

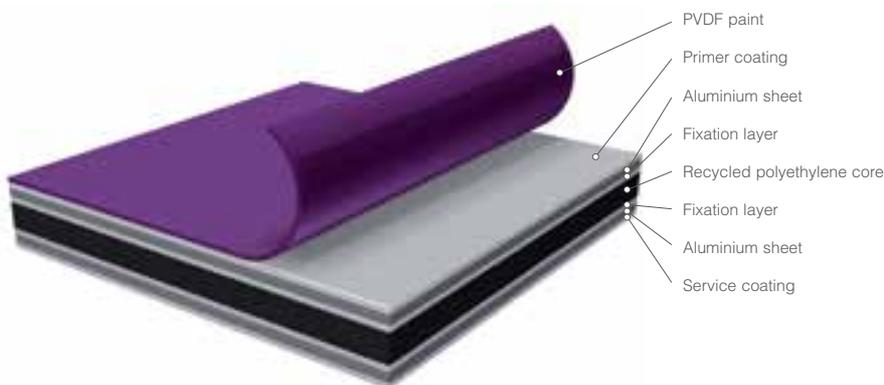


Surface Finish

External faces of Evoke panels are coated with a factory applied three-layer, three bake Kynar 500 fluoro-carbon PVDF external architectural grade paint to a 30 – 40% gloss level. The rear surface is coated with a protective lacquer coating.

Colour Stability

The colour stability is unrivalled by other external grade paint finishes and provides excellent and uniform colour retention throughout its 50 year + functional life expectancy, with minimal maintenance.

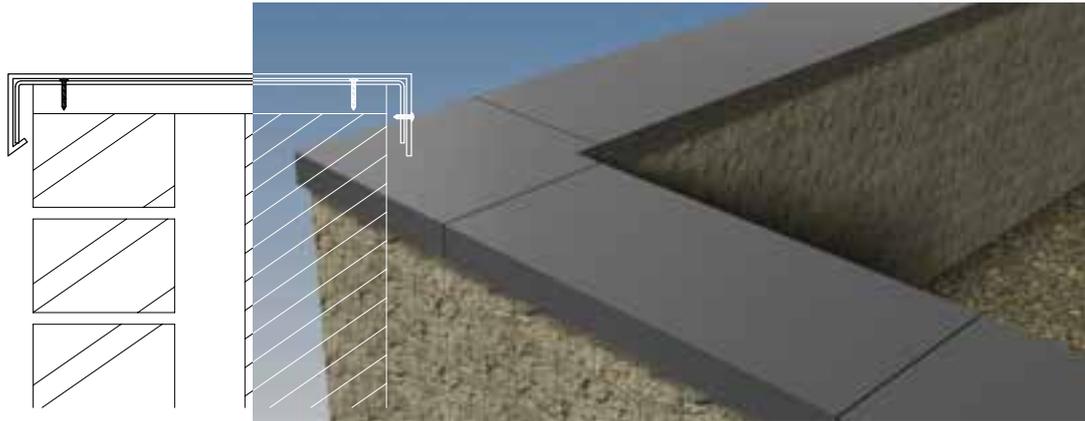


Colour Options



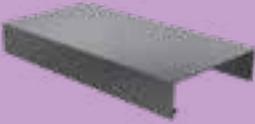
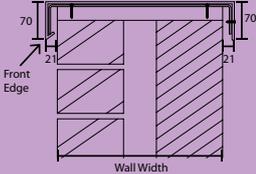
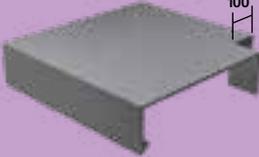
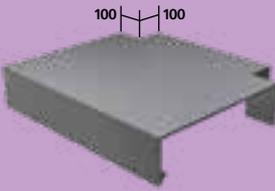
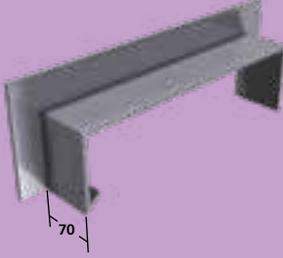
Colours are approximate and for general guidance only. For exact colour and finish reference, colour plates are available on request.

Additional colours are available for special projects subject to a minimum order quantity and lead time. For information on these and the gloss levels, please contact Marley Alutec.



Every project is different, so Marley Alutec works with each client to ensure optimum performance of the system is achieved and costs kept to a minimum, whilst maintaining the clients' intended design and visual impact. Once designs are agreed, we produce manufacturing drawings for client approval. Support is available to installers upon request to ensure a smooth installation process.

