

# Pressed Aluminium Gutters



Box Gutter Profile

|                                       | 100mm | 125mm | 150mm | 200mm |
|---------------------------------------|-------|-------|-------|-------|
| <b>Box Profile</b>                    | ✓     | ✓     | ✓     | ✓     |
| <b>Bespoke profiles made to order</b> |       |       |       |       |

Pressed Aluminium Gutters have become a popular choice for contemporary designs within the Industrial, Housing and Self-build markets.

With sizes from 100x75mm up to 200x150mm as standard, we can supply bespoke sizes made to order.

- Made from high strength aluminium sheet 1050AH14.
- 100% recyclable.
- Lightweight.
- Variety of profiles available.
- Radius and special fittings can be provided.
- Mill finish or powder coated to your choice of RAL/BS Colour.
- Fitting instructions included with every delivery.

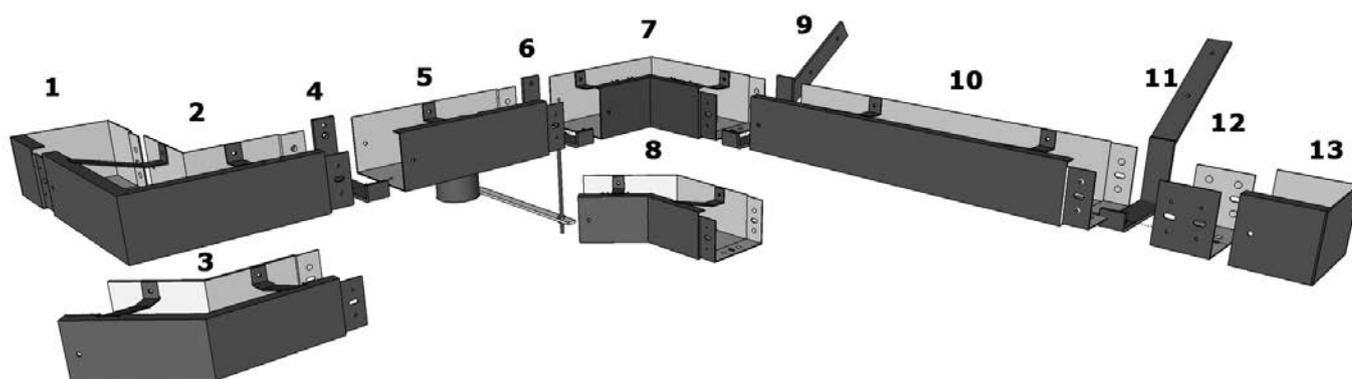


All dimensions shown in mm unless otherwise stated.

## Pressed Aluminium Gutters



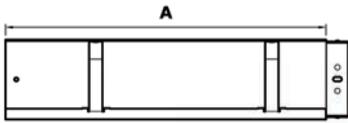
### System Overview



| Number | Item                  | Number | Item                    |
|--------|-----------------------|--------|-------------------------|
| 1      | Left Hand Stopend     | 8      | 135° Internal Angle     |
| 2      | 90° External Angle    | 9      | Side Fix Rafter Bracket |
| 3      | 135° External Angle   | 10     | Gutter Length           |
| 4      | Fascia Bracket        | 11     | Top Fix Rafter Bracket  |
| 5      | Running Outlet        | 12     | Union Connector         |
| 6      | Rise and Fall Bracket | 13     | Right Hand Stopend      |
| 7      | 90° Internal Angle    |        |                         |

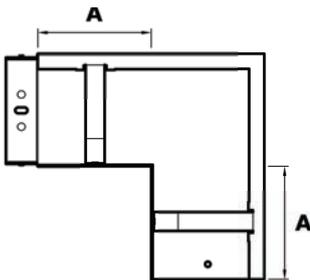
All dimensions shown in mm unless otherwise stated.

## Gutter Lengths



| GUTTER SIZE | A    | PRODUCT CODE |
|-------------|------|--------------|
| 100 x 75    | 3000 | 43BG3S       |
| 100 x 75    | 2500 | 43BG2.5S     |
| 100 x 75    | 2000 | 43BG2S       |
| 100 x 75    | 1000 | 43BG1S       |
| 100 x 75    | 500  | 43BG0.5S     |
| 125 x 100   | 3000 | 54BG3S       |
| 125 x 100   | 2500 | 54BG2.5S     |
| 125 x 100   | 2000 | 54BG2S       |
| 125 x 100   | 1000 | 54BG1S       |
| 125 x 100   | 500  | 54BG0.5S     |
| 150 x 100   | 3000 | 64BG3S       |
| 150 x 100   | 2500 | 64BG2.5S     |
| 150 x 100   | 2000 | 64BG2S       |
| 150 x 100   | 1000 | 64BG1S       |
| 150 x 100   | 500  | 64BG0.5S     |
| 150 x 150   | 3000 | 66BG3S       |
| 150 x 150   | 2500 | 66BG2.5S     |
| 150 x 150   | 2000 | 66BG2S       |
| 150 x 150   | 1000 | 66BG1S       |
| 150 x 150   | 500  | 66BG0.5S     |
| 200 x 150   | 3000 | 86BG3S       |
| 200 x 150   | 2500 | 86G2.5S      |
| 200 x 150   | 2000 | 86BG2S       |
| 200 x 150   | 1000 | 86BG1S       |
| 200 x 150   | 500  | 86BG0.5S     |

