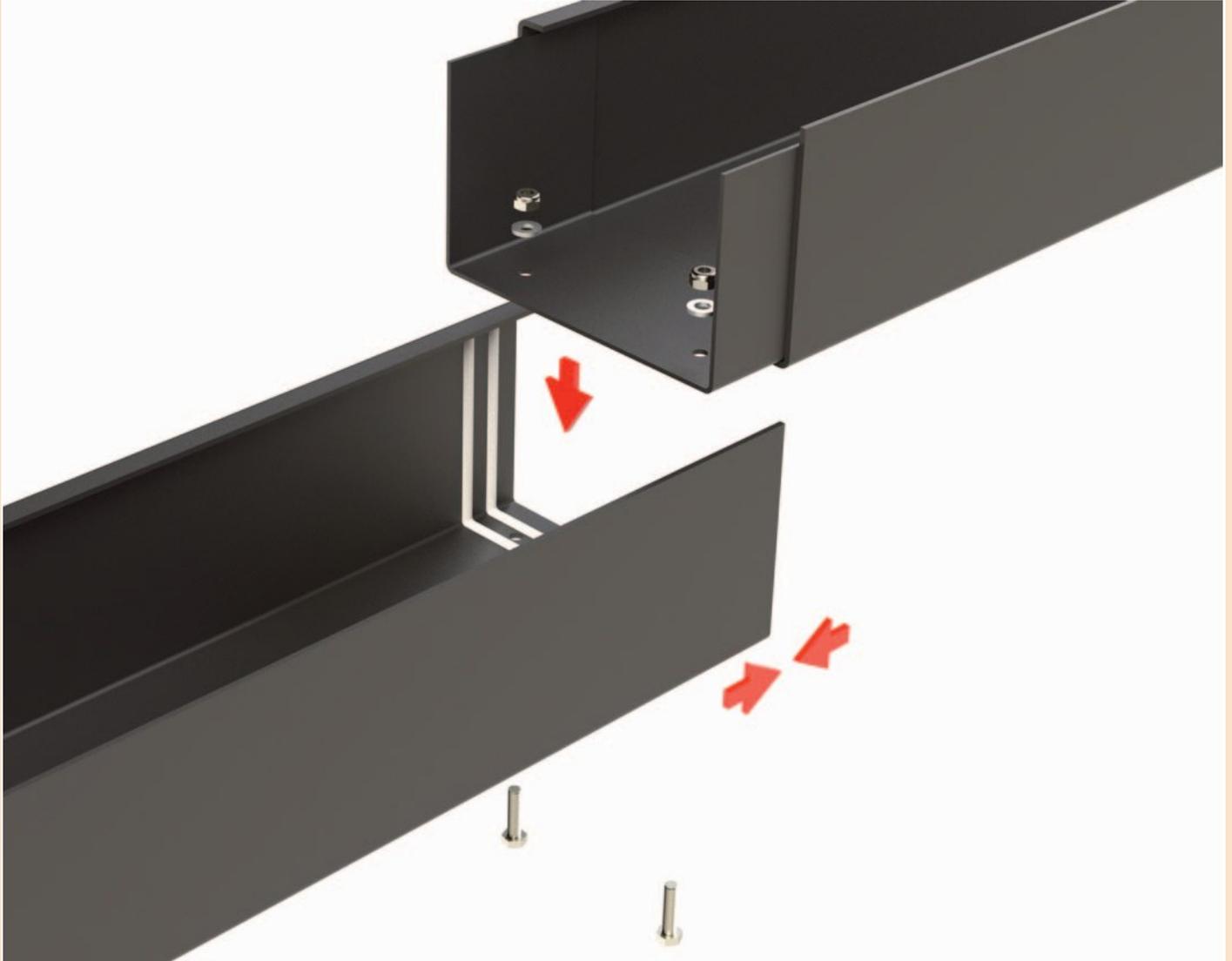


ALUMINIUM Fixing Instructions

Aluminium Fabricated Box, Raked & Hexagonal Installation Guide



1. Place Gutter in position, fixing to fascia board at 500mm centres through oversize hole to allow for expansion and contraction using 32mm stainless steel screws and oversize washer.
2. Allow 2mm expansion gap between lengths and components.
3. Ensure all joint areas are clean, dry, dust and grease free prior to applying silicone sealant.
4. Apply 2 no. 6 mm beads of mid modulus silicone to inside of adjoining gutter and around each bolt hole.
5. Tool any excess silicon from joint around the edges for a smooth finish.
6. Place joint clip in position. Drill gutter using 6 mm HSS drill into joint.
7. Insert 25 x 5 mm stainless fixing bolts from the underside of the gutter. Do not over tighten.
8. Remove any surplus sealant from faces of gutter.
9. Gutter bolts can be touched up using touch up paint provided.
10. Gutter to be cut using a fine-tooth hacksaw or power saw with an aluminium blade. Ensure any burr is removed with a file.
11. Ensure any cut ends are coated using the touch up paint provided.



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