Evoke coping system components

 	<p>Coping - 3m</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Wall width ranges</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>Bespoke, cut to size to fit exact wall width</td> </tr> </tbody> </table> <p>Please state precise wall width with estimate request or order. Coping cut to size by Marley Alutec to fit exact wall width.</p>	Code	Wall width ranges	-	Bespoke, cut to size to fit exact wall width		<p>Angle 90°</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Wall width ranges</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>Bespoke, cut to size to fit exact wall width</td> </tr> </tbody> </table> <p>Please state precise wall width with estimate request or order. Angle cut to size by Marley Alutec to fit exact wall width.</p>	Code	Wall width ranges	-	Bespoke, cut to size to fit exact wall width
Code	Wall width ranges										
-	Bespoke, cut to size to fit exact wall width										
Code	Wall width ranges										
-	Bespoke, cut to size to fit exact wall width										
	<p>Stop end</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Wall width ranges</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>Bespoke, cut to size to fit exact wall width</td> </tr> </tbody> </table> <p>Please state precise wall width with estimate request or order. Stop end cut to size by Marley Alutec to fit exact wall width.</p>	Code	Wall width ranges	-	Bespoke, cut to size to fit exact wall width		<p>T-Junction 90°</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Wall width ranges</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>Bespoke, cut to size to fit exact wall width</td> </tr> </tbody> </table> <p>Please state precise wall width with estimate request or order. T-Junction cut to size by Marley Alutec to fit exact wall width.</p>	Code	Wall width ranges	-	Bespoke, cut to size to fit exact wall width
Code	Wall width ranges										
-	Bespoke, cut to size to fit exact wall width										
Code	Wall width ranges										
-	Bespoke, cut to size to fit exact wall width										
	<p>Stop end upstand</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Wall width ranges</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>Bespoke, cut to size to fit exact wall width</td> </tr> </tbody> </table> <p>Please state precise wall width with estimate request or order. Stop end upstand cut to size by Marley Alutec to fit exact wall width.</p>	Code	Wall width ranges	-	Bespoke, cut to size to fit exact wall width		<p>Fixing bracket</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Wall width ranges</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>Bespoke, cut to size to fit exact wall width</td> </tr> </tbody> </table> <p>Please state precise wall width with estimate request or order. Fixing bracket cut to size by Marley Alutec to fit exact wall width.</p>	Code	Wall width ranges	-	Bespoke, cut to size to fit exact wall width
Code	Wall width ranges										
-	Bespoke, cut to size to fit exact wall width										
Code	Wall width ranges										
-	Bespoke, cut to size to fit exact wall width										
<p>Installation sundries</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>SC204</td> <td>No. 8 x 25mm flangehead screw</td> </tr> <tr> <td>SC250</td> <td>No. 8 x 15mm colour matched flangehead screw</td> </tr> <tr> <td>SC103</td> <td>Joint sealant – colour matched</td> </tr> </tbody> </table>				Code	Description	SC204	No. 8 x 25mm flangehead screw	SC250	No. 8 x 15mm colour matched flangehead screw	SC103	Joint sealant – colour matched
Code	Description										
SC204	No. 8 x 25mm flangehead screw										
SC250	No. 8 x 15mm colour matched flangehead screw										
SC103	Joint sealant – colour matched										



F30 Accessories/Sundry items for brick/block/stone walling - Product specification clauses

PRODUCTS

EVOKE ALUMINIUM COMPOSITE COPING SYSTEM

780	Coping
Manufacturer:	Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ Tel: 01234 359438, Fax: 01234 357199
Email:	enquiries@marleyalutec.co.uk
Reference:	Aluminium composite coping system
Size:	Size: To be determined
Type/grade:	4mm thick aluminium composite. Polyethylene thermal break between external surfaces.
Finish	Kynar 500 fluorocarbon PVDF paint system including nano self cleaning additive
Colour	From manufacturer's standard range TBC
Functional life expectancy:	50 years
Wind loading:	Independently tested to withstand hurricane force winds
Fire resistance:	BS476: Part 6 Class 0, BS476: Part 7 Class 1
Thermal resistance:	0.013m ² .KW
Sound insulation:	26dB
Jointing:	Internal jointing – Weather tight butyl seal
Fixing:	Secret fix to structure at 1.5m centres with Aluminium Brackets in accordance with Alutec installation guide. Visible fixings to be colour matched.

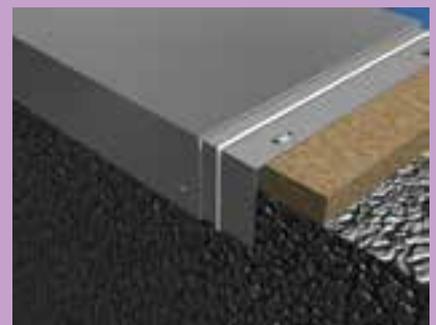
Full installation instructions are provided with each delivery and can also be downloaded from www.marleyalutec.co.uk



Fixing brackets must be located centrally at each coping joint abutment and spaced at maximum 1.5m centres



Offer coping panel into place by hooking the front drip edge over the fixing brackets. Rotate panel downwards until in its resting position



Fix coping length to Fixing bracket using Alutec Flangehead screws.

A 3mm expansion gap must be left between coping lengths and the joint pointed with Alutec colour matched Joint sealant

Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



Handling & storage

All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



elite ROOF OUTLET SYSTEMS

ALUTEC
ALUMINIUM RAINWATER SYSTEMS

For general enquiries, please call **0330 223 1731**
email: sales@guttercentre.co.uk

Unit 21 St Davids Square, Fengate
Peterborough PE1 5QA

Export Division

Telephone: **0330 223 1731**



/marleyalutec

@marleyalutec

/company/marleyalutec

marleyalutec.co.uk