## 90° External Angle

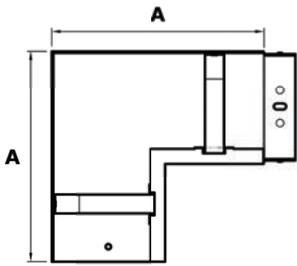


| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 150 | 43BAX90      |
| 125 x 100   | 150 | 54BAX90      |
| 150 x 100   | 150 | 64BAX90      |
| 150 x 150   | 150 | 66BAX90      |
| 200 x 150   | 150 | 86BAX90      |

Non standard angles available on request.

# Box Gutter - Joggle Joint

## 90° Internal Angle

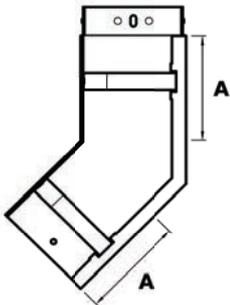


| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 250 | 43BAI90      |
| 125 x 100   | 275 | 54BAI90      |
| 150 x 100   | 300 | 64BAI90      |
| 150 x 150   | 300 | 66BAI90      |
| 200 x 150   | 350 | 86BAI90      |

Non standard angles available on request.



## 135° External Angle

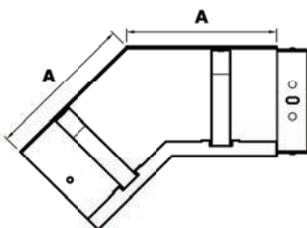


| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 250 | 43BAX135     |
| 125 x 100   | 275 | 54BAX135     |
| 150 x 100   | 300 | 64BAX135     |
| 150 x 150   | 300 | 66BAX135     |
| 200 x 150   | 350 | 86BAX135     |

Non standard angles available on request.



## 135° Internal Angle



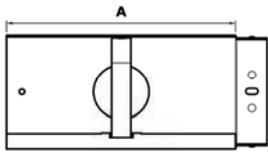
| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 250 | 43BAI135     |
| 125 x 100   | 275 | 54BAI135     |
| 150 x 100   | 300 | 64BAI135     |
| 150 x 150   | 300 | 66BAI135     |
| 200 x 150   | 350 | 86BAI135     |

Non standard angles available on request.



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## Running Outlet



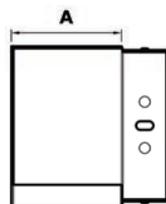
| GUTTER SIZE | OUTLET SIZE   | A   | PRODUCT CODE |
|-------------|---------------|-----|--------------|
| 100 x 75    | Ø63           | 300 | 43BO2R       |
| 100 x 75    | Ø76           | 300 | 43BO3R       |
| 100 x 75    | Ø101          | 300 | 43BO4R       |
| 100 x 75    | 63 Sq         | 300 | 43BO2S       |
| 100 x 75    | 76 Sq         | 300 | 43BO3S       |
| 100 x 75    | 101 x 76 Rect | 300 | 43BO43       |
| 100 x 75    | 101 Sq        | 300 | 43BO4S       |
| 125 x 100   | Ø63           | 300 | 54BO2R       |
| 125 x 100   | Ø76           | 300 | 54BO3R       |
| 125 x 100   | Ø101          | 300 | 54BO4R       |
| 125 x 100   | 63 Sq         | 300 | 54BO2S       |
| 125 x 100   | 76 Sq         | 300 | 54BO3S       |
| 125 x 100   | 101 x 76 Rect | 300 | 54BO43       |
| 125 x 100   | 101 Sq        | 300 | 54BO4S       |
| 150 x 100   | Ø63           | 300 | 64BO2R       |
| 150 x 100   | Ø76           | 300 | 64BO3R       |
| 150 x 100   | Ø101          | 300 | 64BO4R       |
| 150 x 100   | 63 Sq         | 300 | 64BO2S       |
| 150 x 100   | 76 Sq         | 300 | 64BO3S       |
| 150 x 100   | 101 x 76 Rect | 300 | 64BO43       |
| 150 x 100   | 101 Sq        | 300 | 64BO4S       |
| 150 x 150   | Ø63           | 300 | 64BO2R       |
| 150 x 150   | Ø76           | 300 | 66BO3R       |
| 150 x 150   | Ø101          | 300 | 66BO4R       |
| 150 x 150   | 63 Sq         | 300 | 66BO2S       |
| 150 x 150   | 76 Sq         | 300 | 66BO3S       |
| 150 x 150   | 101 x 76 Rect | 300 | 66BO43       |
| 150 x 150   | 101 Sq        | 300 | 66BO4S       |
| 150 x 150   | Ø63           | 300 | 66BO2R       |
| 200 x 150   | Ø76           | 300 | 86BO3R       |
| 200 x 150   | Ø101          | 300 | 86BO4R       |
| 200 x 150   | 63 Sq         | 300 | 86BO2S       |
| 200 x 150   | 76 Sq         | 300 | 86BO3S       |
| 200 x 150   | 101 x 76 Rect | 300 | 86BO43       |
| 200 x 150   | 101 Sq        | 300 | 86BO4S       |

