220
SL116	150x100	1220

Mill Finish



## Installation sundries

Compatible fixing screws

Code	Description
SC201	No. 10 x 30mm - for fascia bracket
SC231	No. 12 x 50mm - for gutter direct fixing



Aluminium nuts, bolts and washers  
For jointing gutters & fittings

Code	Description
SC501	M6 x 20mm aluminium bolt PPC - Pack 25
SC531	M6 Aluminium nut & washer set - pack 100



Sealant

Code	Description
SC101	310ml clear

Refer to sealant usage table, page 57.  
Please note sealant shelf life is 12 months.

## Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



## Handling & storage

All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



**evolve** RAINWATER SYSTEMS



**traditional** RAINWATER SYSTEMS



**aligator** RAINWATER SYSTEMS



**evolve** FASCIA, SOFFIT & COPING



**elite** ROOF OUTLET SYSTEMS

**ALUTEC**  
ALUMINIUM RAINWATER SYSTEMS

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email: [sales@guttercentre.co.uk](mailto:sales@guttercentre.co.uk)

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