See our range of Colonnade Aluminium Downpipes and Hoppers to complement your aluminium gutters



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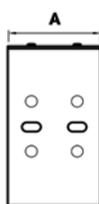
## Stoppers



| GUTTER SIZE | A   | PRODUCT CODE LH | PRODUCT CODE RH |
|-------------|-----|-----------------|-----------------|
| 100 x 75    | 300 | 43BSEL          | 43BSER          |
| 125 x 100   | 300 | 54BSEL          | 54BSER          |
| 150 x 100   | 300 | 64BSEL          | 64BSER          |
| 150 x 150   | 300 | 66BSEL          | 66BSER          |
| 200 x 150   | 300 | 86BSEL          | 86BSER          |



## Union Connector



| GUTTER SIZE | A  | PRODUCT CODE |
|-------------|----|--------------|
| 100 x 75    | 80 | 43BUC        |
| 125 x 100   | 80 | 54BUC        |
| 150 x 100   | 80 | 64BUC        |
| 150 x 150   | 80 | 66BUC        |
| 200 x 150   | 80 | 86BUC        |



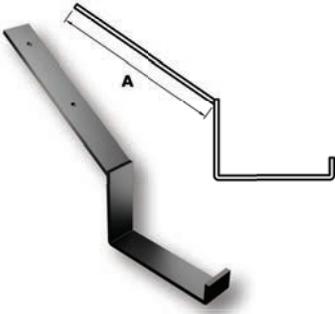
## Fascia Brackets



| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 81  | 43BBF        |
| 125 x 100   | 106 | 54BBF        |
| 150 x 100   | 106 | 64BBF        |
| 150 x 150   | 156 | 66BBF        |
| 200 x 150   | 156 | 86BBF        |

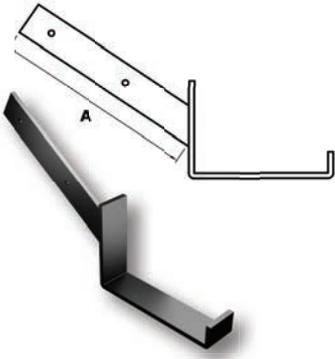


## Top Fix Rafter Bracket



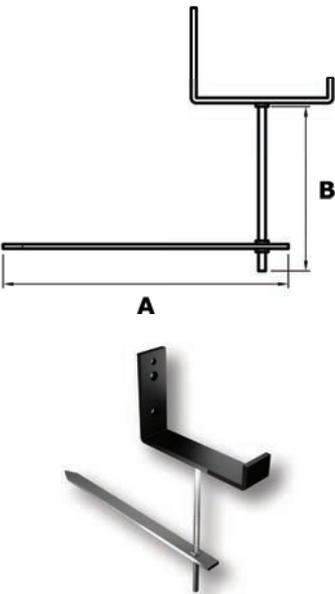
| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 230 | 43BBRT       |
| 125 x 100   | 230 | 54BBRT       |
| 150 x 100   | 230 | 64BBRT       |
| 150 x 150   | 230 | 66BBRT       |
| 200 x 150   | 230 | 86BBRT       |

## Side Fix Rafter Bracket



| GUTTER SIZE | A   | PRODUCT CODE |
|-------------|-----|--------------|
| 100 x 75    | 230 | 43BBRS       |
| 125 x 100   | 230 | 54BBRS       |
| 150 x 100   | 230 | 64BBRS       |
| 150 x 150   | 230 | 66BBRS       |
| 200 x 150   | 230 | 86BBRS       |

## Rise and Fall Bracket



| GUTTER SIZE | A   | B   | PRODUCT CODE |
|-------------|-----|-----|--------------|
| 100 x 75    | 330 | 200 | 43BBRFS      |
| 125 x 100   | 330 | 200 | 54BBRFS      |
| 150 x 100   | 330 | 200 | 64BBRFS      |
| 150 x 150   | 330 | 200 | 66BBRFS      |
| 200 x 150   | 330 | 200 | 86BBRFS      |

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